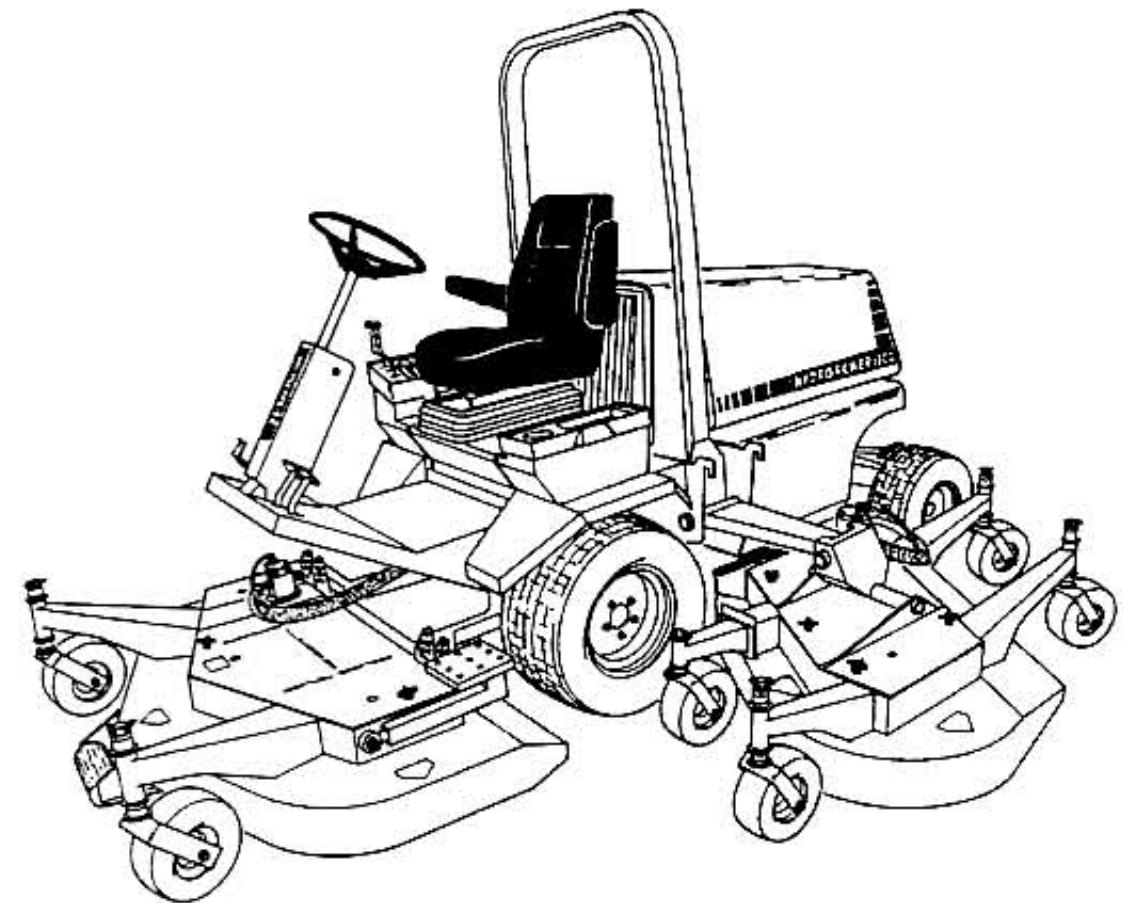




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HYDRO - POWER 1280



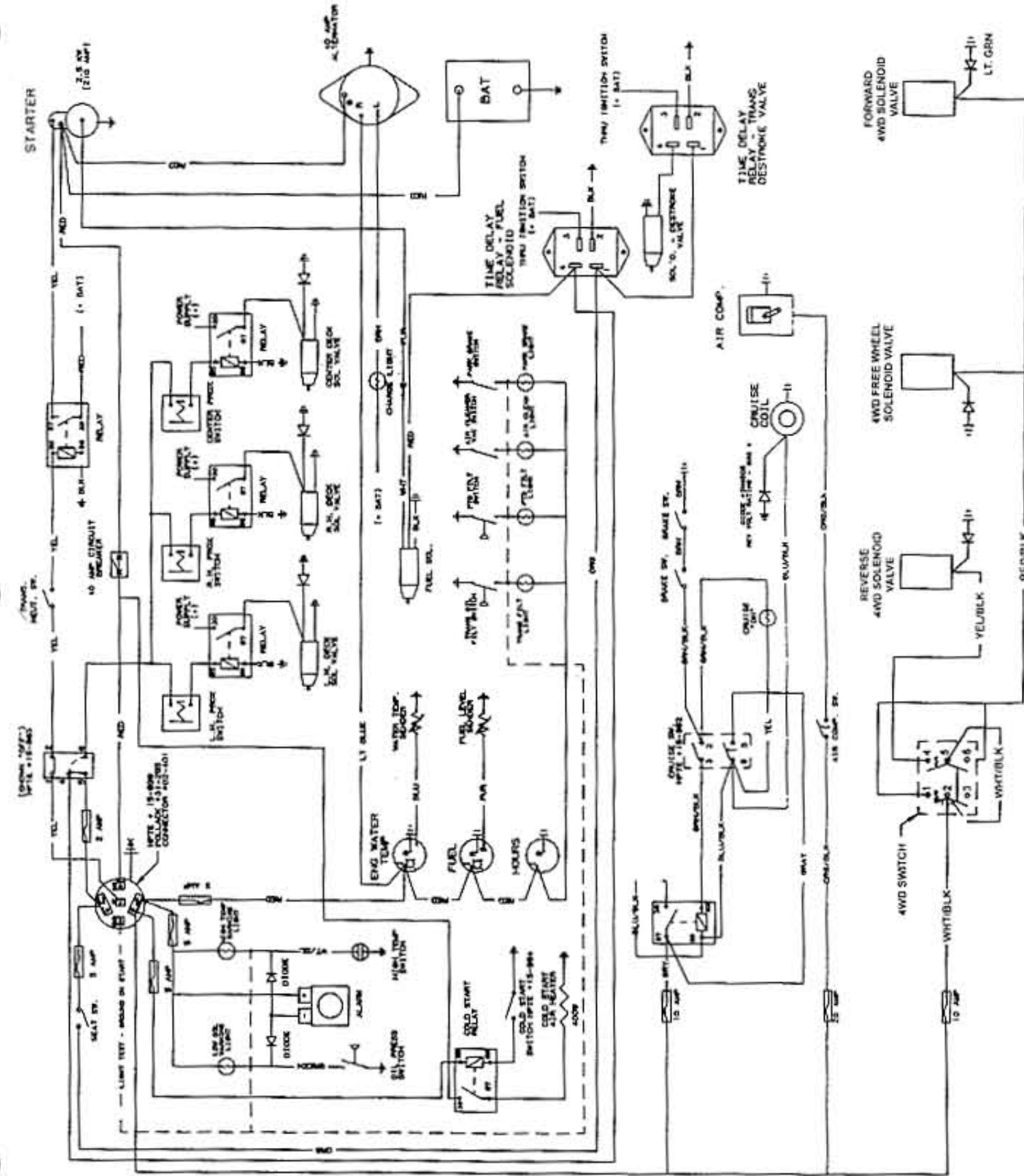
PARTS MANUAL

**TRACTION UNIT MODELS: H1280 and H1280T
CUTTING UNIT MODELS: H126
INCLUDING 4WD SECTION**

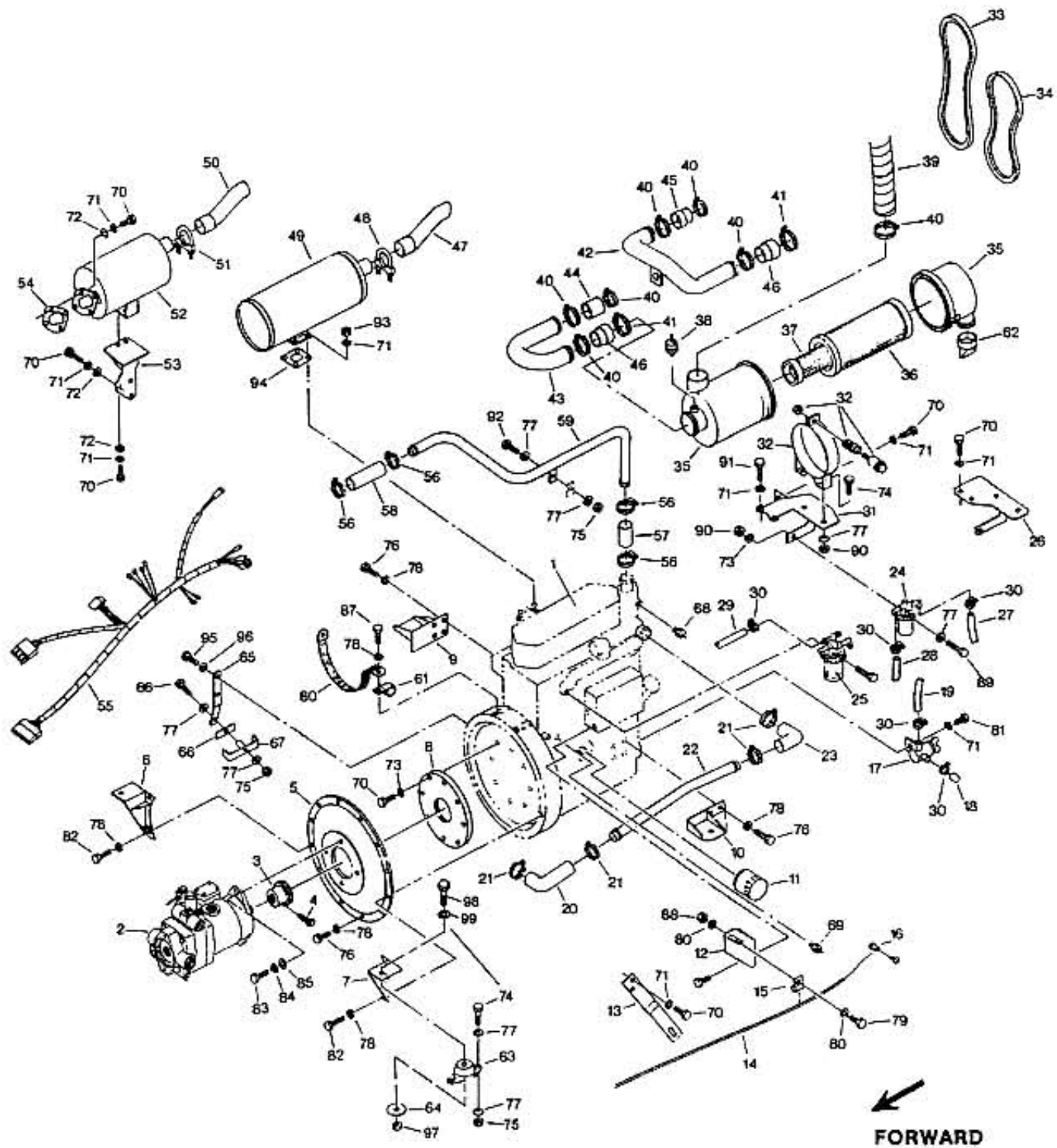
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1280 ELECTRICAL SCHEMATIC



ENGINE COMPONENTS ASSEMBLY



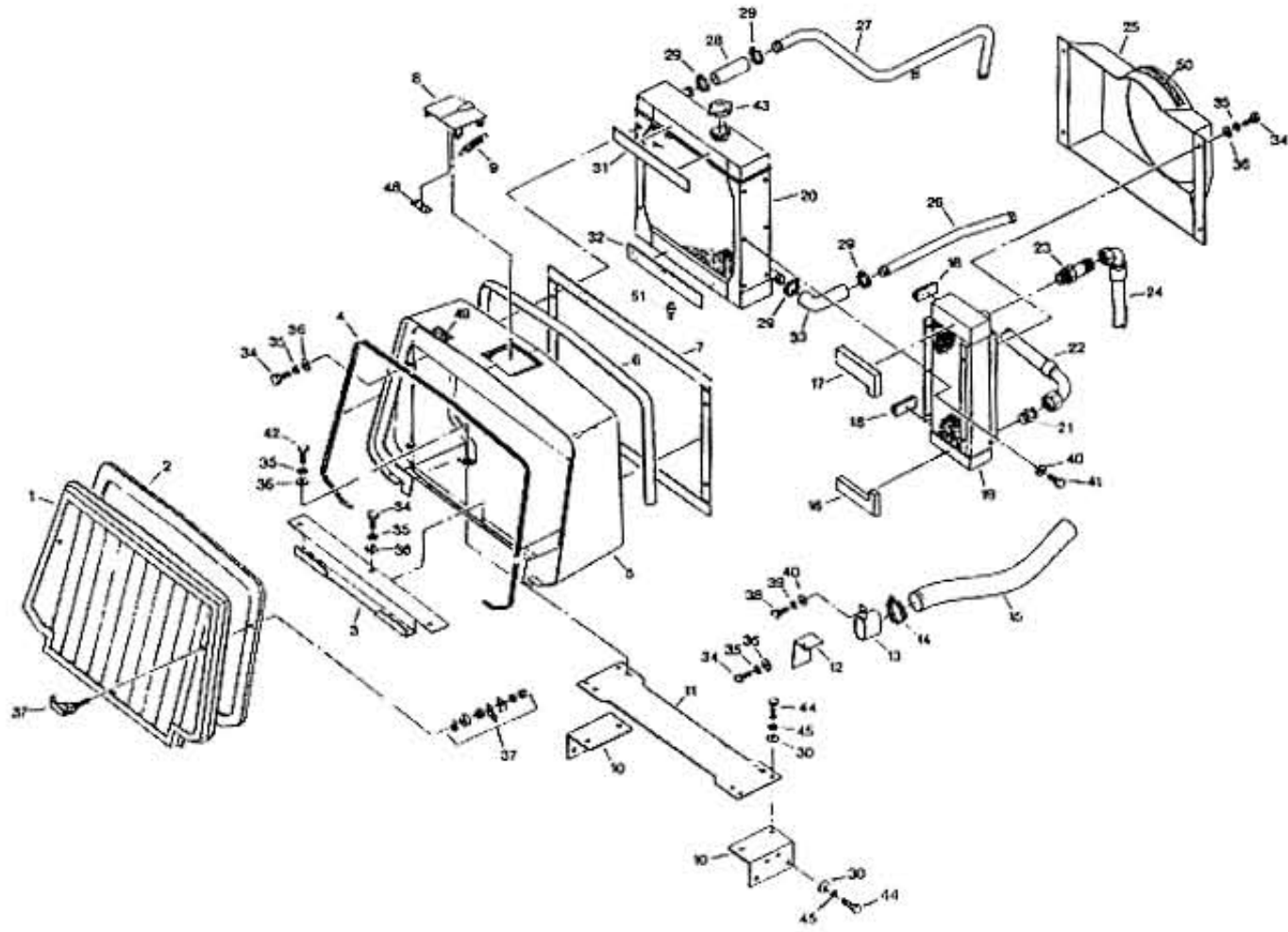
Item	Part #	Qty.	Description
1	15-965	1	Engine - 52HP Yanmar
-	15-966	1	Engine - 61HP Yanmar Turbo
2	23-004	1	Transmission Pump
3	15-968 *	1	Hub - Steel
4	15-471	1	Bolt
5	15-568	1	Cover - Flywheel Housing
6	15-608	1	Engine Mount Assy - Right Front
7	15-614	1	Engine Mount Assy - Left Front
8	15-919 *	1	Drive Plate - Nylon
9	15-918	1	Engine Mount Assy - Right Rear
10	15-580	1	Engine Mount Assy - Left Rear
11	15-882	1	Oil Filter
12	15-271	1	Mount Bracket - Throttle Cable (Non Turbo Only)
13	05-367	1	Mount Bracket - Throttle Cable (Turbo Only)
14	15-410	1	Throttle Cable
15	05-279	1	Clamp - Cable
16	08-120	1	Wire Swivel Set
17	05-240	1	Drain Valve
18	129461-59580	1	Cap-Drain
19	13-090	1	Hose 5/16" I.D. (25")
20	15-284	1	Hose - Radiator
21	05-120	4	Clamp - Hose
22	15-830	1	Tube - Radiator to Engine
23	15-422	1	Hose - Water Pump Inlet
24	129335-55700	1	Separator - Water
-	171081	1	Screen
-	55910	1	Strainer - Fuel
-	55620	1	Element - Fuel
-	129100	1	Mount Bracket Assy - Air Filter (Turbo Only)
25	129052	1	Fuel Hose 1/4" I.D. (19-1/2")
-	55620	1	Fuel Hose 1/4" I.D. (46")
26	15-427	1	Fuel Hose 1/4" I.D. (36")
27	03-705	7	Clamp - Hose
28	03-705	1	Mount Bracket Assy - Air Filter (Non Turbo Only)
29	04-082	1	Mounting Band - Air Cleaner
30	15-488	1	Belt - Alternator/Water Pump
31	15-974	1	Belt - Fan
32	25132-003800	1	Cover Assy - Air Cleaner
33	15-491	1	Primary Filter
34	15-879 **	1	Secondary Filter
35	15-877 **	1	Indicator - Air Filter Restriction
36	15-878 **	1	Hose - Air Intake
37	15-319	1	Clamp - Hose
38	15-409	1	Clamp - Hose
39	15-438	1	Tube - Air Cleaner to Turbo (Turbo Only)
40	15-467	1	Tube - Air Cleaner to Intake (Non Turbo Only)
41	15-148	1	Hose - Intake to Air Intake Tube (Non Turbo Only)
42	15-470	1	Hose - Turbo to Air Intake Tube (Turbo Only)
43	15-424	1	Hose - Air Filter to Air Intake Tube
44	15-408	1	Hose - Intake to Air Intake Tube (Non Turbo Only)
45	15-407	1	Hose - Turbo to Air Intake Tube (Turbo Only)
46	15-407	1	Hose - Air Filter to Air Intake Tube

Item	Part #	Qty.	Description
47	15-463	1	Tailpipe - Muffler (Non Turbo Only)
48	15-455	1	Clamp - Muffler 2" (Non Turbo Only)
49	15-960	1	Muffler (Non Turbo Only)
50	15-464	1	Tailpipe - Muffler (Turbo Only)
51	15-456	1	Clamp - Muffler 1-3/4" (Turbo Only)
52	15-978	1	Muffler (Turbo Only)
53	15-465	1	Support Assy - Muffler (Turbo Only)
54	129403-18080	1	Gasket - Muffler (Turbo Only)
55	15-434	1	Wiring Harness - Rear
56	05-120	4	Clamp - Hose
57	15-264	1	Hose - Coolant Tube to Engine
58	15-262	1	Hose - Coolant Tube to Radiator
59	15-979	1	Tube Assy - Thermostat Housing to Radiator Top
60	02-275	1	Ground Strap
61	05-097	2	Clamp - Wire Harness
62	15-880 **	1	Vacuator Valve
63	15-620	4	Engine Mount
64	15-970	4	Washer
65	15-476	1	Bracket - Line Clamp
66	15-480	1	Clamp - Hose
67	15-479	1	Clamp Assy - Hose
68	02-253	1	Sending Unit - Temperature Switch - Oil Pressure
69	124160-39450	1	Switch - Oil Pressure
70	2105	23	Bolt 8MM-1 25 x 25MM
71	2133	22	Lockwasher 8MM
72	2219	9	Flatwasher 8MM
73	1201	10	Lockwasher 5/16"
74	1020	6	Bolt 5/16"-18 x 3/4"
75	1111	10	Locknut 5/16"-18
76	1990	16	Bolt 10MM-1 5 x 25MM
77	2044	22	Flatwasher 5/16" SAE
78	1996	22	Lockwasher 10MM
79	1000	1	Bolt 1/4"-20 x 3/4"
80	1056	2	Flatwasher 1/4" SAE
81	2264	1	Bolt 8MM-1 25 x 90MM
82	1864	4	Bolt 10MM-1 5 x 30MM
83	1712	2	Bolt 1/2"-13 x 1-1/4"
84	1203	2	Lockwasher 1/2"
85	1231	2	Flatwasher 1/2" SAE
86	1803	1	Bolt 5/16"-18 x 1 3/4"
87	2257	2	Bolt 10MM-1 5 x 16MM
88	1110	1	Locknut 1/4-20
89	1936	1	Bolt 5/16"-18 x 2-3/4"
90	1102	3	Hexnut 5/16"-18
91	2252	2	Bolt 8MM-1 25 x 50MM
92	1213	1	Bolt 5/16"-18 x 1"
93	1988	4	Hexnut 8MM-1 25
94	129400-13201	1	Gasket - Muffler (Non Turbo Only)
95	1947	2	Bolt 12MM-1 75 x 25MM
96	2055	2	Lockwasher 12MM
97	1112A	4	3/8"-16 Locknut Gr. 5
98	1036	4	3/8"-16 x 2-1/4" Bolt
99	1222	4	3/8" Flatwasher

* Can Be Purchased Together Through Assembly #15-957

- Can Be Purchased Together Through Assembly #15-617

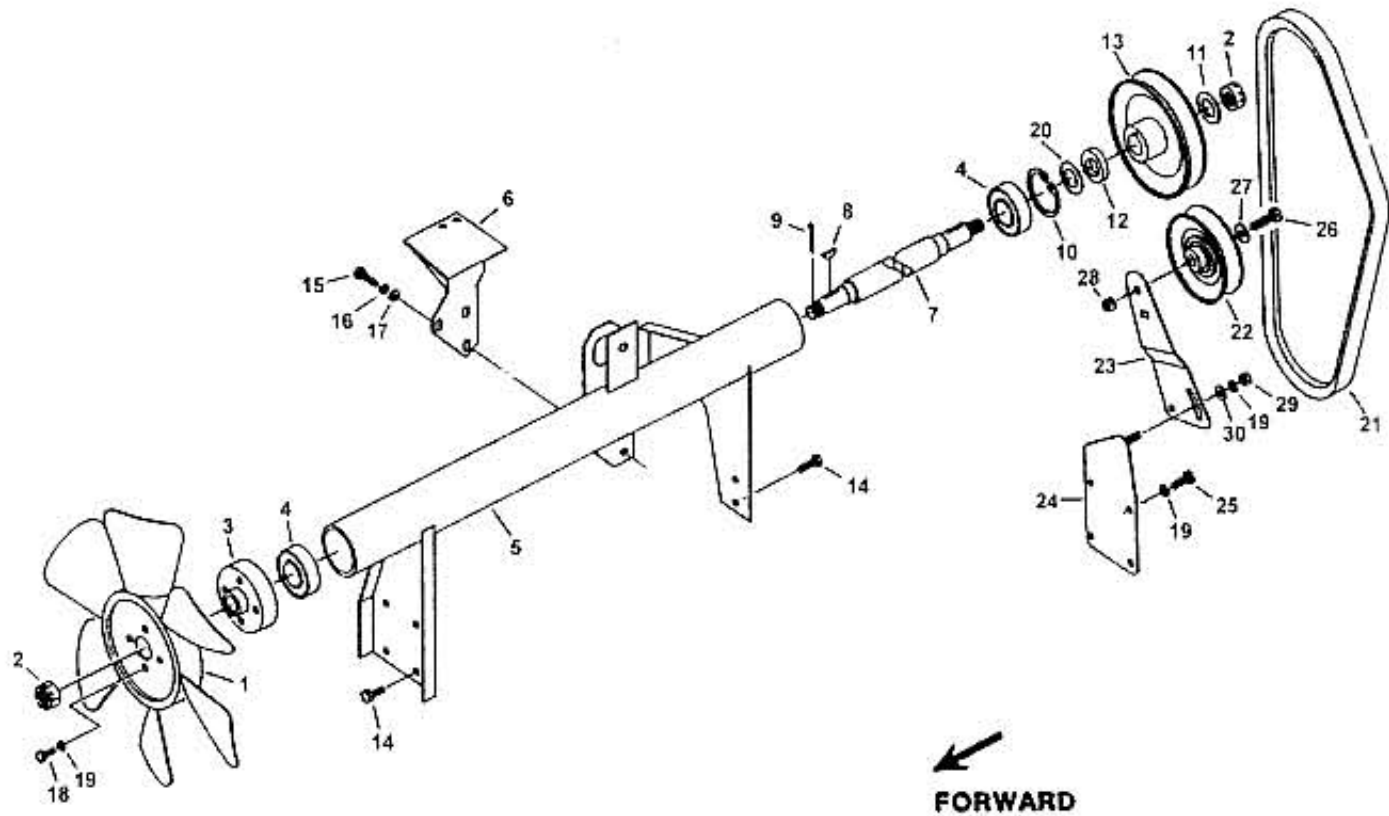
RADIATOR / OIL COOLER ASSEMBLY



←
FORWARD

Item	Part #	Qty.	Description	Item	Part #	Qty.	Description
1	15-865	1	Screen Assy				
2	07-987	1	Weatherstrip (100")				
3	15-861	1	Cross Channel Radiator Cowling				
4	08-421	1	Trim (80")				
5	15-862	1	Cowling Assy- Radiator Hood				
6	07-987	1	Weatherstrip (60")				
7	00-083	1	Weatherstrip (90")				
8	15-753	1	Cover Assy - Radiator Access				
9	15-493	1	Spring				
10	15-468	2	Angle Assy - Bumper Mount				
11	15-650	1	Cross Brace Assy				
12	15-272	1	Cover - Air Intake				
13	15-275	1	Air intake Assy				
14	15-438	1	Clamp - Hose				
15	15-409	1	Hose - Air Intake				
16	15-891	1	Insulation - Bottom				
17	15-890	1	Insulation - Top				
18	07-987	1	Weatherstrip (7")				
18	15-399	1	Cooler - Oil				
20	15-398	1	Radiator - Engine				
21	23-141	1	Fitting - Straight				
22	23-420	1	Hose Assy - Oil Cooler to Case Drain Manifold				
23	23-142	1	Fitting - Straight				
24	23-202	1	Hose Assy- Oil Cooler to Control Valve				
25	15-730	1	Fan Shroud Assembly				
26	15-830	1	Tube - Radiator to Engine				
27	15-978	1	Tube Assy - Thermostat Housing to Radiator Top				
28	15-262	1	Hose - Radiator				
29	05-120	4	Clamp - Hose				
30	1222	4	Flatwasher 3/8"				
31	00-083	1	Weatherstrip (13-1/2")				
32	00-083	1	Weatherstrip (13-1/2")				
33	15-284	1	Hose - Radiator				
34	1020	11	Bolt 5/16"-18 x 3/4				
35	1201	15	Lockwasher 5/16"				
36	1221	11	Flatwasher 5/16"				
37	15-663	2	Latch - Screen				
38	1003	1	Bolt 1/4"-20 x 1"				
39	1200	1	Lockwasher 1/4"				
40	1220	7	Flatwasher 1/4"				
41	1000	6	Bolt 1/4" - 20 x 3/4"				
42	1213	4	Bolt 5/16" -18 x 1"				
43	06-024	1	Cap - Radiator				
44	2258	8	Bolt 3/8"-16 x 1-1/2" Gr. 8				
45	1202	4	Lockwasher 3/8"				
46	1222	4	Flatwasher 3/8"				
47	2044	4	5/16" SAE Flatwasher				
48	00-657	1	Decal "Coolant"				
49	00-655	1	Decal "Hood Release"				
50	00-036-Y	1	Decal "Rotating Blades"				
51	23-398	1	Drain Fitting				

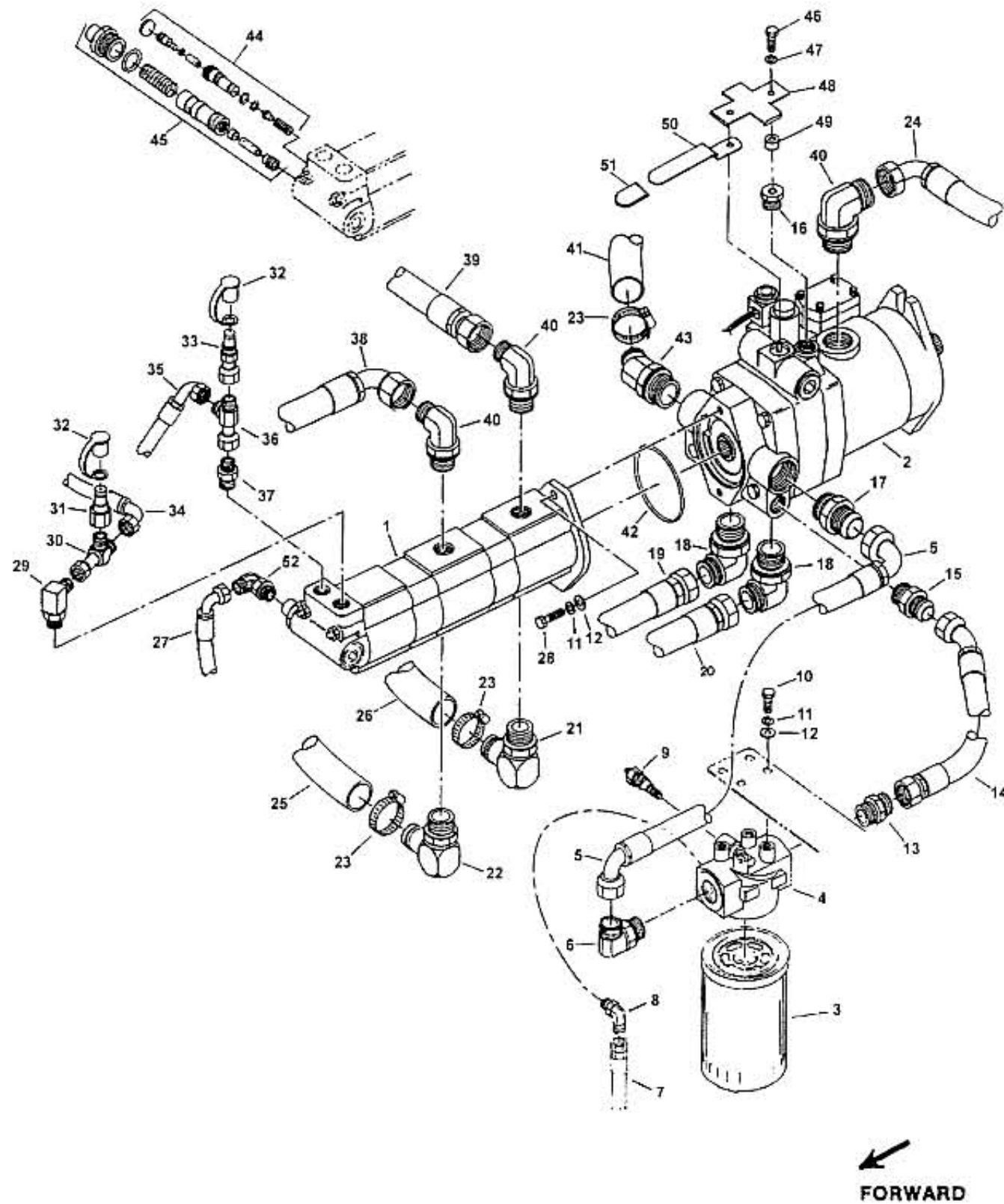
COOLING FAN ASSEMBLY



Item	Part #	Qty.	Description
1	15-388	1	Fan - Engine Cooling
2	1211	2	Castle Nut 1/2"-20
3	15-596	1	Fan Hub
4	15-247	2	Bearing
5	15-591	1	Fan Tube Assy
6	15-465	1	Bracket Support - Muffler (Turbo Only)
7	15-592	1	Fan Shaft
8	1315	2	Woodruff Key 3/16"x 3/4"
9	1605	2	Colter Pin 1/8"x1"
10	15-295	1	Snap Ring - Internal
11	1231	1	Flatwasher 1/2"SAE
12	06-534	1	Spacer
13	15-246	1	Pulley
14	1307	6	Bolt 8MM-1.25 x 16MM
15	2105	3	Bolt 8MM-1.25 x 25MM (Turbo Only)
-	1307	3	Bolt 8MM-1.25 x 16MM (Non-Turbo Only)
16	1201	3	Lockwasher 5/16" (Turbo Only)
17	2044	3	Flatwasher 5/16" SAE (Turbo Only)
18	1213	4	Bolt 5/16"-18 x 1"
19	1201	10	Lockwasher 5/16"
20	1232	As Needed	Machine Bushing
21	15-491	1	Belt - Fan Drive
22	09-070	1	Pulley - Belt Idler
23	15-601	1	Idler Arm - Fan
24	15-600	1	Mounting Plate - Fan Idler
25	2105	4	Bolt 8MM-1.25 x 25MM
26	1822	1	Bolt 3/8"-16 x 1-3/4"
27	1222	1	Flatwasher 3/8"
28	1112	1	Locknut 3/8"-16
29	1111	2	Locknut 5/16"-18
30	2044	2	Flatwasher 5/16" SAE

Item Part # Qty. Description

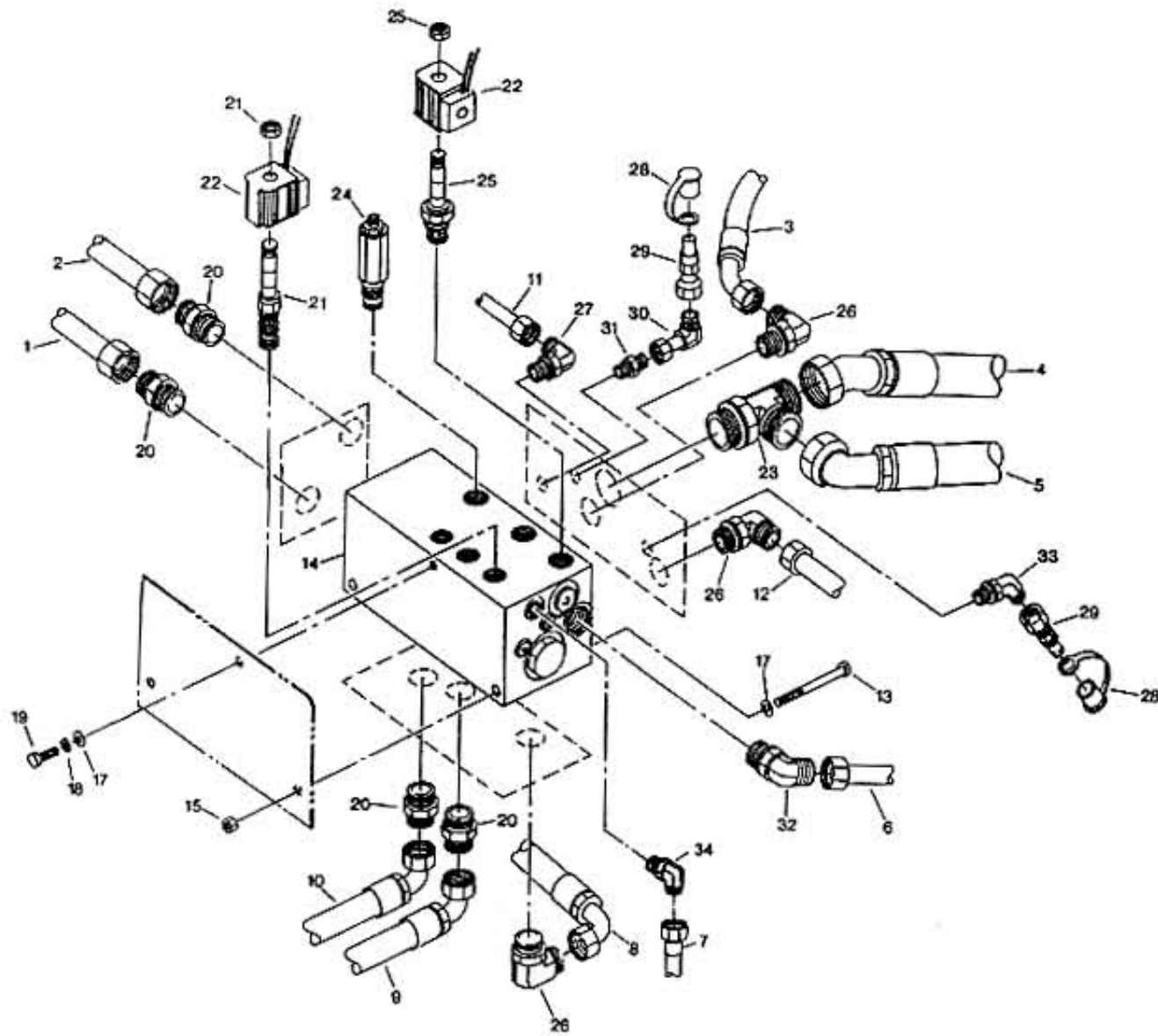
TRANSMISSION / TRIPLEX PUMP ASSEMBLY



Item	Part #	Qty.	Description
1	23-464	1	Hydraulic (Triplex) Pump
2	23-004	1	Transmission Pump
3	23-009	1	Filter Element
4	13-859	1	Housing - Filter
5	23-187	1	Hose Assy - Charge Pump to Filter
6	23-130	1	Fitting - 90 Degree
7	23-431	1	Hose Assy - Filter to Port X
8	23-128	2	Fitting - 90 Degree
9	13-869	1	Switch - Pressure
10	1957	4	B01t 3/8"-16 x 1"
11	1202	6	Lockwasher 3/8"
12	1222	6	Flatwasher 3/8"
13	23-124	1	Fitting - Straight
14	23-192	1	Hose Assy - Trans. Filter to Trans.
15	23-113	1	Fitting - Straight
16	23-379	1	Fitting
17	23-131	1	Fitting - Straight
18	23-132	2	Fitting 90 Degree
19	22-101	1	Hose Assy- Pump to Manifold
20	22-228	1	Hose Assy - Pump to Manifold
21	22-158	1	Fitting - 90 Degree
22	22-170	1	Fitting - 90 Degree
23	15-439	3	Clamp- Hose
24	23-184	1	Hose Assy-Trans. to Drain Manifold
25	23-190	1	Hose - Tank to Pump Front
26	22-189	1	Hose Tank to Pump Rear
27	23-185	1	Hose Assy - Power Steering Sensing
28	1824	2	Bolt 3/8"-16 x 1-1/4"
29	23-226	1	Fitting 90 Degree
30	23-230	1	Fitting Tee
31	23-223	1	Fitting Diagnostic
32	15-482	2	Dust Cover
33	22-222	1	Fitting Diagnostic
34	23-193	1	Hose Assy - Steering Pump to Lift Valve
35	23-196	1	Hose Assy Steering Pump Port PF to Bulkhead
36	23-229	1	Fitting Tee
37	22-221	1	Fitting Straight
38	23-186	1	Hose Assy - Pump Rear to Control Manifold Port P1
39	23-191	1	Hose Assy - Pump Front to Control Manifold Port P2
40	23-130	3	Fitting - 90 Degree
41	23-188	1	Hose - Reservoir to Trans Charge Pump
42	23-240	1	"O"-Ring
43	23-162	1	Fitting - 45 Degree
44	23-359	1	Relief Valve Kit
45	23-360	1	Load Sensing Cartridge Kit

Item	Part #	Qty.	Description
46	1213	1	5/16"-18 x 1" Bolt
47	1201	1	5/16" Lockwasher
48	15-293	1	Bracket Trans. Disconnect
49	09-100	1	Spacer
50	15-492	1	Lever - Towing
51	05-143	1	Handle - Grip
52	23-114	1	90 Degree Fitting

DECK MOTOR CONTROL VALVE ASSEMBLY

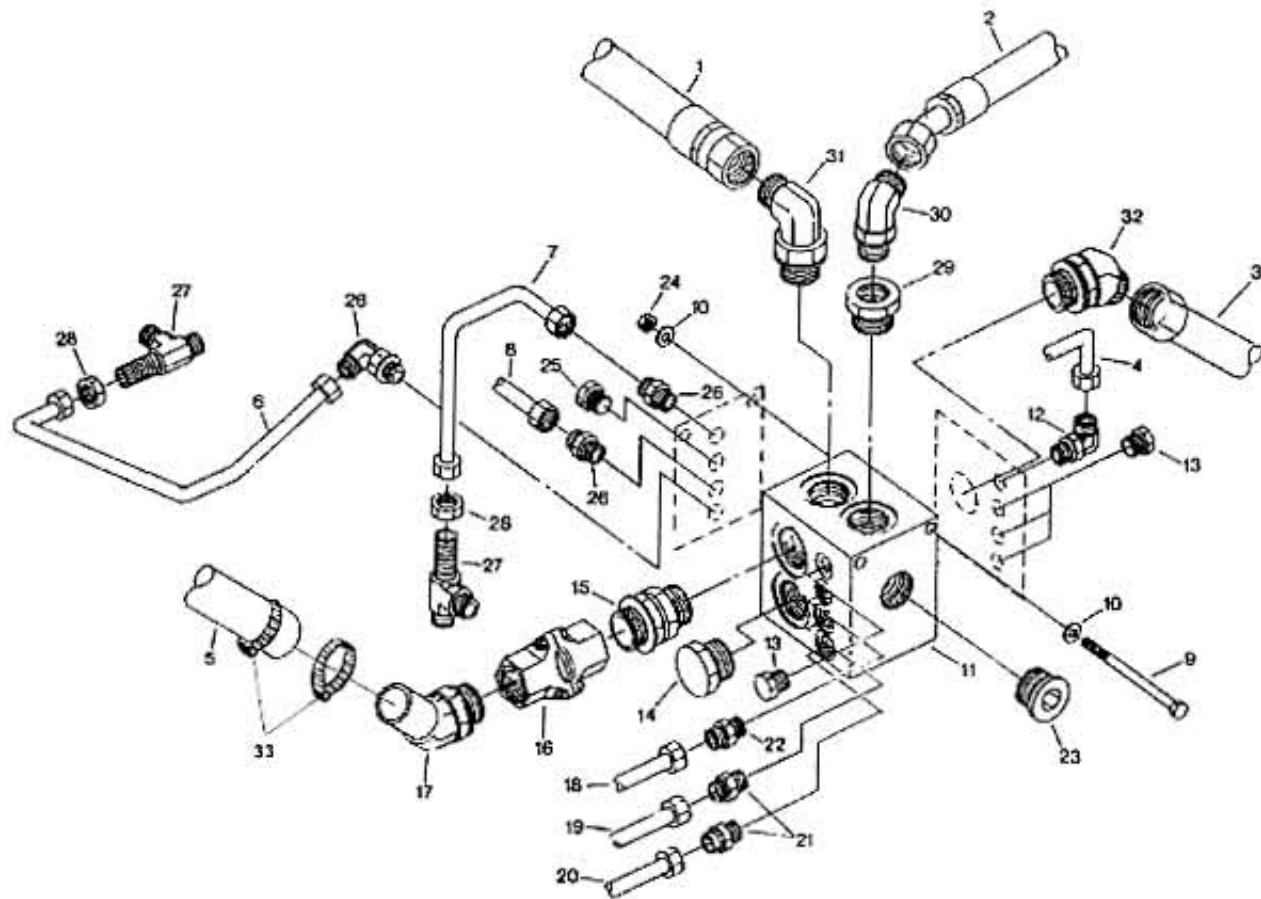


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FORWARD

Item	Part #	Qty.	Description
1	15-689	1	Tube Assy- Supply Right Wing Deck Motor
2	15-688	1	Tube Assy - Return Right Wing Deck Motor
3	23-191	1	Hose Assy-P2 Port to Hydraulic Pump
4	23-202	1	Hose Assy - Oil Cooler
5	23-400	1	Hose Assy - Mower Control Valve to Oil Cooler
6	15-686	1	Tube Assy - Supply Left Wing Deck Motor
7	23-421	1	Hose Assy - X Port to Filter
8	23-186	1	Hose Assy - Rear Pump to Port P1 on Manifold
9	23-210	1	Hose Assy - Pressure Front Deck Motor
10	23-211	1	Hose Assy - Return Front Deck Motor
11	15-734	1	Tube-Y Port to Hyd. Tank
12	15-684	1	Tube Assy Return Left Wing Deck Motor
13	2261	2	Bolt 5/16"-18 x 4-3/4"
14	13-772	1	Control Valve - Complete Assy
15	1111	2	Locknut 5/16"-18
16	05-097	1	Clamp - Engine Harness
17	1221	3	Flatwasher 5/16"
18	1201	1	Lockwasher 5/16"
19	1213	1	Bolt 5/16"-18 x 1"
20	23-113	4	Fitting - Straight
21	23-244	3	Solenoid Valve 2/3 Way
22	23-242	4	Coil 12 VDC
23	23-116	1	Fitting-Tee
24	23-245	2	Relief Valve
25	23-243	1	Solenoid Valve 2/2 Way
26	23-115	3	Fitting - 90 Degree
27	23-114	1	Fitting - 90 Degree
28	15-482	2	Dust Cover
29	23-221	2	Fitting - Diagnostic
30	23-225	1	Fitting - 90 Degree
31	23-140	1	Fitting - Straight
32	23-129	1	Fitting - 45 Degree
33	23-224	1	Fitting - 90 Degree
34	23-128	1	Fitting - 90 Degree

Item Part # Qty. Description

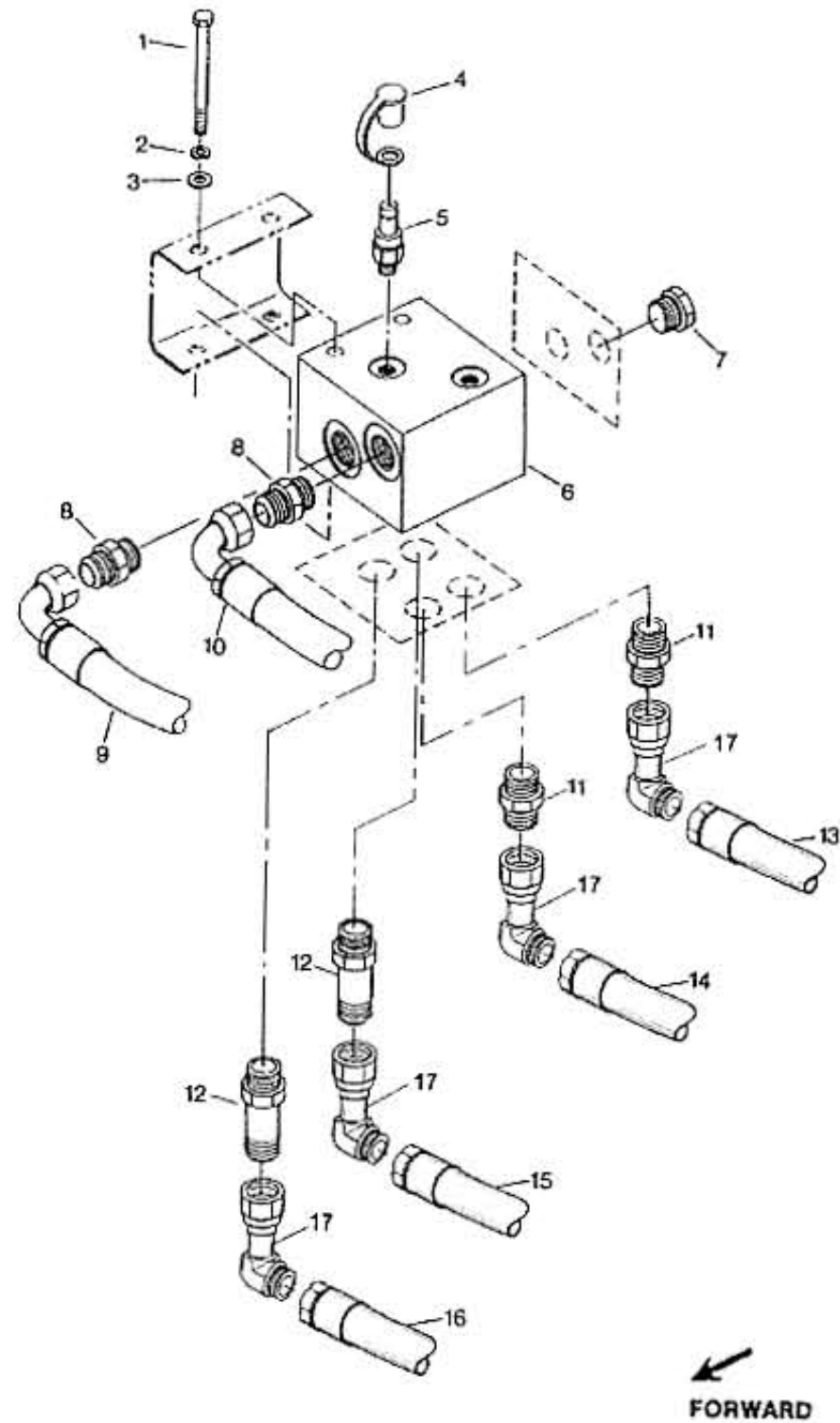
CASE DRAIN MANIFOLD ASSEMBLY



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FORWARD

Item	Part #	Qty.	Description	Item	Part #	Qty.	Description
1	23-201	1	Hose Assy - Oil Cooler Supply				
2	23-184	1	Hose Assy - Trans. Case Drain to Return Manifold				
3	15-892	1	Tube Assy Return Manifold to Oil Filter				
4	15-691	1	Tube Assy - Return Weight Transfer Valve to Manifold				
5	23-400	1	Hose Assy - Return Deck Control to Manifold				
6	15-825	1	Tube Assy - Return Deck Motor Drain				
7	15-687	1	Tube Assy - Return Lift				
8	15-828	1	Tube Assy - Return Wheel Motor Case Drain				
9	1886	3	Bolt 5/16"-18 x 5-1/2"				
10	2044	6	Flatwasher 5/16" SAE				
11	15-848	1	Manifold - Return				
12	23-168	1	Fitting - 90 Degree				
13	23-172	4	Plug				
14	23-232	1	Plug				
15	23-160	1	Fitting - Straight				
16	23-010	1	Valve - Oil Cooler Bypass				
17	23-162	1	Fitting - 45 Degree				
18	15-826	1	Tube Assy- Case Deck to Motor Drain				
19	15-827	1	Tube Assy - Return Lift Cylinder				
20	15-834	1	Tube Assy - Return Steering Valve				
21	23-110	2	Fitting - Straight				
22	23-140	1	Fitting - Straight				
23	23-174	1	Plug				
24	1111	3	Locknut 5/16"-18				
25	23-173	1	Plug				
26	23-124	1	Fitting - 90 Degree				
27	23-137	2	Fitting - Bulkhead Tee				
28	23-236	2	Nut				
29	23-177	1	Reducer				
30	23-115	1	Fitting - 90 Degree				
31	23-122	1	Fitting - 90 Degree				
32	23-126	1	Fitting - 45 Degree				
33	15-439	2	Hose Clamp				

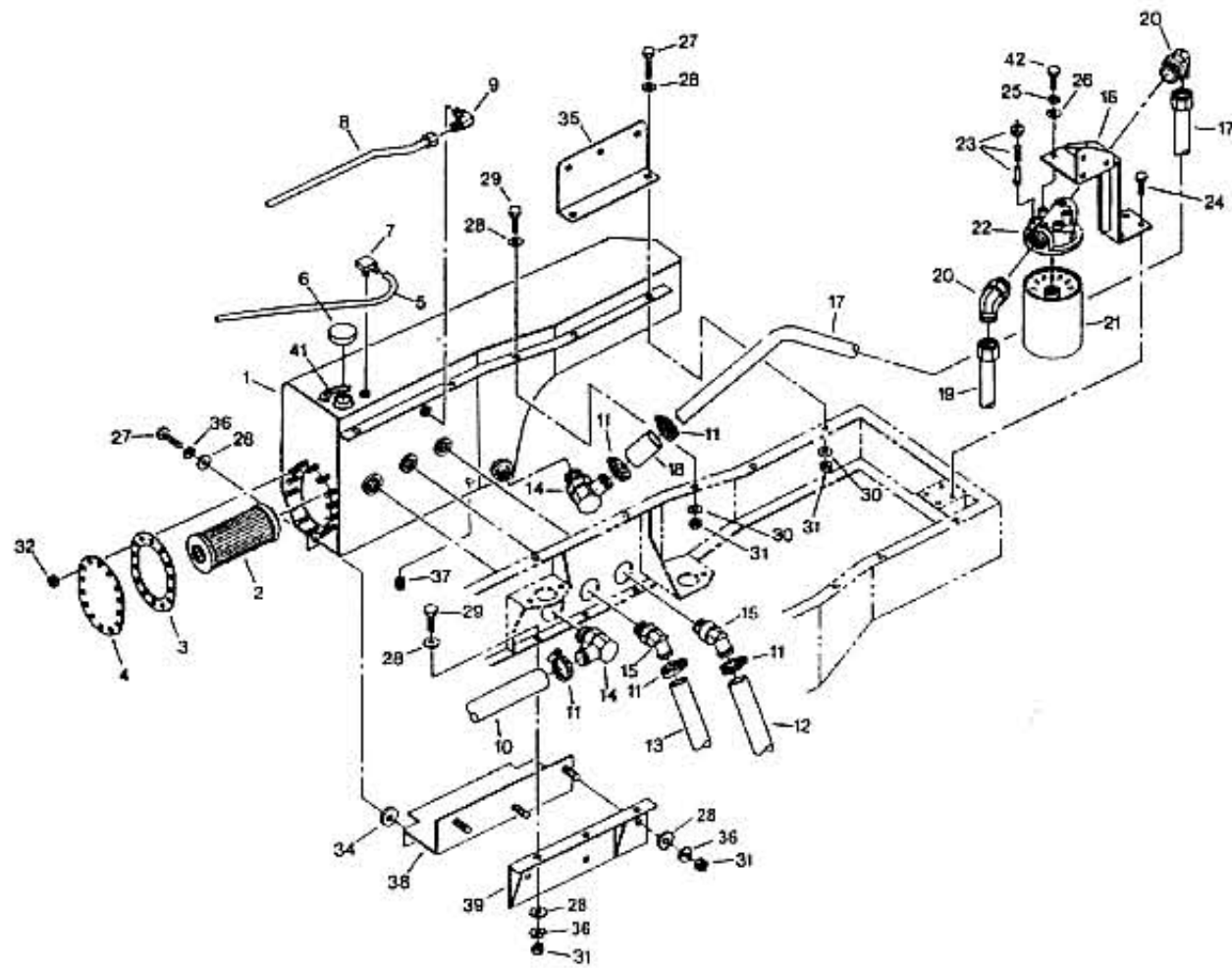
TRANSMISSION MANIFOLD ASSEMBLY



Item	Part #	Qty.	Description
1	1046	2	Bolt 3/8"-16 x 4"
2	1202	2	Lockwasher 3/8"
3	1769	2	Flatwasher 3/8" SAE
4	15-482	2	Dust Cover
5	23-159	2	Diagnostic Fitting
6	15-353	1	Manifold - Trans.
7	23-120	2	Plug
8	23-218	2	Fitting - Straight
9	23-228	1	Hose Assy- Charge Pump
10	23-101	1	Hose Assy - Charge Pump
11	23-113	2	Fitting - Straight
12	23-119	2	Fitting - Straight
13	23-440	1	Hose Assy - Right Wheel Motor
14	23-438	1	Hose Assy - Left Wheel Motor
15	23-439	1	Hose Assy - Right Wheel Motor
16	23-437	1	Hose Assy - Left Wheel Motor
17	23-382	4	Fitting 90 Degree

Item Part # Qty. Description

HYDRAULIC RESERVOIR ASSEMBLY

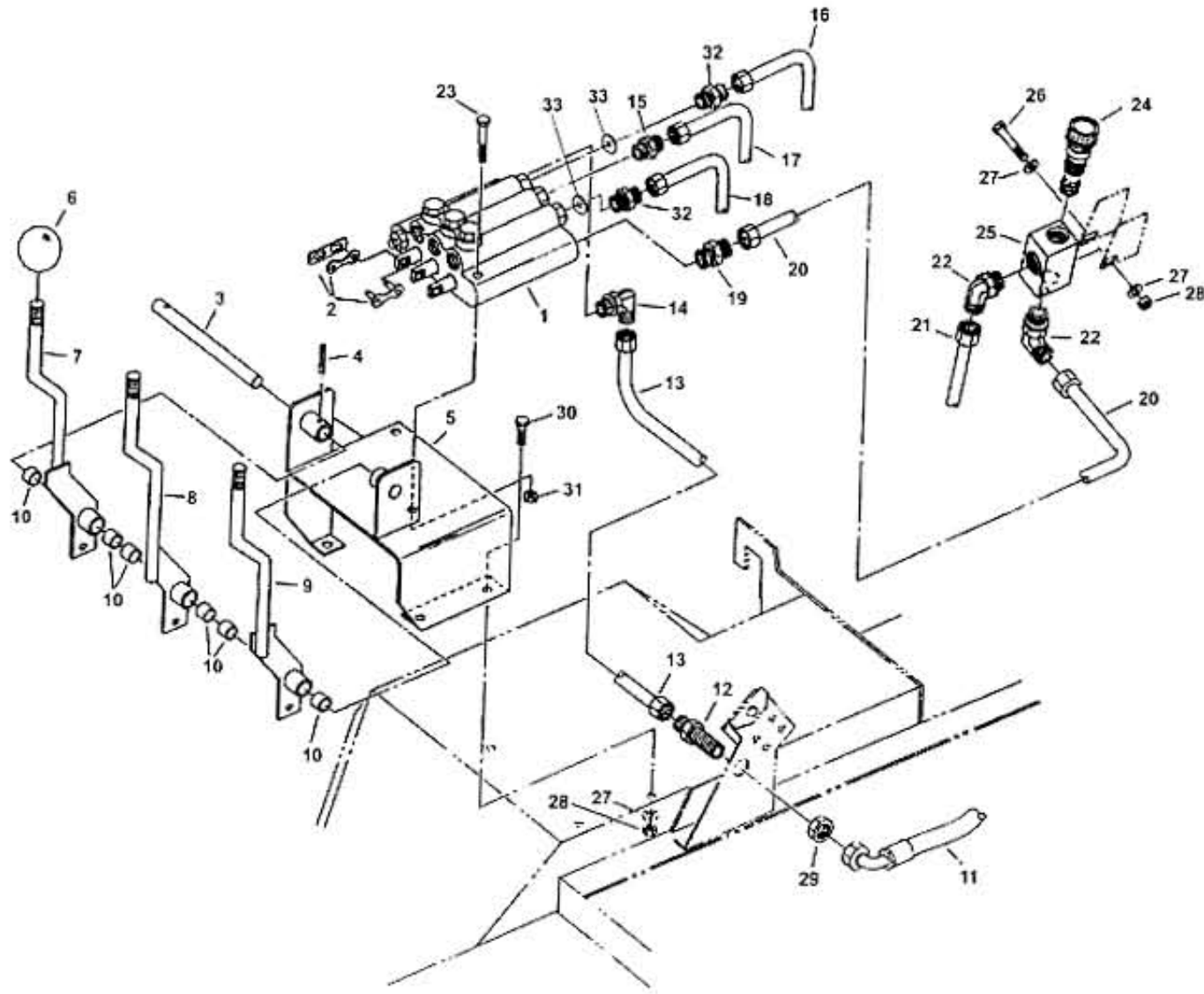


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FORWARD

Item	Part #	Qty.	Description
1	15-235	1	Reservoir Hydraulic
2	03-155	1	Strainer Suction
3	15-256	1	Gasket - Reservoir
4	15-238	1	Cover - Clean Out
5	15-454	86"	Tubing - Black Poly
6	15-404	1	Cap
7	15-453	1	Fitting Mini Barb
8	15-734	1	Tube Assy - Port & to Hydro Tank
9	23-128	1	Fitting - 90 Degree
10	23-190	1	Hose - Tank to Pump Front
11	15-439	5	Clamp - Hose
12	23-189	1	Hose-Tank to Pump Rear
12	23-188	1	Hose Reservoir to Trans. Charge Pump
14	23-156	2	Fitting - 90 Degree
15	23-162	2	Fitting - 45 Degree
16	15-377	1	Bracket Assy - Hyd. Filter
17	15-863	1	Tube Assy - Return Filter to Hose
18	15-999	1	Hose
19	15-692	1	Tube Assy - Manifold to Oil Filter
20	23-121	2	Fitting 90 Degree
21	23-220	1	Filter Element
22	23-011	1	Filter Assy - Complete Assy
93	23-246	1	Pressure Indicator-Electrical
24	1020	4	Bolt 5/16"-18 x 3/4
25	1201	5	Lockwasher 5/16"
26	2044	2	Flatwasher 5/16" SAE
27	1624	4	Bolt 3/8"-16 x 1-1/4"
28	1769	13	Flatwasher 3/8" SAE
29	1957	6	Bolt 3/8"-16 x 1"
30	1222	5	Flatwasher 3/8"
31	1112	6	Locknut 3/8"-16
32	1110	14	Locknut 1/4"-20
33	1056	14	Flatwasher 1/4" SAE
34	2167	2	Flatwasher 1/2" Hardened
35	15-736	1	Mount Bracket - Air Spring
36	1202	2	Lockwasher - 3/8"
37	1841	1	Pipe Plug - Socket Hex Head
38	15-362	1	Saddle Mnt. Assy Hyd Reservoir
39	15-766	1	Saddle Mnt. Assy
40	1221	3	Flatwasher 5/16"
41	00-658	1	Decal "Hydraulic Fluid Only"
42	1213	3	5/16"-18 x 1" Bolt
43	1103	6	3/8"-16 Hexnut

Item Part # Qty. Description

DECK LIFT CONTROL VALVE ASSEMBLY

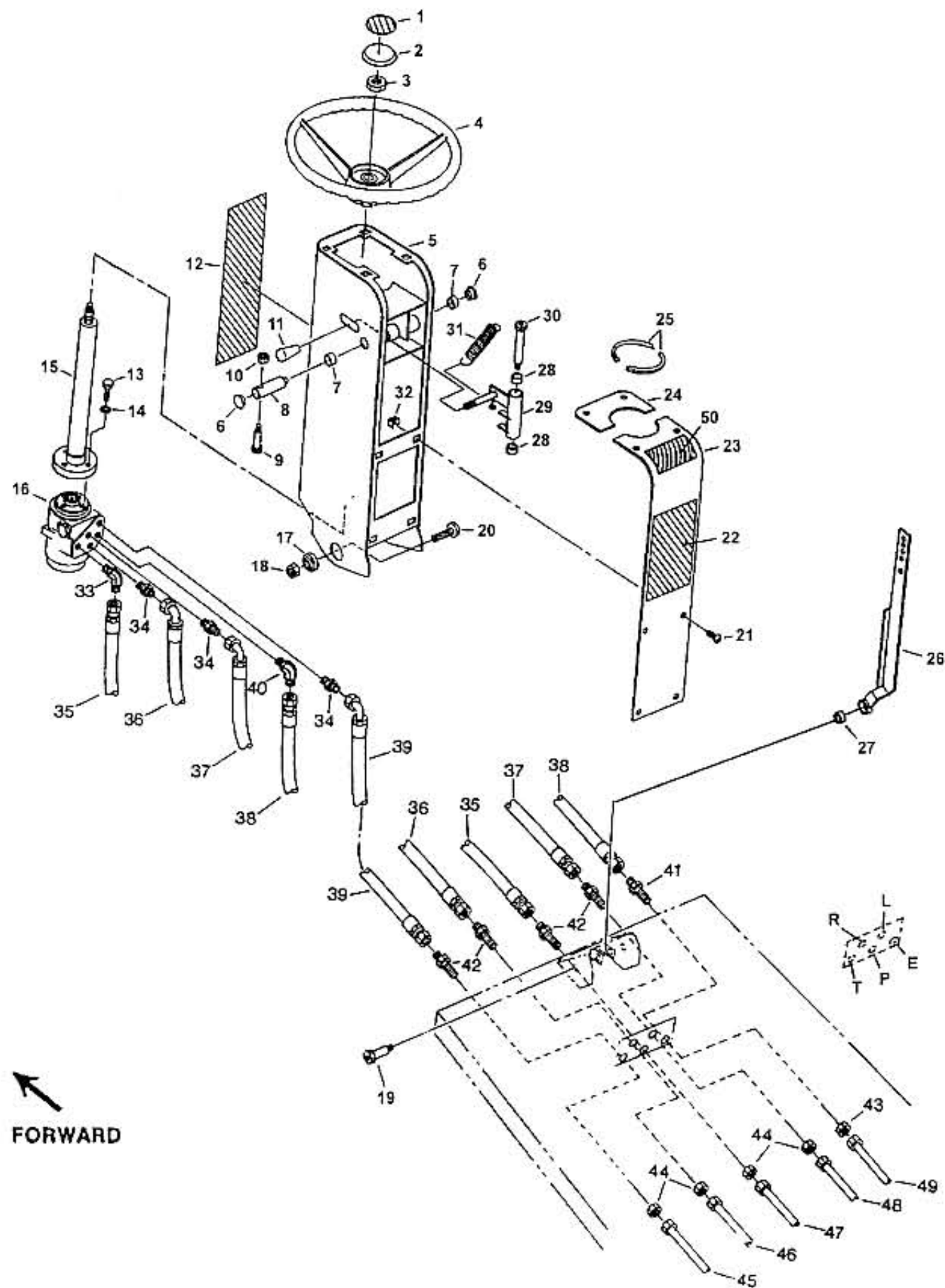


←
FORWARD

Item	Part #	Qty.	Description	Item	Part #	Qty.	Description
1	15-973	1	Control Valve Assy				
-	23-252	1	Seal kit For #15-973				
2	15-209	3	Link - Control Valve Lever				
3	15-819	1	Pin - Valve Lever				
4	23-062	1	Roll Pin 5/32" x 3/4"				
5	15-789	1	Mount Bracket - Valve				
6	04-290	3	Knob				
7	15-815	1	Lever Assy - Right				
8	15-317	1	Lever Assy - Center				
9	15-316	1	Lever Assy - Left				
10	04-134	6	Bushing				
11	23-193	1	Hose Assy - Power Steering Pump to Lift Valve Bulkhead				
12	23-169	1	Fitting - Bulkhead				
13	16-693	1	Tube Assy - Lift Valve to Bulkhead				
14	23-168	1	Fitting - 90 Degree				
15	23-110	3	Fitting Straight				
16	15-836	1	Tube Assy - Right Lift Cylinder				
17	15-876	1	Tube Assy - Center Lift Cylinder				
18	15-871	1	Tube Assy - Left Lift Cylinder				
19	23-111	1	Fitting - Straight				
20	15-692	1	Tube Assy - Lift Valve to Weight Valve				
21	15-691	1	Tube Assy - Drain Manifold to Weight Valve				
22	23-168	2	Fitting - 90 Degree				
23	1007	2	Bolt 1/4"-20 x 2"				
24	23-247 *	1	Cartridge - Weight Transfer Valve				
25	23-248 *	1	Body - Weight Transfer Valve				
26	1803	1	Bolt 5/16"-18 x 1-3/4"				
27	2044	5	Flatwasher 5/16" SAE				
28	1111	4	Locknut 5/16"-18				
29	23-239	1	Locknut - Bulkhead				
30	1020	3	Bolt 5/16"-18 x 3/4"				
31	1110	2	Locknut 1/4"-20				
32	23-446	2	Fitting - Straight				
33	23-445	2	Oriface Plate				

* Can Be Purchased Together Under Assembly #23-167

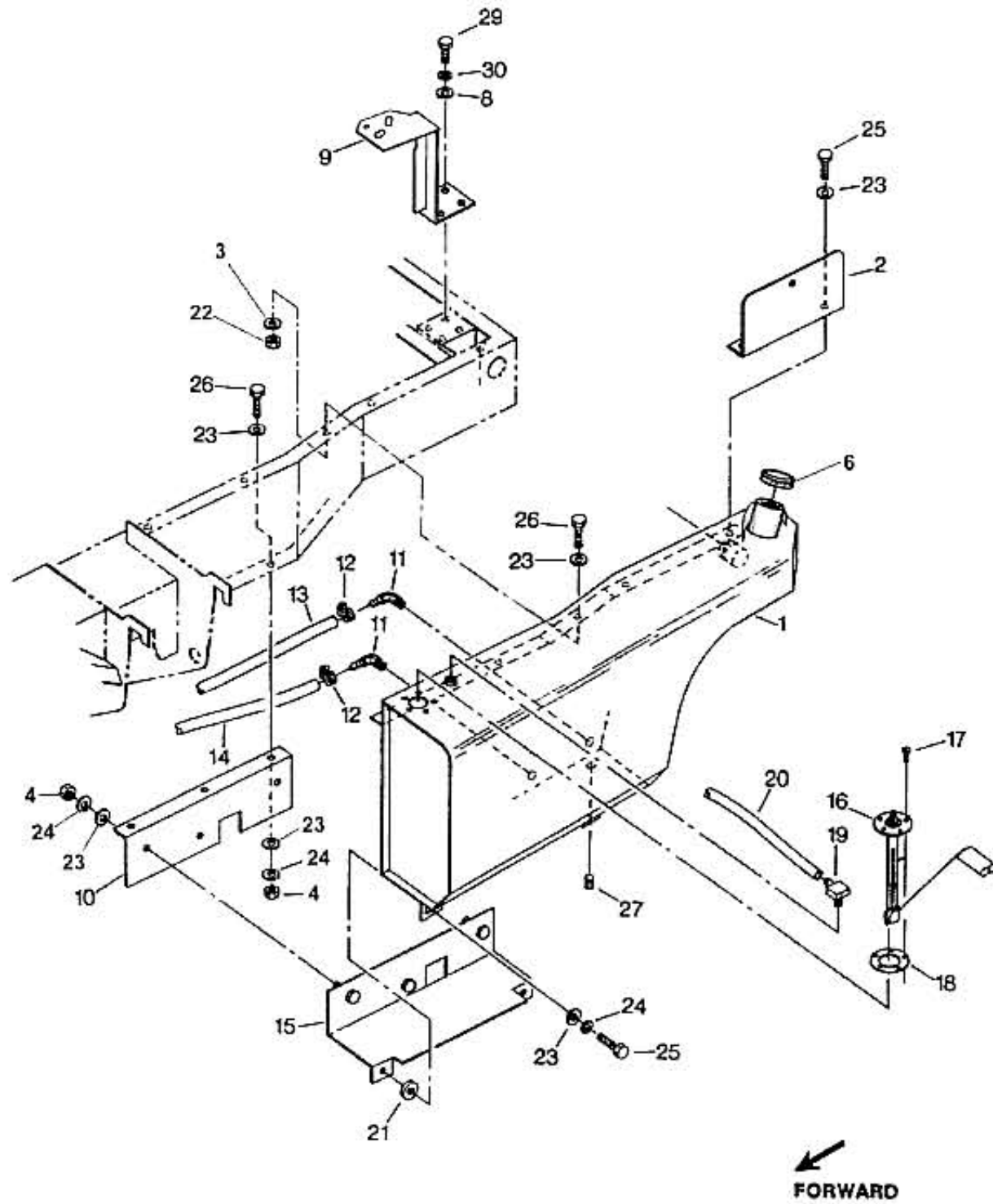
STEERING COLUMN / VALVE ASSEMBLY



FORWARD

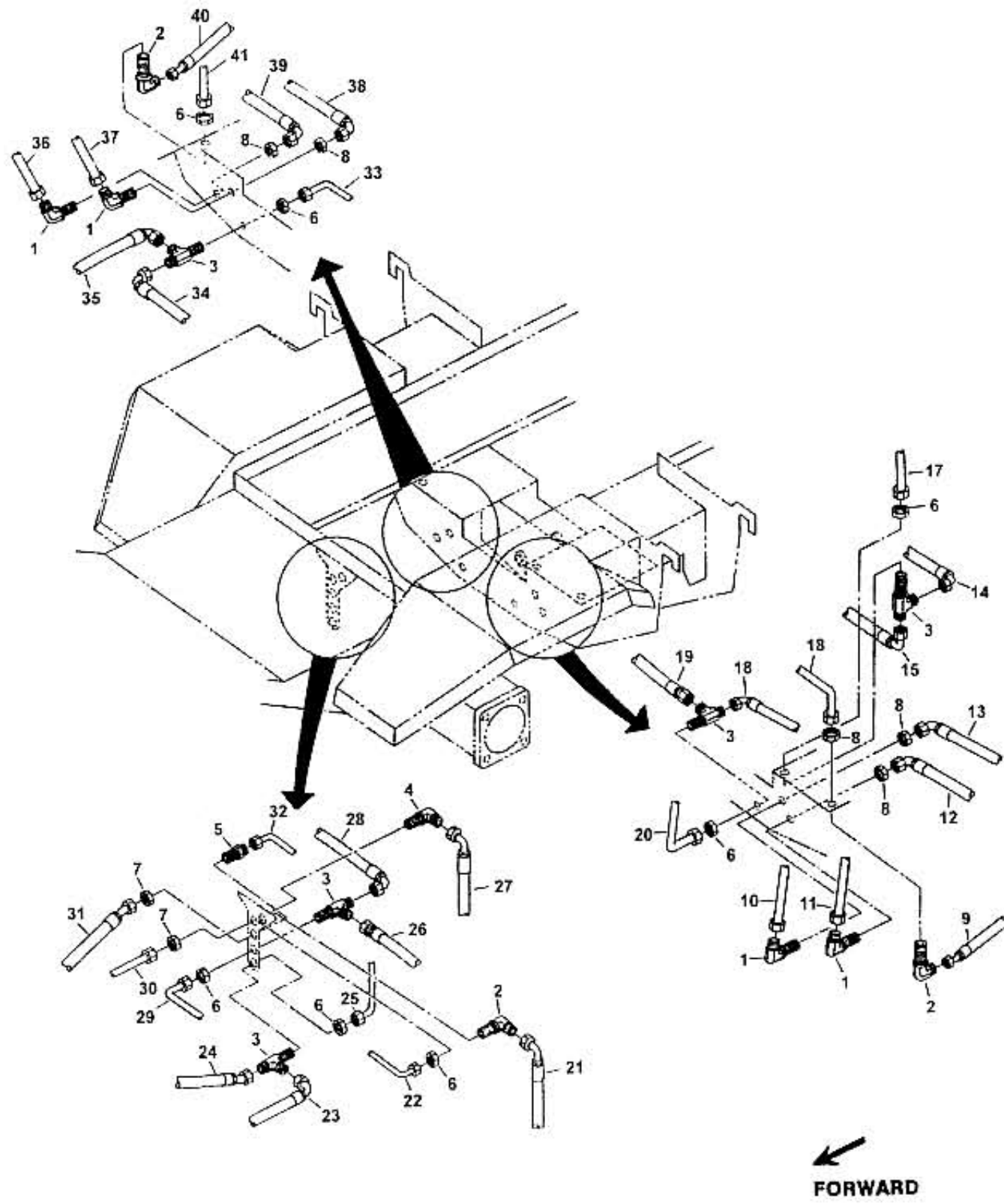
Item	Part #	Qty.	Description	Item	Part #	Qty.	Description
1	00-411	1	Decal HPTE Logo"				
2	05-144	1	Steering Wheel Cover				
3	2171	1	Jam Nut 16MM-1.5				
4	05-125	1	Steering Wheel				
5	05-614	1	Cowling Assembly				
6	17-013	2	Button Plug - 5/8"				
7	04-331	2	Bushing				
8	05-568	1	Pin - Tilt Lock				
9	2177	1	Shoulder Bolt 1/4" x 1"				
10	2149	1	Locknut 10-24 ESNA				
11	05-570	1	Knob - Tilt Release Lever				
12	00-650	1	Decal "1280"				
13	2173	4	Bolt 6MM-1.0 x 20MM				
14	1200	4	Lockwasher 1/4"				
15	15-976	1	Steering Column				
16	15-469	1	Steering Valve				
-	23-003	1	Seal Kit				
17	05-564	2	Spherical Bearing				
18	1747	2	Locknut 1/2"-13				
19	2180	1	Shoulder Bolt 1/2" x 1"				
20	1051	2	Bolt 1/2"-13 x 1-1/4"				
21	1951	8	Bolt 1/4"-20 x 3/4" Phillips				
22	00-606	1	Decal "Caution 15 Degree Incline"				
23	05-615	1	Cover - Cowling				
24	05-573	1	Cover - Cowling Front				
25	06-433	7"	Trim				
26	05-554	1	Tilt Stop Assembly				
27	04-331	1	Bushing				
28	04-134	2	Bushing				
29	05-555	1	Release Lever Assy				
30	2178	1	Shoulder Bolt 3/8" x 3"				
31	05-569	1	Spring 2"				
32	2176	6	Cage Nut 1/4"-20				
33	23-124	1	Fitting - 90 Degree				
34	23-110	3	Fitting - Straight				
35	23-182	1	Hose Assy				
36	23-180	1	Hose Assy				
37	23-179	1	Hose Assy				
38	23-181	1	Hose Assy				
39	23-178	1	Hose Assy				
40	23-128	1	Fitting - 90 Degree				
41	23-139	1	Fitting - Bulkhead Straight				
42	23-171	4	Fitting - Bulkhead Straight				
43	23-238	1	Locknut - Bulkhead				
44	23-236	4	Locknut - Bulkhead				
45	15-834	1	Tube Assy - Return				
46	15-829	1	Tube Assy - Steering Right				
47	15-855	1	Tube Assy - Pressure				
48	15-835	1	Tube Assy - Steering Left				
49	15-733	1	Tube Assy - Steering Sensor				
50	00-654	1	Decal "Reverse/Forward"				
NOT SHOWN-							
-	13-410	1	Hose Sleeve - Nylon (12")				
-	07-596	3	Ties - 12" Nylon				

FUEL TANK ASSEMBLY



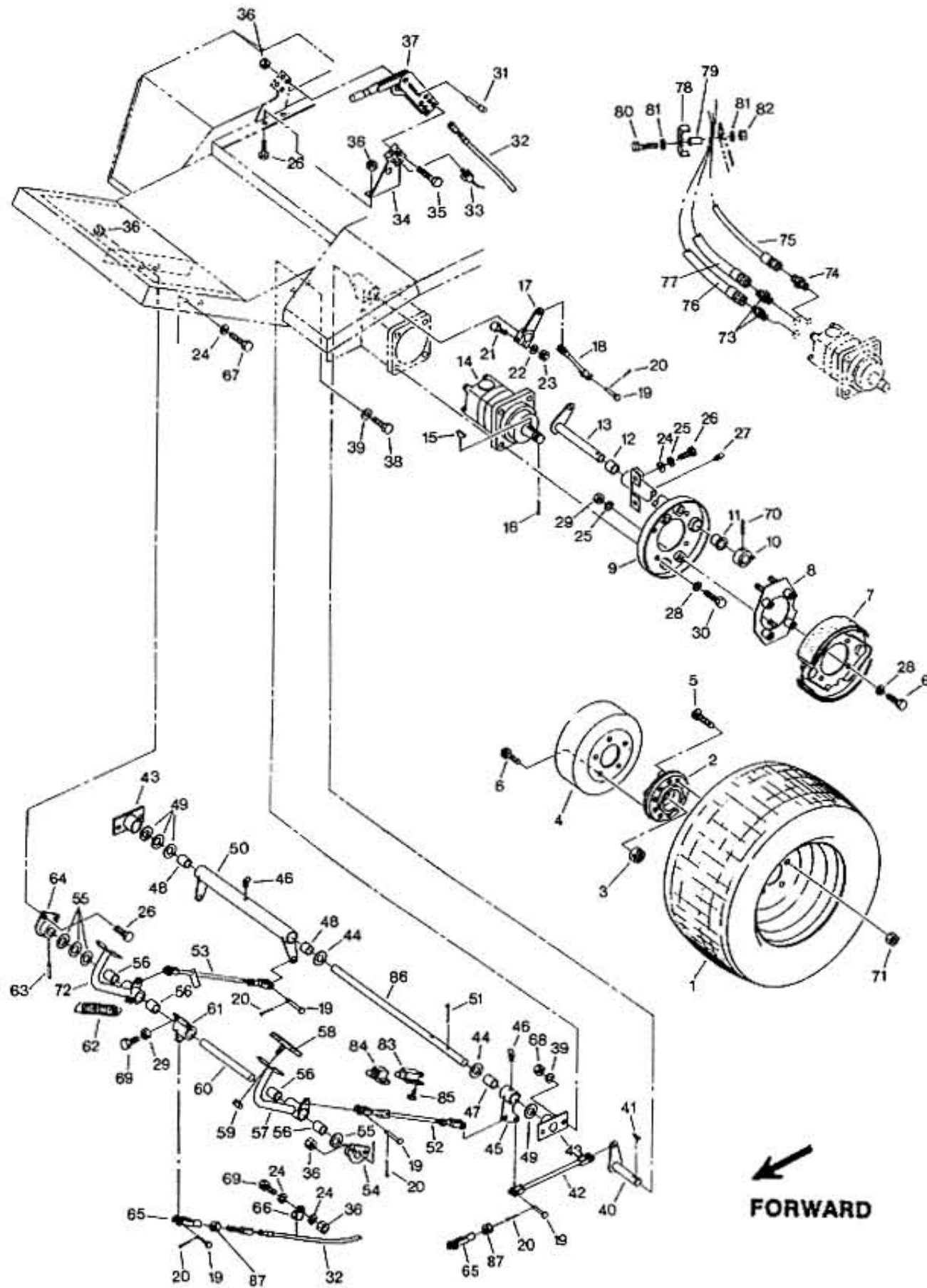
Item	Part #	Qty.	Description	Item	Part #	Qty.	Description
1	15-210	1	Fuel Tank				
2	15-736	1	Mount Bracket - Air Spring				
3	1222	6	3/8" Flatwasher				
4	1103	6	3/8"-16 Hex Nut				
5	--	-	--				
6	15-404	1	Cap				
7	--	-	--				
8	2044	2	Flatwasher 5/16" - SAE				
9	15-377	1	Bracket Assy - Hyd. Filter				
10	15-764	1	Saddle Mount Assy - Left Frame				
11	13-274	2	Fitting - 90 Degree				
12	04-082	2	Hose Clamp - 1/2"				
13	03-705	1	Hose - 1/4" I.D. (46") Fuel Filter to Tank				
14	03-705	1	Hose - 1/4" I.D. (36") Water Separator to Tank				
15	15-361	1	Saddle Mount Assy - Fuel tank				
16	15-259	1	Fuel Sending Unit				
17	1777	5	Phillips Screw 8-32 x 3/4"				
18	05-068	1	Gasket				
19	15-453	1	Fitting - Mini Barb				
20	15-454	86"	Tubing - Black Poly				
21	2167	2	Flatwasher-1/2"Hardened				
22	1112	6	Locknut 3/8"-16				
23	1769	17	Flatwasher 3/8" SAE				
24	1202	8	Lockwasher 3/8"				
25	1824	4	Bolt 3/8"-16 x 1-1/4"				
26	1957	6	Bolt 3/8"-16 x 1"				
27	1841	1	Pipe Plug - Socket Hex Head				
28	1111	3	Locknut 5/16"-18				
29	1020	3	Bolt 5/16"-18 x 3/4"				
30	1201	3	Lockwasher 5/16"				

BULKHEADS / FRAME



Item	Part #	Qty.	Description	Item	Part #	Qty.	Description
1	23-250	4	Fitting - 90 Degree Bulkhead #10	25	15-876	1	Tube Assy - Pressure Front Lift Cylinder
2	23-237	3	Fitting - 90 Degree Bulkhead #6	26	23-204	1	Hose Assy - Return Front Left Lift Cylinder
3	23-137	5	Fitting - Tee Bulkhead #6	27	23-196	1	Hose Assy - Power Steering Pump to Bulkhead
4	23-136	1	Fitting - 90 Degree Bulkhead #4	28	23-206	1	Hose Assy - Return Front Right Lift Cylinder
5	23-139	1	Fitting - Straight Bulkhead #4	29	15-827	1	Tube Assy - Return Lift Cylinder
6	23-236	8	Nut - Bulkhead #6	30	15-855	1	Tube Assy - Pressure Steering Valve
7	23-238	2	Nut - Bulkhead #4	31	23-212	1	Hose Assy - Front Motor Case Drain
8	23-235	4	Nut - Bulkhead #10	32	15-826	1	Tube Assy - Return Deck Motors
9	23-197	1	Hose Assy - Pressure L.H. Wing	33	15-828	1	Tube Assy - Wheel Motor Case Drain
10	15-684	1	Tube Assy - Return Left Wing Motor	34	23-234	1	Hose Assy - Drain Right Wheel Motor
11	15-686	1	Tube Assy - Pressure Left Wing Motor	35	23-234	1	Hose Assy - Drain Left Wheel Motor
12	23-213	1	Hose Assy Pressure L.H. Wing Motor	36	15-688	1	Tube Assy - Return Right Deck Motor
13	23-214	1	Hose Assy - Return L.H. Wing Motor	37	15-689	1	Tube Assy - Pressure Right Deck Motor
14	23-198	1	Hose Assy - Return L.H. Wing Lift	38	23-208	1	Hose Assy - Pressure Right Deck Motor
15	23-194	1	Tube As-ry - Return R.H. Wing Lift	39	23-209	1	Hose Assy - Return Right Deck Motor
16	15-871	1	Tube Assy - Pressure Left Wing Lift Cylinder	40	23-194	1	Hose Assy - Return Right Wing Cylinder
17	15-687	1	Tube Assy - Cylinder Drain Line	41	15-836	1	Tube Assy - Right Lift Cylinder
18	23-215	1	Hose Assy - Motor Drain L.H. Wing				
19	23-207	1	Hose Assy - Motor Drain R.H. Wing				
20	15-825	1	Tube Assy - Deck Motor Drain				
21	23-185	1	Hose Assy - Power Steering Pump Sensor				
22	15-733	1	Tube Assy - Steering Sensor				
23	23-203	1	Hose Assy - Pressure Front Left Lift Cylinder				
24	23-205	1	Hose Assy - Pressure Front Right Lift Cylinder				

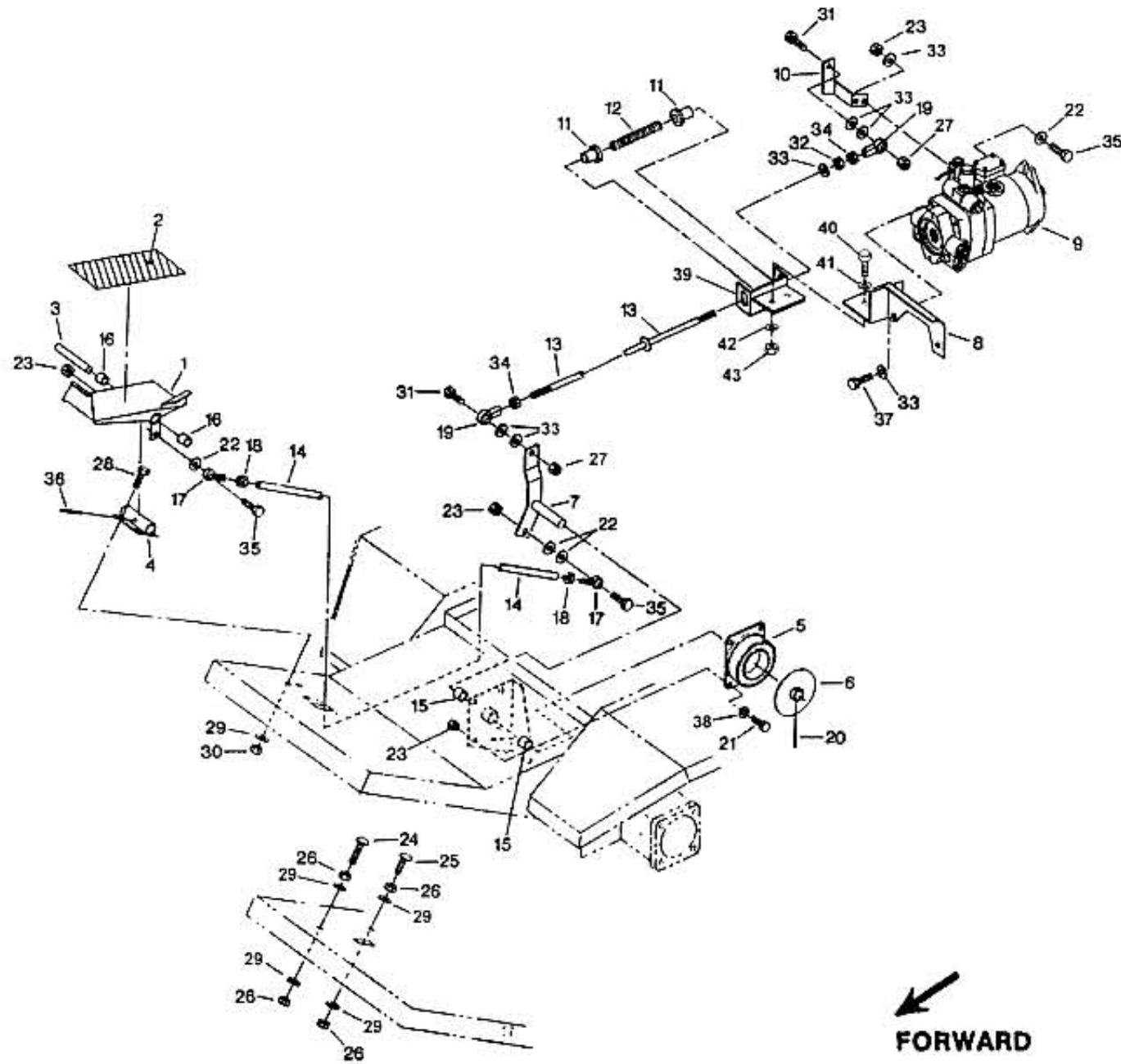
BRAKE LINKAGE / WHEEL MOTOR ASSEMBLY



Item	Part #	Qty.	Description
1	15-185-A	2	Tire/Wheel Assy
-	15-186-A	1	Wheel Only
-	15-187	1	Tire Only
2	15-090	2	Hub - Wheel Motor
3	03-312	2	Slotted Jam Nut 1"-20
4	15-276	2	Drum-Brake
5	2330	10	Bolt-Hub
6	1712	18	Bolt 1/2"-13 x 1-1/4" Gr 8
7	15-396	2	Brake Assy
8	15-202	2	Mount Plate Assy - Brake
9	15-200	2	Back Plate Assy - Brake
10	06-011	2	Cam-Brake
11	09-518	2	Bushing
12	04-406	2	Bushing
13	15-712	1	Shaft Assy - L.H.
-	15-850	1	Shaft Assy - R.H.
14	15-199	2	Wheel Motor
-	23-273	1	Seal Kit For #15-199
15	03-311-A	2	Key
16	1605	2	Cotter Pin-1/8" x 1"
17	05-474	2	Lever Assy
18	15-962	2	Link Assy
19	2064	13	Clevis Pin-5/16" x .94
20	2075	13	Cotter Pin 3/32" x 1/2"
21	15117	2	Bolt 3/8"-16 x 2"
22	1202	2	Lockwasher 3/8"
23	1103	2	Hexnut 3/8"-16
24	2044	8	Flatwasher 5/16" SAE
25	1201	12	Lockwasher 5/16"
26	1020	8	Bolt 5/16"-18 x 3/4"
27	1500	2	Grease Fitting
28	1203	16	Lockwasher 1/2"
29	1102	10	Hexnut 5/16"-18
30	1736	8	Bolt 1/2"-13 x 1-1/2" Gr 8
31	02-409	1	Pin - Switch Actuator
32	15-397	1	Cable Assy - Parking Brake
33	02-408	1	Switch - Parking Brake
34	1-803	1	Support - Parking Brake
35	1803	4	Bolt 5/16"-18 x 1-3/4"
36	1111	11	Locknut 5/16"-18
37	05-572	1	Brake Lever Assy
38	1957	4	Bolt 3/8"-16 x 1"
39	1769	8	Flatwasher 3/8" SAE
40	15-711	1	Shaft Assy - Lower L.H.
-	15-710	1	Shaft Assy - Lower R.H.
41	2154	2	Woodruff Key - 1/4" x 3/4"
42	15-723	2	Rod Assy
43	15-660	2	Bracket - Brake Shaft
44	07-011	2	Machine Bushing
45	15-716	1	Tube Assy-L.H.
46	1502	2	Grease Fitting
47	15-401	1	Bushing
48	04-406	2	Bushing

Item	Part #	Qty.	Description
49	07-011	As	Machine Bushing
-	-	Needed	
50	15-715	1	Tube Assy - R.H.
51	1863	2	Cotter Pin 1/8" x 1-1/2"
52	15-722	1	Rod Assy - Brake Left
-	1122	1	Nut
-	09-148	1	Rod End
-	15-959	1	Link Rod
53	15-721	1	Rod Assy - Brake Right
-	1122	1	Nut
-	09-148	1	Rod End
-	15-957	1	Link Rod
54	15-708	1	Bracket Assy - Brake L.H.
55	1232	As	Machine Bushing
-	-	Needed	
56	4122	4	Bushing
57	15-701	1	Pedal Assy - L.H.
58	5276	2	Pad - Brake Pedal
59	1603	2	Locknut 3/8"-24 ESNA
60	15-724	1	Shaft
61	15-702	1	Interlock Assy
62	4114	2	Spring
63	1794	1	Roll Pin 1/4" x 1-1/4"
64	15-705	1	Bracket Assy - R.H.
65	09-148	3	Clevis 5/16"-24 x 2-1/4"
66	05-584	1	Clamp - Cable
67	1025	2	Bolt 5/16"-18 x 2"
68	1112	4	Locknut 3/8"-16
69	1213	2	Bolt 5/16"-18 x 1"
70	1133	2	Roll Pin 1/4"x 2"
71	05-148	10	Nut - Lug
72	15-700	1	Pedal Assy - R.H.
73	23-113	4	Fitting - Straight
74	23-140	2	Fitting - Straight
75	23-234	2	Hose Assy - Wheel Motor Drain
76	23-102	1	Hose Assy - Manifold to Bottom Port of L.H. Wheel Motor
-	23-105	1	Hose Assy - Manifold to Bottom Port of R.H. Wheel Motor
77	23-103	1	Hose Assy - Manifold to Top Port of L.H. Wheel Motor
-	23-104	1	Hose Assy - Manifold to Top Port of R. H. Wheel Motor
78	15-261	2	Clamp - Hose
79	15-405	2	Spacer - Hose Clamp
80	1019	2	Bolt 1/4"-20 x 1-3/4"
81	1056	4	Flatwasher 1/4" SAE
82	1110	2	Locknut 1/4"-20
83	09-058	2	Safety Switch
84	02-292	2	Protective Cover
85	2058	2	Screw #12 x 1/2"
86	15-714	1	Brake Shaft - Intermediate
87	2092	2	5/16"-24 Jam Nut

TRACTION CONTROL / CRUISE CONTROL LINKAGE

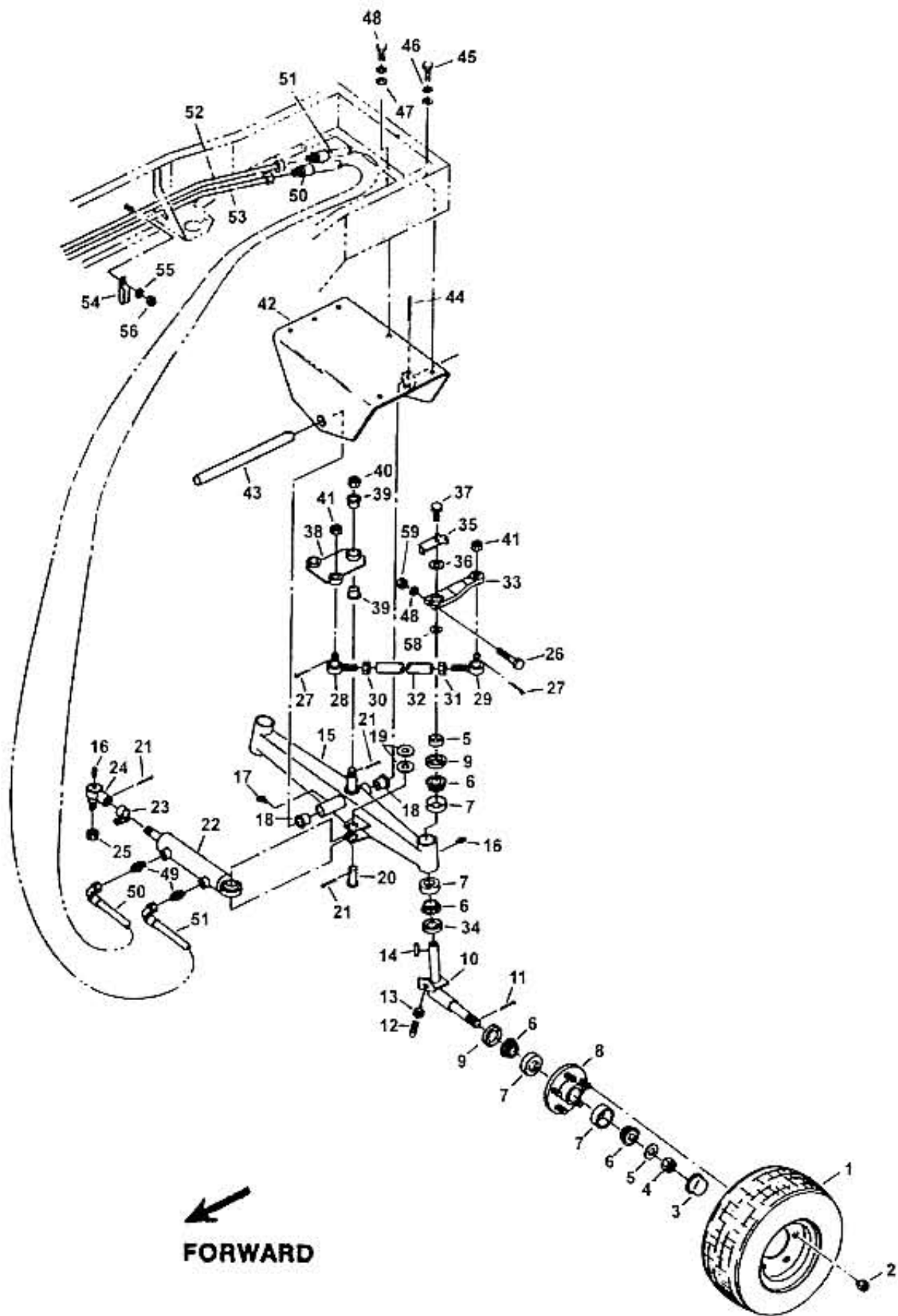


Item Part # Qty. Description

1	15-631	1	Pedal Assy- Hydro
2	15-429	1	Rubber Pad - Hydro Pedal
3	15-630	1	Pin - Pivot Hydro Pedal
4	15-627	1	Mounting Assy- Hydro Pedal
5	15-371	1	Coil - Owise Control
6	06-391	1	Disk - Cruise Control
7	15-622	1	Lever Assy - Trans. Control
8	15-105	1	Bracket Assy
9	23-004	1	Transmission Pump
10	15-290	1	Lever - Trans. Control
11	15-917	2	Bushing - Neutral Return
12	15-278	1	Spring
13	15-624	1	Tube Assy - Trans. Control
14	15-626	1	Tube - Trans. Control Pedal
15	15-621	2	Bushing
16	15-621	2	Bushing
17	06-394	2	Rod End
18	1856	2	Hexnut 1/4"-28
19	04-249	2	Ball Joint-3/8"
20	1135	1	Roll Pin 3/16" x 1-1/4"
21	2278	4	5/16" x 5/8" Soc Head Shoulder Bolt
22	1056	4	Flatwasher 1/4" SAE
23	1110	8	Locknut 1/4"-20
24	2129	1	Carriage Bolt 5/16"-18 x 2-1/4"
25	2128	1	Carriage Bolt 5/16"-18 x 1-1/4"
26	1102	4	Hexnut 5/16"-18
27	1112-A	2	3/8"-16 Locknut Gr. 5
28	1020	4	Bolt 5/16"-18 x 3/4"
29	2044	8	Flatwasher 5/16" SAE
30	1111	6	Locknut 5/16"-18
31	1824	2	3/8"-16 x 1-1/4" Bolt
32	1603	1	Locknut 3/8"-24 ESNA
33	1769	6	Flatwasher 3/8" SAE
34	1849	2	Jamnut 3/8"-24
35	1003	4	Bolt 1/4"-20 x 1"
36	1794	1	Roll Pin 1/4" x 1-1/4"
37	2260	2	Bolt 3/8"-16 x 3/4"
38	15-277	4	Spring
39	15-104	1	Bracket Ass'y
40	1957	2	3/8"-16 x 1" Bolt
41	1222	2	3/8" Flatwasher
42	1202	2	3/8" Lockwasher
43	1103	2	3/8"-16 Hex

Item Part # Qty. Description

STEERING AXLE ASSEMBLY

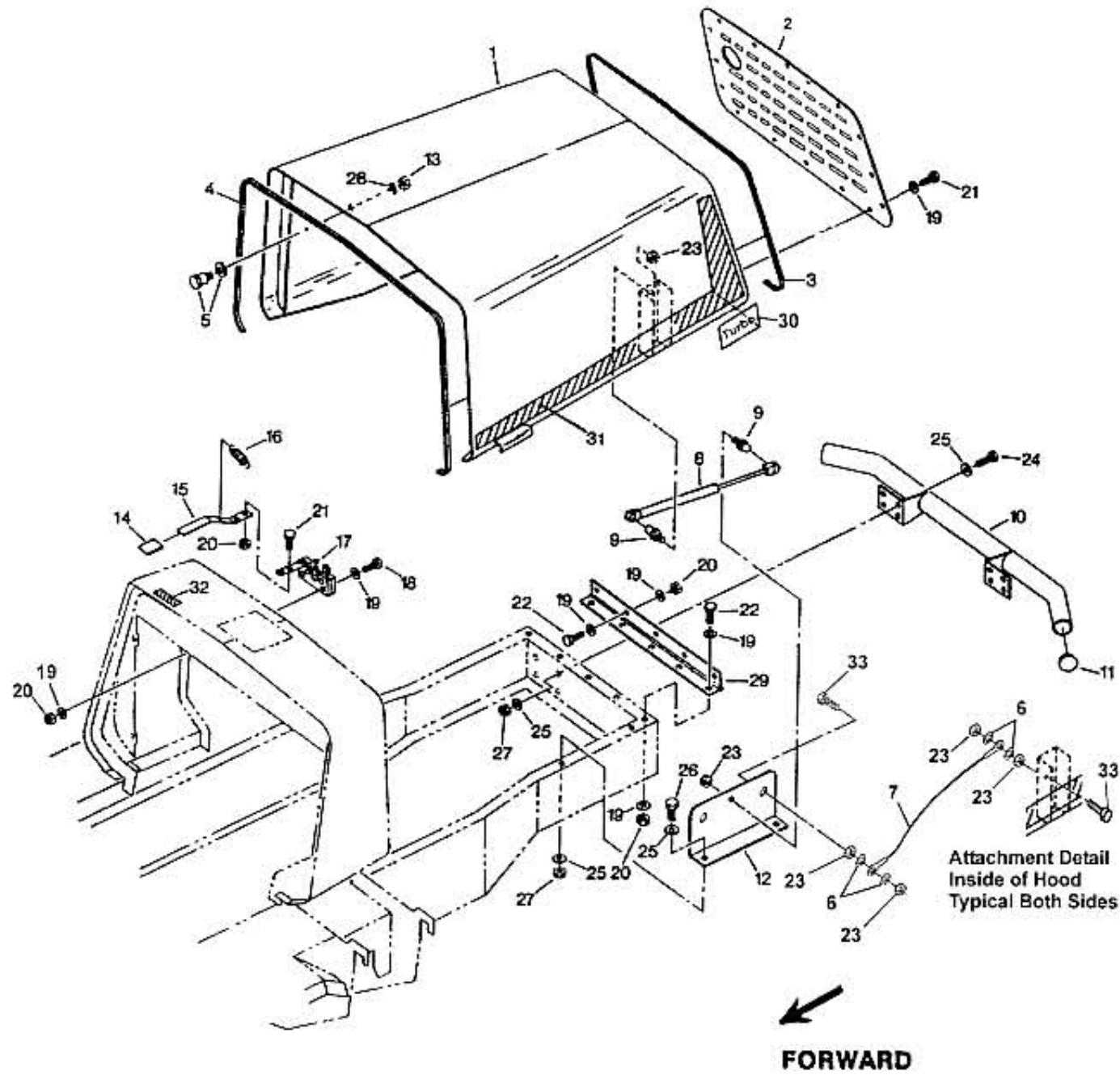


FORWARD

Item	Part #	Qty.	Description
1	05-160	1	Rear Wheel/Tire Assy
2	05-161	-	Wheel Only
3	05-166	-	Tire Only
4	05-171	-	Repair Tube
5	05-148	10	Lug Nut 1/2"-20
6	04-107	2	Dust Cup
7	1701	2	Slotted Nut 1"-14
8	1408	2	Flatwasher 1" SAE
9	04165	8	Bearing Cone
10	04-007	8	Bearing Cup
11	04-008	2	Hub
12	04-006	4	Seal
13	15-509	1	Spindle Assy - Left
14	15-512	1	Spindle Assy - Right
15	1608	2	Cotter Pin 1/8" x 2"
16	1606	2	Set Screw 1/2"-13 x 1-1/4"
17	1607	2	Jam Nut 1/2"-13
18	1316	2	Key 1/4" x 3/4"
19	15-506	1	Axle Assembly
20	1500	3	Grease Fitting - Straight
21	1502	1	Grease Fitting - 90 Degree
22	15-502	2	Bushing
23	07-011	2	Machine Bushing
24	15-231	1	Clevis Pin - Steering
25	1863	3	Cotter Pin 1/8" x 1-1/2"
26	15-539	1	Steering Cylinder
27	23-357	1	Seal Kit For #15-539
28	04-012	1	Clamp Assy
29	04-109	1	Ball Joint - Female
30	2182	1	Slotted Nut 5/8"-18
31	1507	1	Bolt 3/8"-16 x 2"
32	1600	4	Cotter Pin 3/32" x 1"
33	15-248	2	Tie Rod End - R H Thread
34	15-249	2	Tie Rod End - L H Thread
35	1108	2	Jam Nut 9/16"-18 R.H. Thread
36	1867	2	Jam Nut 9/16"-18 L.H. Thread
37	15-533	2	Tie Rod
38	15-637	2	Steering Lever
39	04-179	2	Seal
40	15-923	2	Bolt Retainer - Steering Lever
41	15-922	2	Washer - Steering Lever
42	1957	2	Bolt 3/8"-16 x 1"
43	15-537	1	Bellcrank Assy - Steering
44	04-325	2	Bushing
45	04-011	1	Slotted Nut 3/4"-16
46	1836	4	Castle Nut 3/8"-24
47	15-500	1	Yoke - Steering Axle
48	15-514	1	Pin - Axle Pivot
49	1139	1	Roll Pin 5/16" x 2"
50	1824	6	Bolt 3/8"-16 x 1-1/4"
51	1202	9	Lockwasher 3/8"
52	1222	7	Flatwasher 3/8" SAE
53	1957	1	Bolt 3/8"-16 x 1"
54	23-110-	2	Fitting - Straight
55	23-216	1	Hose Assy - Long
56	23-217	1	Hose Assy - Short
57	15-829	1	Tube Assy - Steering Right
	15-835	1	Tube Assy - Steering Left
	05-135	1	Clamp
	2044	1	Flatwasher 5/16" SAE
	1111	1	Locknut 5/16"-18
	05-154	2	Spacer

Item	Part #	Qty.	Description
58	2119	As Needed	Flatwasher 3/8" SAE
59	1112	2	Locknut 3/8"-16

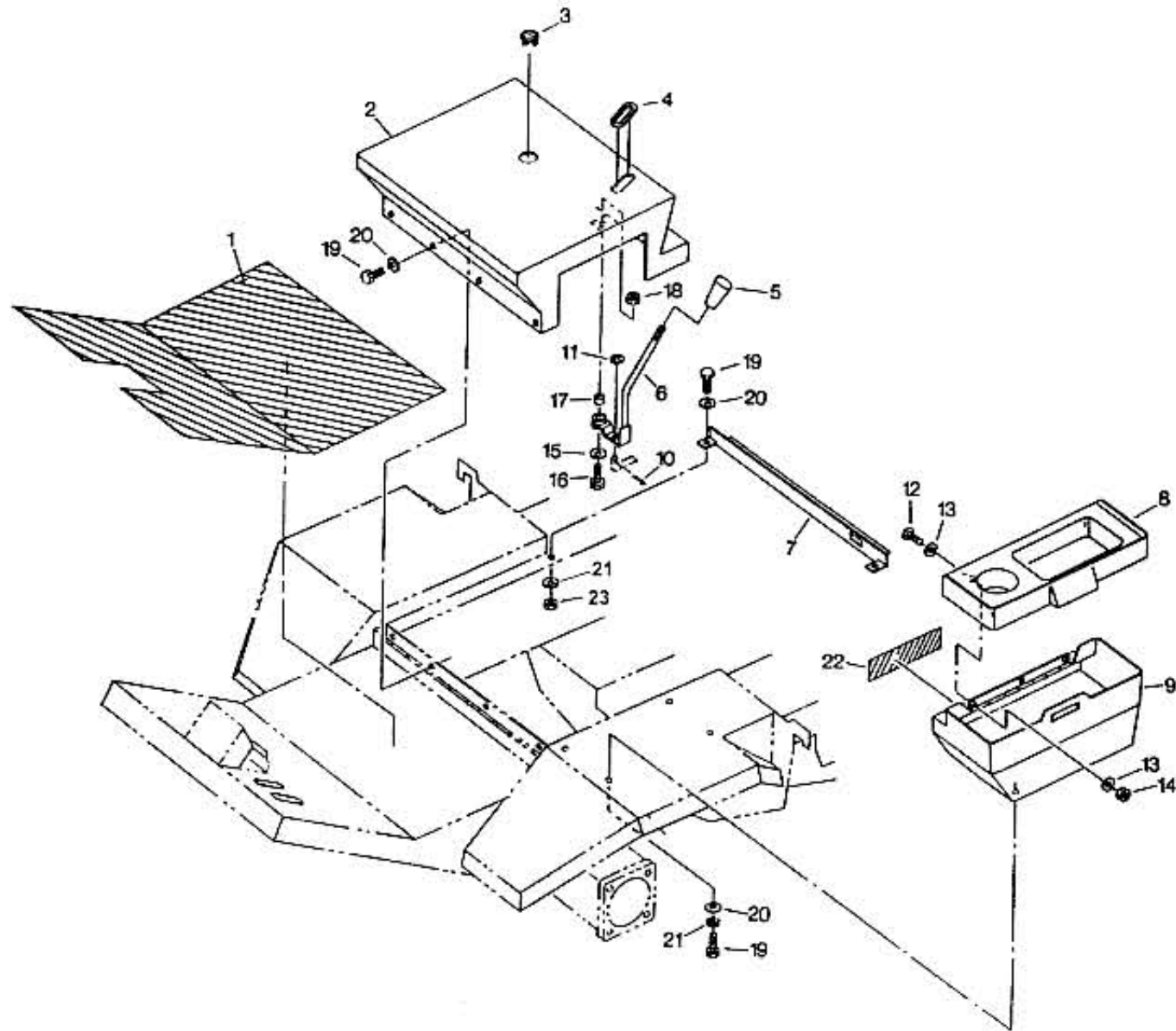
HOOD / BUMPER ASSEMBLY



Item	Part #	Qty.	Description
1	15-790	1	Hood Assy
2	15-831	1	Rear Panel - Hood
3	08-421	1	Trim (68")
4	08-421	1	Trim (70")
5	07-895	1	Striker Bolt
6	2044	8	5/16" SAE Flatwasher
7	15-095	2	Hood Cable
8	15-998	2	Air Spring
9	15-991	4	Ball Stub
10	15-385	2	Bumper Assy
11	15-260	2	Cap
12	15-736	2	Mount Bracket - Air Spring
13	1745	1	Hexnut 7/16"-14
14	05-143	1	Grip - Hood Release Lever
15	15-912	1	Lever-Hood Latch
16	15-493	1	Spring
17	15-952	1	Hood Latch
18	1004	2	Bolt 1/4"-20 x 1-1/4"
19	1056	40	Flatwasher 1/4" SAE
20	1110	13	Locknut 1/4"-20
21	1016	17	Bolt 1/4"-20 x 1/2"
22	1000	10	Bolt 1/4"-20 x 3/4"
23	1111	10	Locknut 5/16"-18
24	1957	8	Bolt 3/8"-16 x 1"
25	1769	24	Flatwasher 3/8" SAE
26	1824	4	Bolt 3/8"-16 x 1-1/4"
27	1112	12	Locknut 3/8"-16
28	1204	1	Lockwasher 7/16"
29	15-767	1	Hinge - Hood
30	00-701	2	Decal "Turbo" (Turbo Engine Only)
31	00-653	1	Decal "Hydro Power 1280" (Hood Left Side)
--	00-652	1	Decal "Hydro Power 1280" (Hood Right Side)
32	00-656	1	Decal "Hood Release"
33	1213	4	Bolt 5/16"-18 x 1" HHCS

Item Part # Qty. Description

SEAT DECK / GLOVE BOX ASSEMBLY

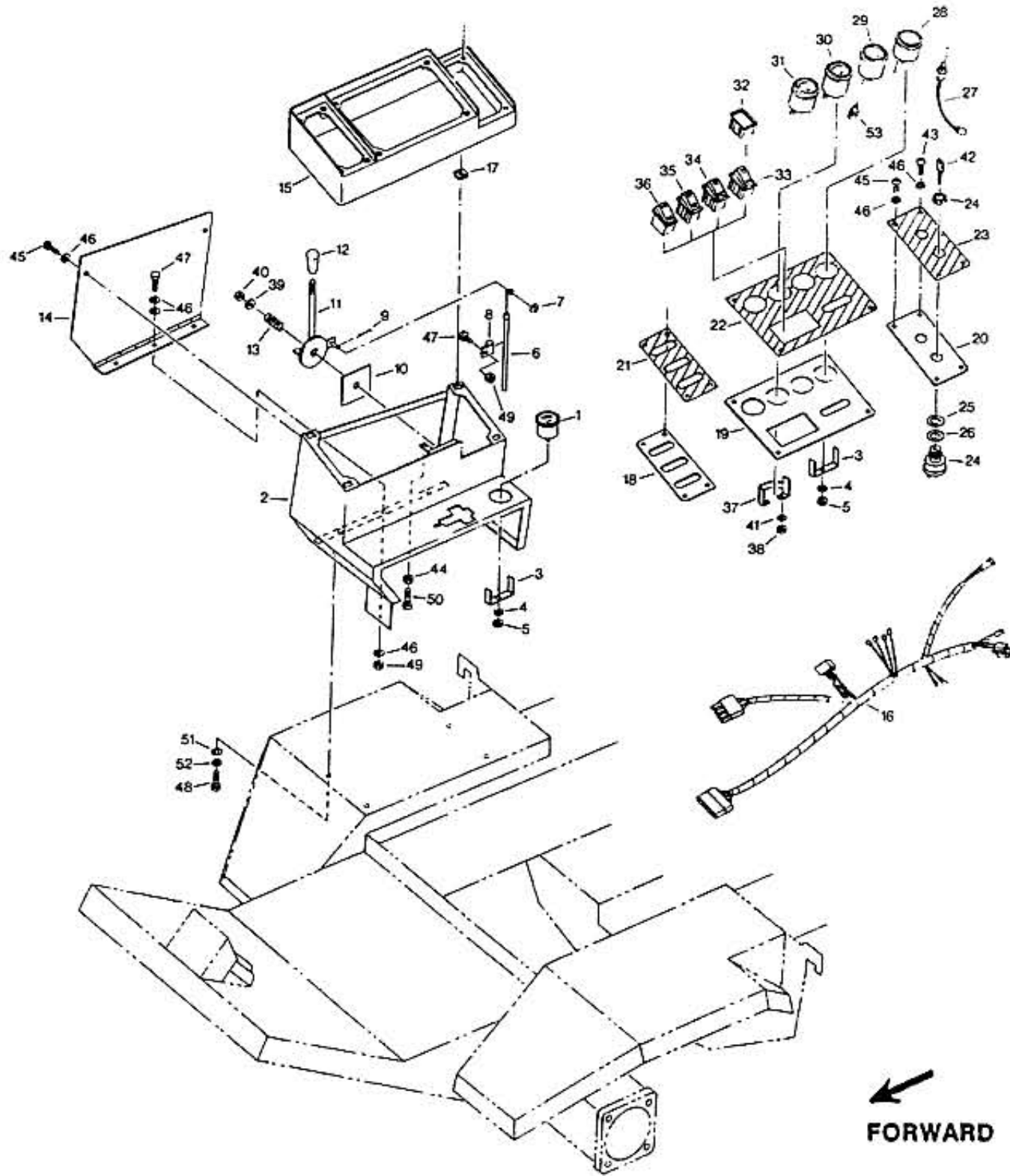


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FORWARD

Item	Part #	Qty.	Description
1	15-901	1	Floor Mat
2	15-875	1	Seat Deck Assy
3	15-425	1	Snap Bushing
4	08-421	1	Trim (6-3/4")
5	08-179	1	Knob
6	15-874	1	Lever Assy - Seat Deck Release
7	15-870	1	Bracket - Seat Support
8	15-776	1	Cover-Glove Box
9	15-773	1	Glove Box Assy
10	1601	1	Cotter Pin 1/16"x 1/2"
11	1056	2	Flatwasher 1/4" SAE
12	1738	3	Machine Screw 10-32 x 1/2" Phillips
13	1887	6	Flatwasher #10
14	1775	3	Locknut 10-32 ESNA
15	1221	1	Flatwasher 5/16"
16	1022	1	Bolt 5/16"-18 x 1-1/4"
17	05-519	1	Spacer - Lever
18	1111	1	Locknut 5/16"-18
19	1020	10	Bolt 5/16"-18 x 3/4"
20	2044	10	Flatwasher 5/16" SAE
21	1201	6	Lockwasher 5/16"
22	00-670	1	Decal "Fuse Block"
23	1102	2	5/16"-18 Hex Nut

Item Part # Qty. Description

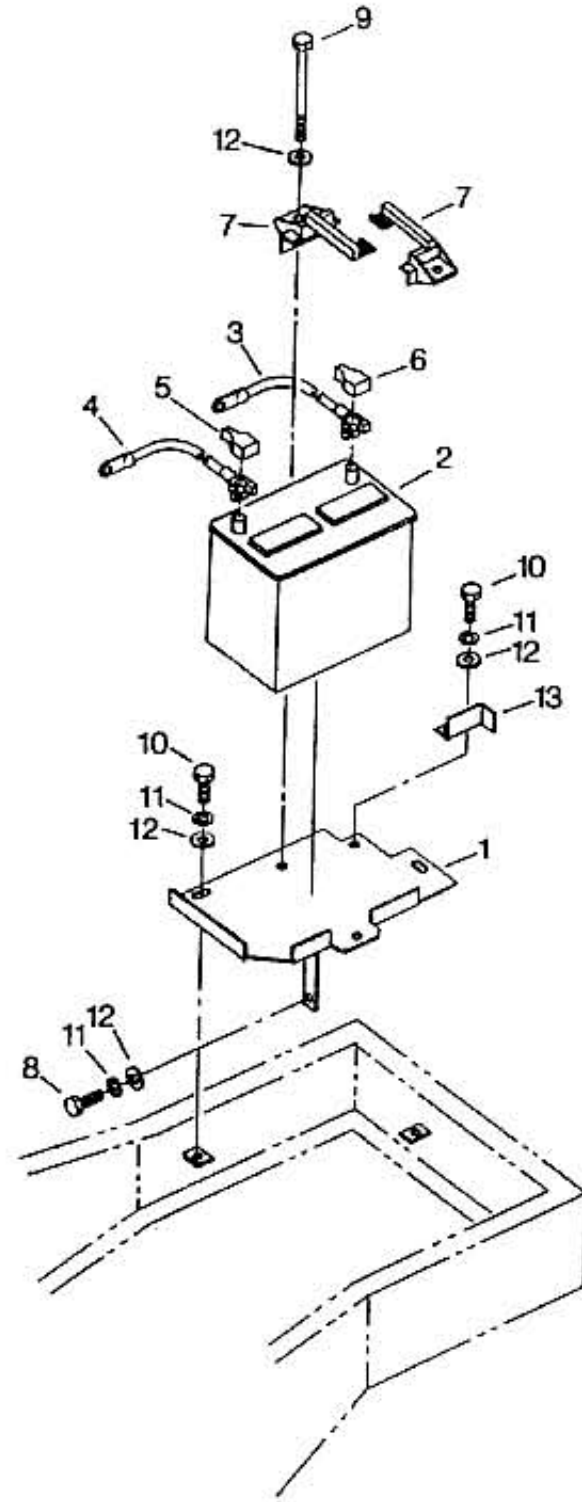
INSTRUMENT CONSOLE / PANEL ASSEMBLY



Item	Part #	Qty.	Description
1	5122	1	Hourmeter
2	15-786	1	Console Assy - Instrument Panel
3	02-014	3	Mount Bracket-Gauge
4	1924	3	Starwasher #10
5	2045	3	Hexnut 10-24
6	15-410	1	Throttle Cable
7	1409	1	Flatwasher 3/16"
8	05-279	2	Conduit Clip
9	1601	1	Cutter Pin 1/16"x1/2"
10	05-377	1	Friction Pad
11	15-837	1	Lever Assy
12	06-179	1	Knob
13	5034	1	Spring
14	15-809	1	Panel Assy - Outside
15	15-853	1	Shroud Assy - Instrument Panel
16	15-433	1	Electrical Harness Assy Instrument Panel
17	2176	4	Cage Nut 1/4"-20
18	15-801	1	Panel - Front
19	15-800	1	Panel - Middle
20	15-802	1	Panel - Rear
21	00-647	1	Decal - Front Panel
22	00-648	1	Decal - Middle Panel
23	00-649	1	Decal - Rear Panel
24	15-989	1	Ignition Switch
25	1233	1	Machine Bushing 18 GA
26	07-011	1	Machine Bushing 14 GA
27	02-419	2	Light Socket / Harness Assy
28	02-315	1	Bulb
29	15-822	1	Light Cluster Assy - Yellow
30	15-821	1	Light Cluster Assy - Red
31	02-052	1	Water Temp Gauge
32	02-054	1	Fuel Level Gauge
33	15-987	1	Plug - Switch Hole
34	15-985	1	Mount Cradle - Switch (End)
35	15-958	1	Switch - 4WD
36	15-985	1	Mount Cradle - Switch (End)
37	15-984	1	Switch - Cold Start
38	15-986	1	Mount Cradle - Switch (Center)
39	15-982	1	Switch - Cruise Control
40	15-986	1	Mount Cradle - Switch (Center)
41	15-983	1	Switch - PTO
42	15-985	1	Mount Cradle - Switch (End)
43	02-055	2	Mount Bracket - Gauge
44	782	4	Hexnut 8-32
45	4769	1	Flatwasher 3/8" SAE
46	1112	1	Locknut 3/8"-16
47	2029	4	Flatwasher #8
48	15-950	1	Key - Ignition
49	1951	4	Machine Screw 1/4"-20 x 3/4" Phillips
50	1101	2	Hexnut 1/4"-20
51	1896	10	Machine Screw 1/4"-20 x 1/2" Phillips
52	1056	23	Flatwasher 1/4" SAE
53	1000	5	Bolt 1/4"-20 x 3/4"
54	1020	4	Bolt 5/16"-18 x 3/4"
55	1110	5	Locknut 1/4"-20
56	1004	2	Bolt 1/4"-20 x 1-1/4"
57	1221	4	Flatwasher 5/16"
58	1201	4	Lockwasher 5/16"
59	02-420	6	Light Socket
60	02-315	1	Bulb

Item Part # Qty. Description

BATTERY ASSEMBLY

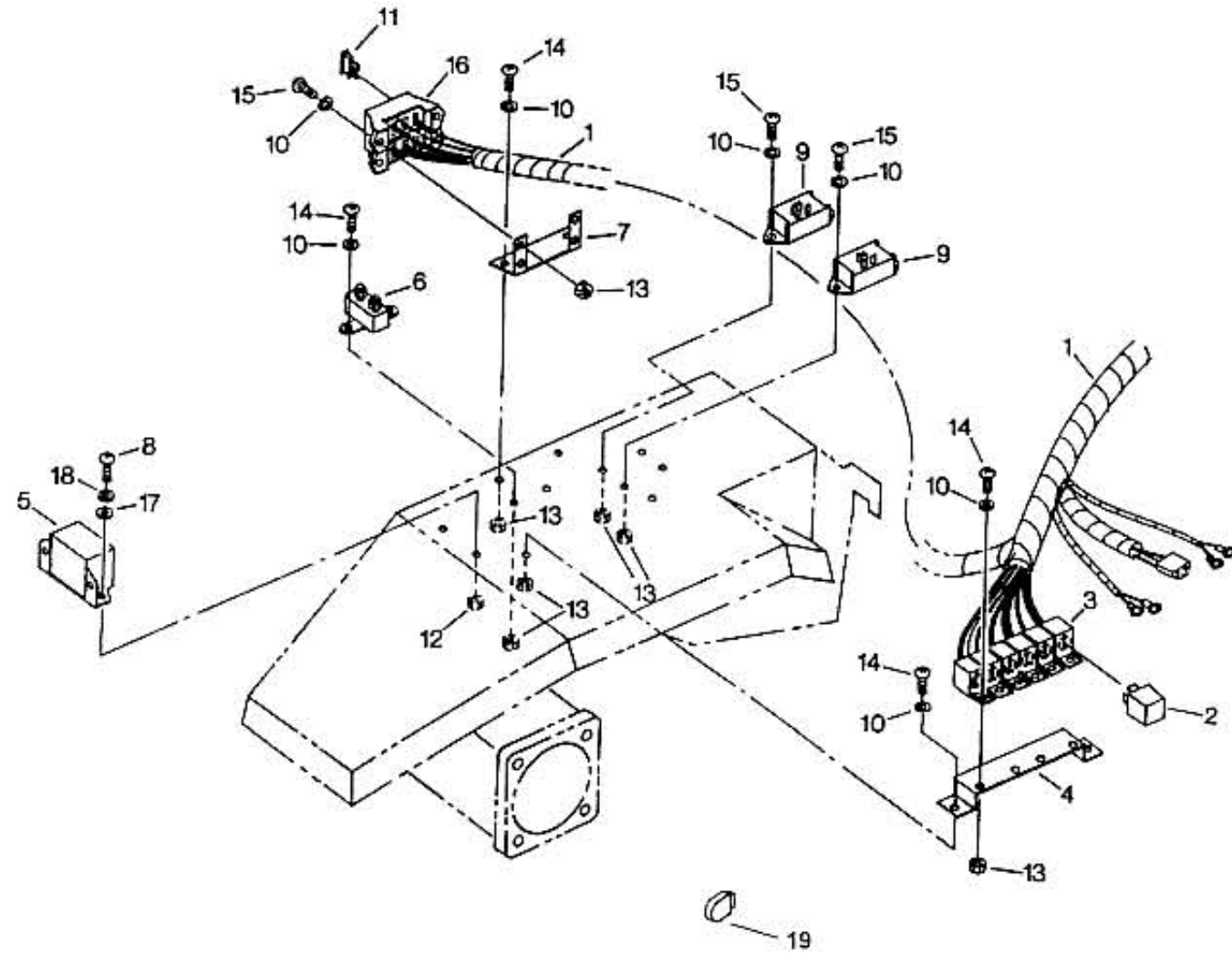


Item	Part #	Qty.	Description
1	15-357	1	Battery Box Assy
2	5037	1	Battery
3	02-119	1	Battery Cable - Positive
4	02-279	1	Battery Cable Negative
5	02-204	1	Terminal Cover - Black
6	02-393	1	Terminal Cover - Red
7	15-411	1	Battery Hold Down
8	1213	1	Bolt 5/16"-18 x 1"
9	2262	2	Bolt 5/16"-18 x 9"
10	1020	4	Bolt 5/16"-18 x 3/4"
11	1201	5	Lockwasher 5/16"
12	2044	6	Flatwasher 5/16"
13	15-955	2	Corner Guide - Battery Tray

Item	Part #	Qty.	Description
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FORWARD

ELECTRICAL - FUSE BLOCK / RELAYS



←
FORWARD

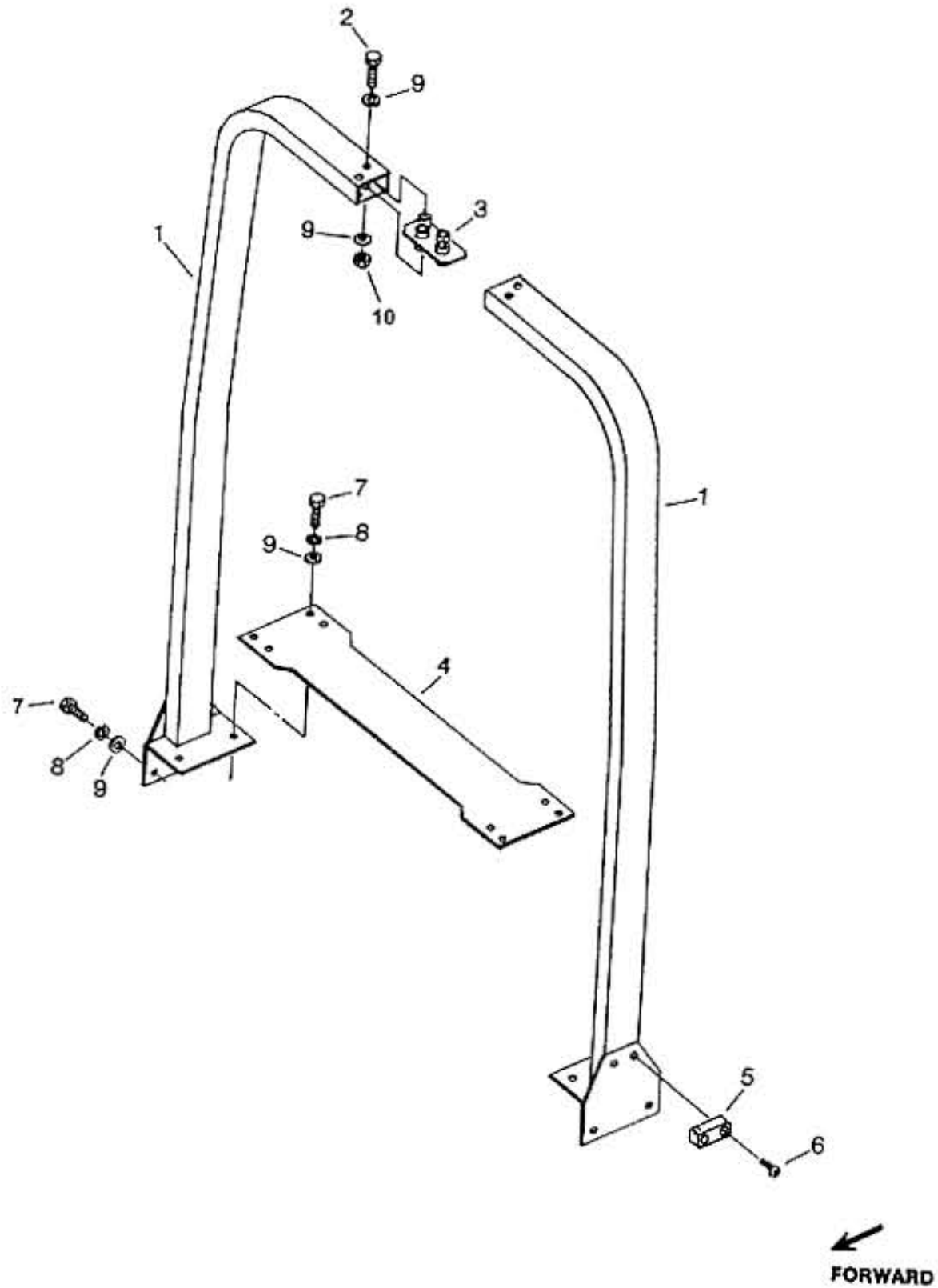
Item	Part #	Qty.	Description
1	15-435	1	Wire Harness - Front
2	02-405	6	Power Relay - 40 Amp
3	02-403	6	Bracket - Connector Module
4	15-811	1	Mount Bracket - Relay
5	02-295	1	Alarm
6	02-201	1	Circuit Breaker
7	15-810	1	Mount Bracket - Fuse Block
8	1951	2	Machine Screw 1/4"-20 x 3/4" Phillips
9	02-212	2	Time Delay Relay
10	1887	18	Flatwasher #10 ESNA
11	02-412	2	Fuse - ATC 3Amp
-	02-305	2	Fuse - ATC 5 Amp
-	02-306	3	Fuse - ATC 10 Amp
-	02-307	1	Fuse - ATC 20 Amp
12	1801	2	Locknut 1/4-20 ESNA
13	1775	18	Locknut 10-32 ESNA
14	1738	10	Machine Screw 10-32 x 1/2" Phillips
15	1781	8	Machine Screw 10-32 x 3/4" Phillips
16	02-314	2	Fuse Block
17	1056	2	Flatwasher 1/4" SAE
18	1200	2	Lockwasher 1/4"
19	02-392	2	Diode

Item Part # Qty. Description

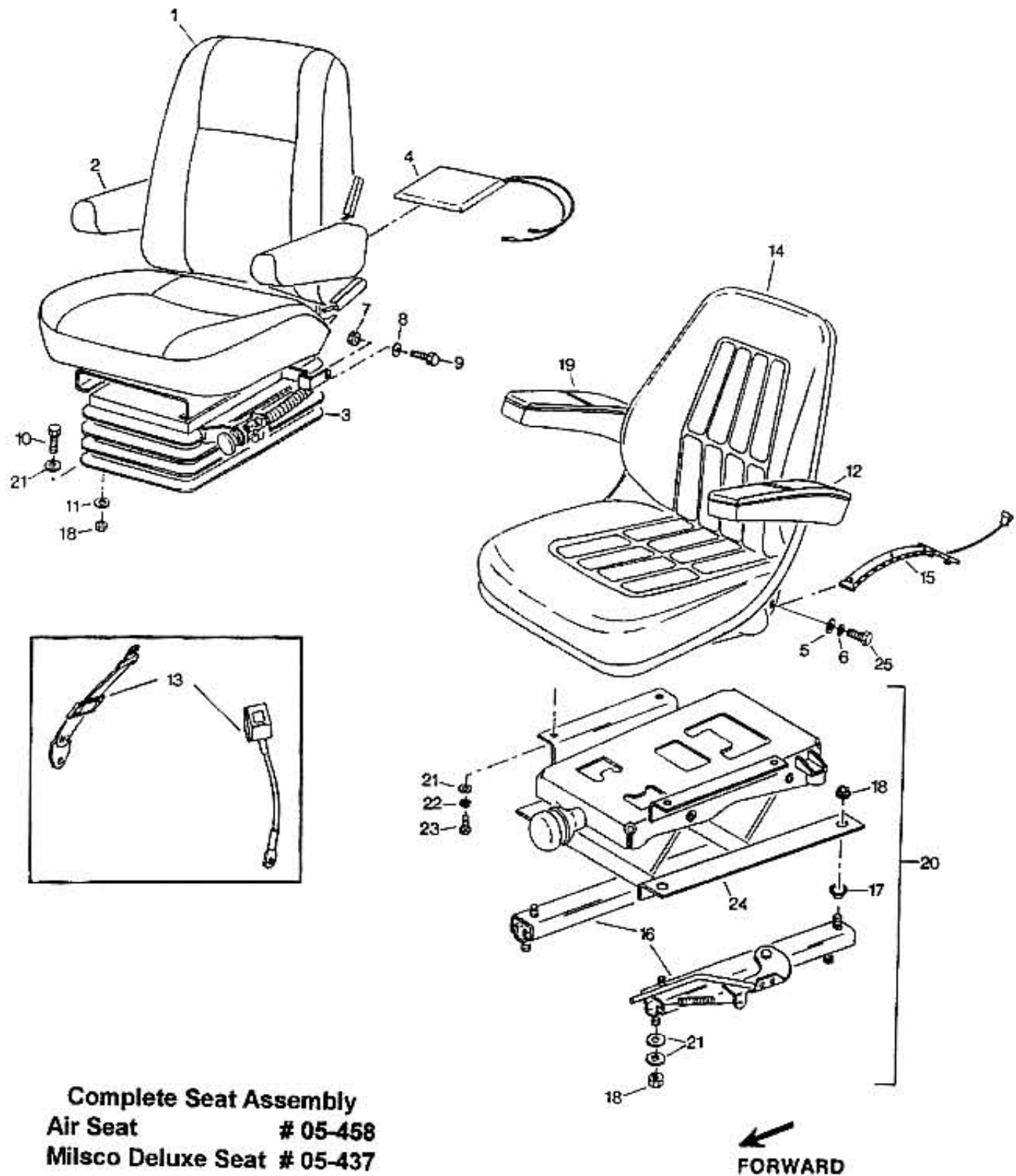
ROLL OVER PROTECTION SYSTEM ASSEMBLY

Item	Part #	Qty.	Description
1	15-560	2	ROPS Assy
2	2259	4	Bolt 3/8"-16 x 2-1/4" Gr. 8
3	15-564	1	Adapter - ROPS
4	15-650	1	Cross Brace - Frame
5	15-443	2	Stop - Wing Arm
6	1896	4	Machine Screw 1/4"-20 x 1" Phillips
7	2258	8	Bolt 3/8"-16 x 1-1/2" Gr. 8
8	1202	8	Lockwasher 3/8"
9	1769	16	Flatwasher 3/8" SAE
10	1112	4	Locknut 3/8"-16

Item Part # Qty. Description



SEAT ASSEMBLY



Complete Seat Assembly
 Air Seat # 05-458
 Milsco Deluxe Seat # 05-437

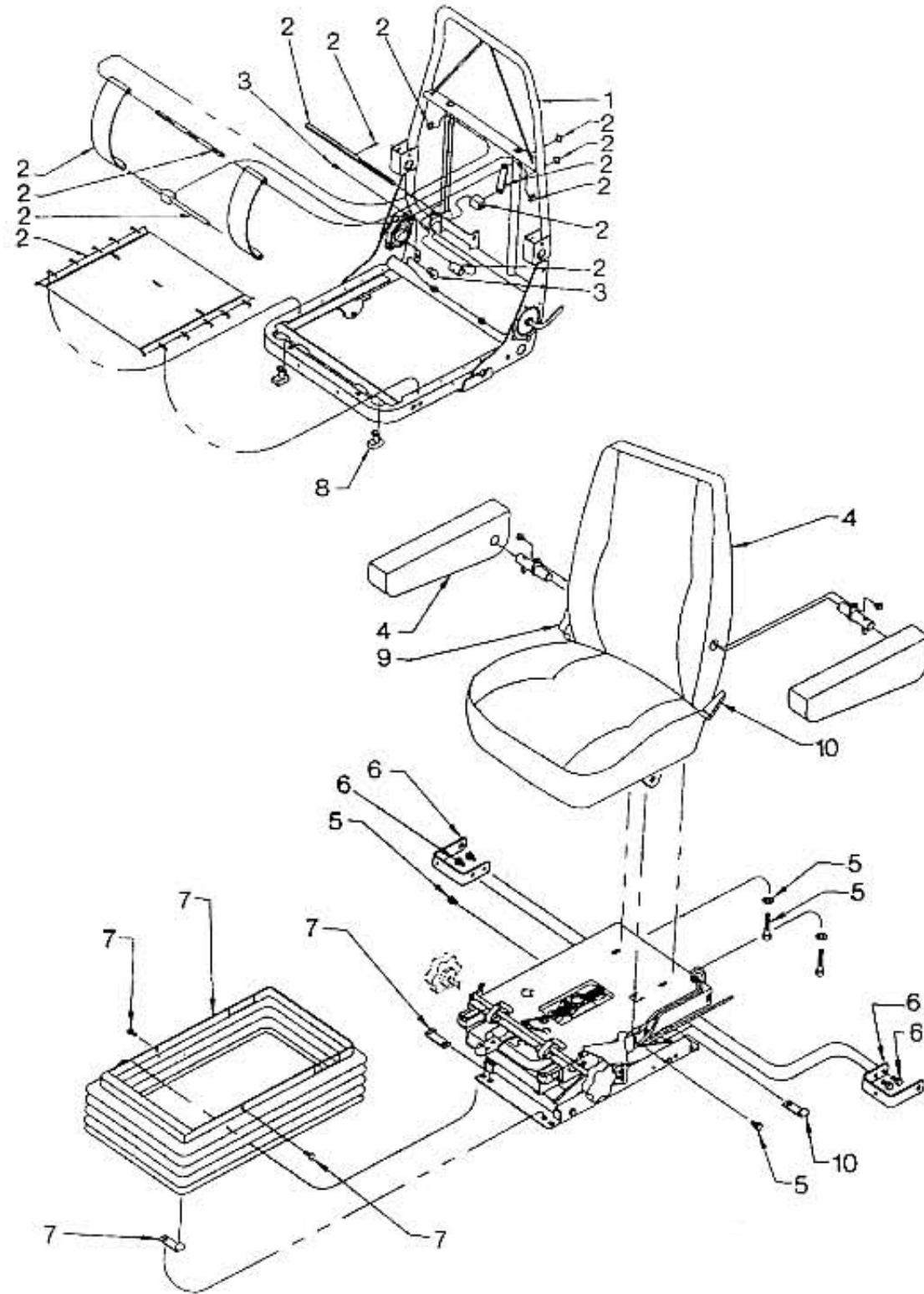
Item Part # Qty. Description

Item	Part #	Qty.	Description
1	04-405	1	Air Seat Cushion Assy
2	04-284	1	Armrestkit - R.H. & L.H.
3	04-285	1	Suspension Cover
4	02-371	1	Seat Switch (w/o Connector)
5	02-394	1	Seat Switch (w/Connector)
6	1219	2	Flatwasher 7/16"
7	1204	2	Lockwasher 7/16"
8	1112	2	Locknut 3/8"-16
9	1222	2	Flatwasher 3/8"
10	1030	2	Bolt 3/8"-16 x 3/4"
11	1020	4	Bolt 5/16"-18 x 3/4"
12	1221	4	Flatwasher 5/16"
13	05-658	1	Armrest Assy - L.H.
14	04-049	1	Seat Belt Assy
15	05-431	1	Milsco/Deluxe Seat Cushion Assy
16	02-358	1	Seat Switch
17	05-545	1	Adjusters
18	05-547	4	Spacer
19	1111	8	Locknut 5/16"-18
20	05-659	1	Armrest Assy - R.H.
21	05-432	1	Suspension w/Adjusters
22	2044	8	Flatwasher 5/16" SAE
23	1201	4	Lockwasher 5/16"
24	1020	4	Bolt 5/16"-18 x 3/4"
25	NSS	1	Suspension
26	1749	2	Bolt 7/16"-20 x 1" Gr 5

NSS - Not Sold Separately

Item Part # Qty. Description

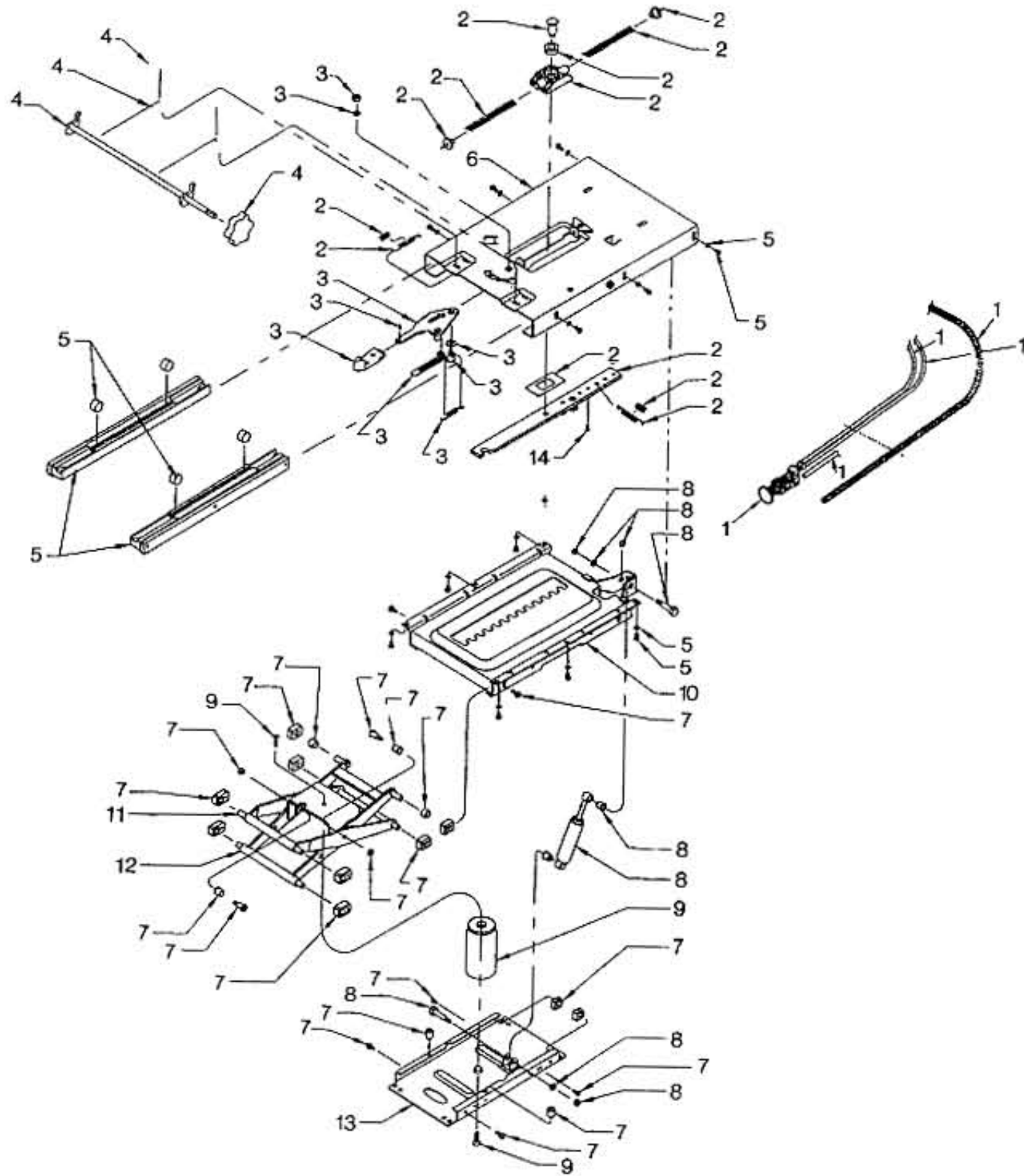
AIR SEAT FRAME ASSEMBLY



Item	Part #	Qty.	Description
1	25-000	1	Frame Assy
2	25-001	1	Lumbar Kit
3	25-002	1	Back Restriction Kit
4	25-003	1	Seat Foam Support
5	25-004	1	Kit Fasteners Set Mounting
6	25-005	1	ICP Bracket Kit
7	25-006	1	Suspension Cover - Canvas w/Velcro
-	25-033	1	Suspension Cover - Molded Rubber
8	25-010	1	Seat Tilt Replacement Kit
9	25-020	1	Lumbar Knob
10	25-021	1	Recliner Handle

Item Part # Qty. Description

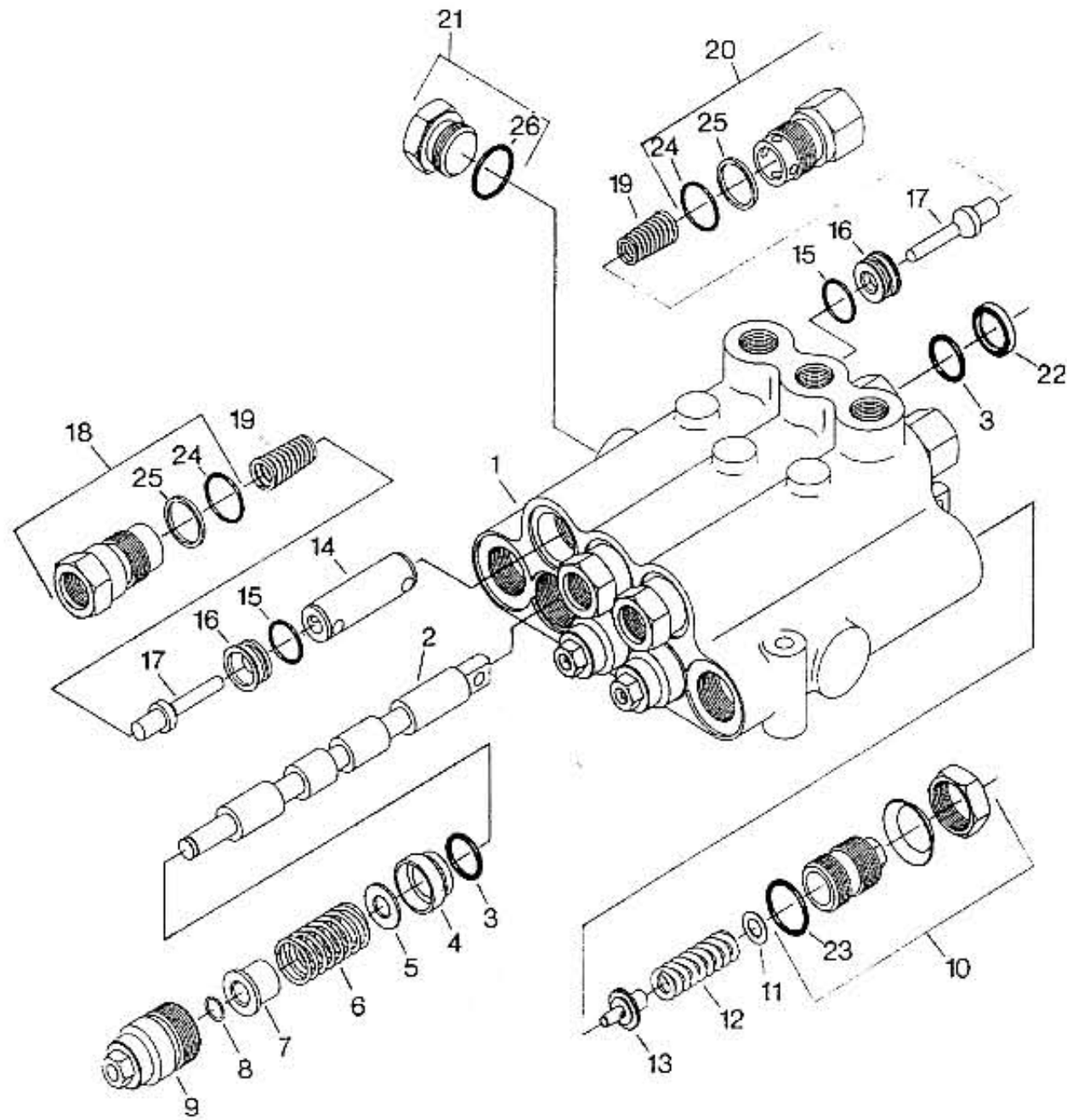
AIR SEAT SUSPENSION ASSEMBLY



Item	Part #	Qty.	Description
1	25-007	1	Air Valve Kit
2	25-008	1	Isolator Spring Kit
3	25-009	1	Control Handle Kit
4	25-010	1	Seat Tilt Replacement Kit
5	25-011	1	Guide Assy Kit
6	25-012	1	Isolator Assy
7	25-013	1	Suspension Hardware Kit
8	25-014	1	Damper Kit - Low Profile
9	25-015	1	Air Spring Kit
10	25-016	1	Upper Plate Weldment
11	25-017	1	Outer Lever Assy
12	25-018	1	Inner Lever Assy
13	25-019	1	Base Assy
14	25-022	1	Fore/Aft Restriction Kit

Item Part # Qty. Description

DECK LIFT VALVE ASSEMBLY



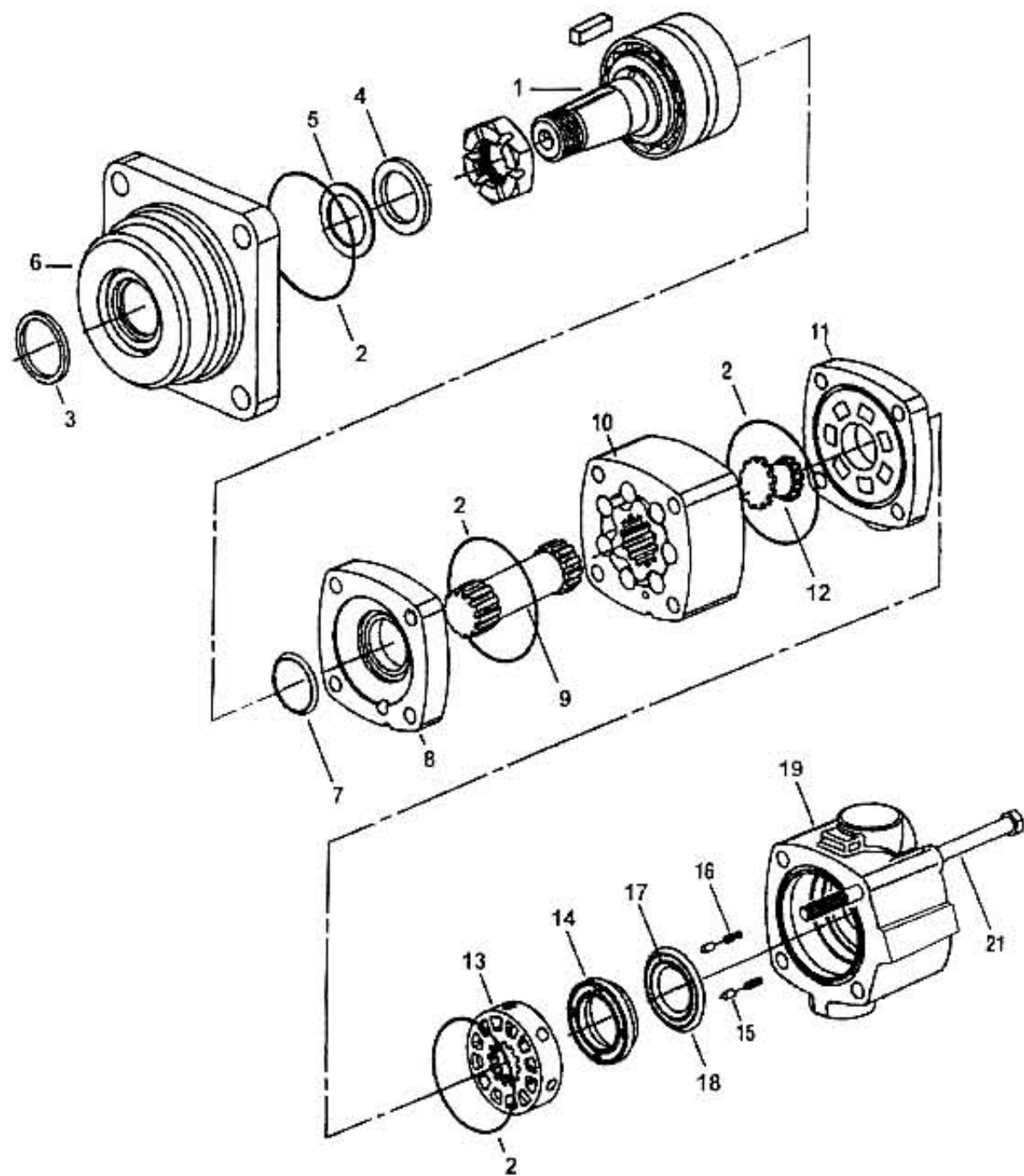
**Complete Assembly
15-973**

Item	Part #	Qty.	Description
1	NSS	1	Body
2	NSS	3	Spool
3	*	6	O-Ring
4	23-253	3	Bushing
5	23-254	3	Washer
6	23-255	3	Spring - Spool
7	23-256	3	Spacer
8	*	3	Retaining Ring
9	23-268	3	Spool Cap Assy
10	23-257	1	Relief Valve Plug Assy
11	23-258	**	Shim Washer - .010"
12	23-259	**	Shim Washer - .015"
13	23-260	**	Shim Washer - .035"
14	23-261	1	Spring - Relief Valve
15	23-262	1	Poppet
16	23-263	3	Check Plunger
17	*	6	O-Ring
18	23-264	6	Seat
19	*	6	Poppet Assy
20	23-265	3	Seat Retaining Plug
21	23-266	6	Check Spring
22	23-267	3	Seat Retaining Plug
23	23-269	1	Standard Plug Assy
24	*	1	Wiper Seal
25	*	1	O-Ring
26	*	6	O-Ring
	*	6	Back Up Ring
	*	1	O-Ring

* Available In Seal Kit #23-252
 ** Install The Same Thickness As Removed
 NSS Not Sold Separately

Item Part # Qty. Description

DRIVE WHEEL MOTOR ASSEMBLY

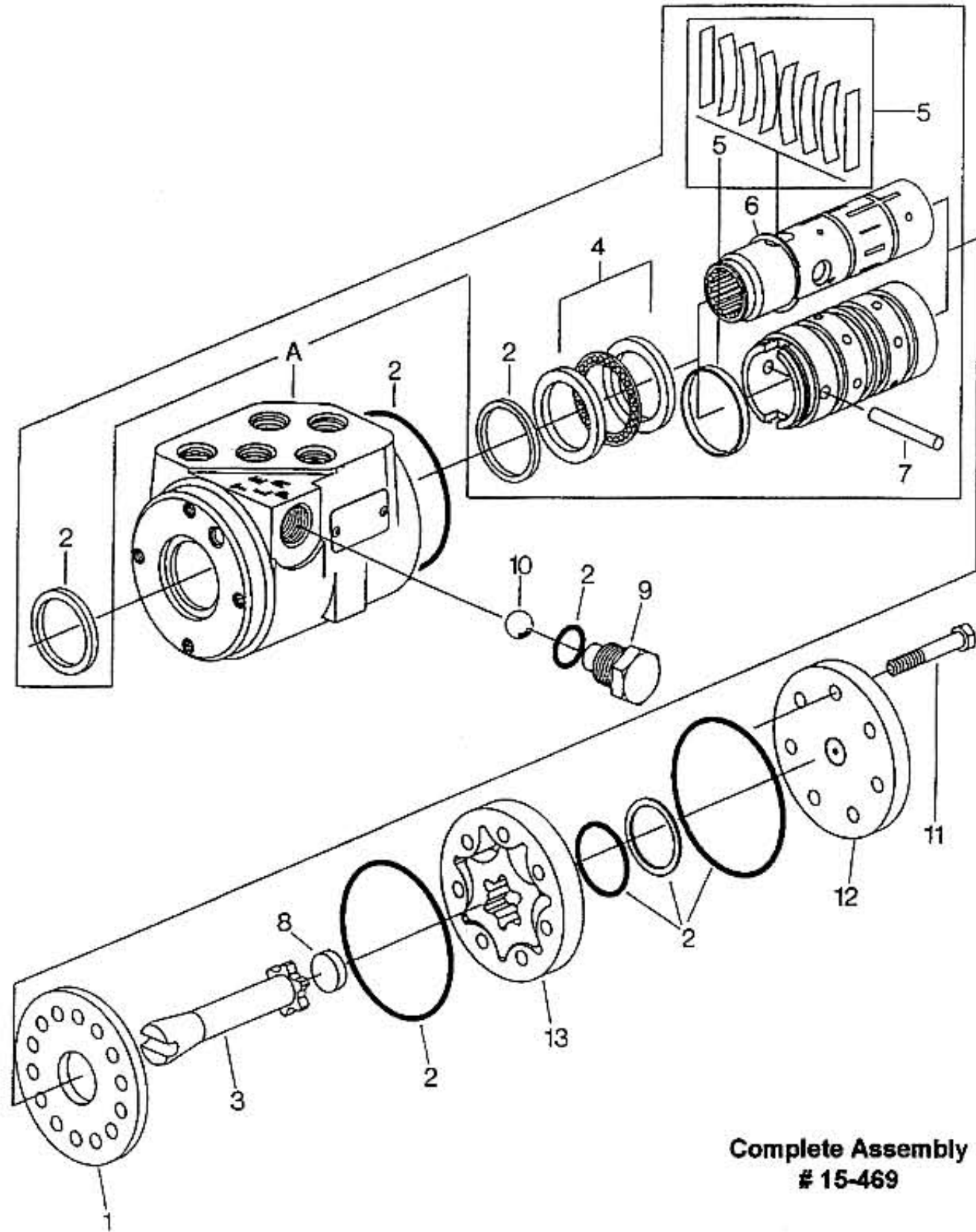


COMPLETE ASSEMBLY: # 15-199

Item	Part #	Qty.	Description
1	15-089	1	Shaft Sub-Assembly
2	23-559	4	O - Ring
3	23-560	1	Seal, Shaft Exclusion
4	23-561	1	Seal, Shaft
5	23-562	1	Back-Up Ring
6	23-563	1	Housing, Bearing
7	23-564	1	Seal, Shaft Face
8	23-565	1	Plate, Wear
9	23-566	1	Drive
10	23-567	1	Geroler Sub-Assembly
11	23-568	1	Plate, Valve
12	23-569	1	Drive, Valve
13	23-570	1	Valve
14	23-571	1	Plate, Balancing
15	23-572	2	Pin
16	23-573	2	Spring
17	23-574	1	Seal, Inner Face
18	23-575	1	Seal, Outer Face
19	23-576	1	Housing, Valve
20	---	-	---
21	23-577	4	Screw, Cap

Item	Part #	Qty.	Description
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STEERING VALVE ASSEMBLY

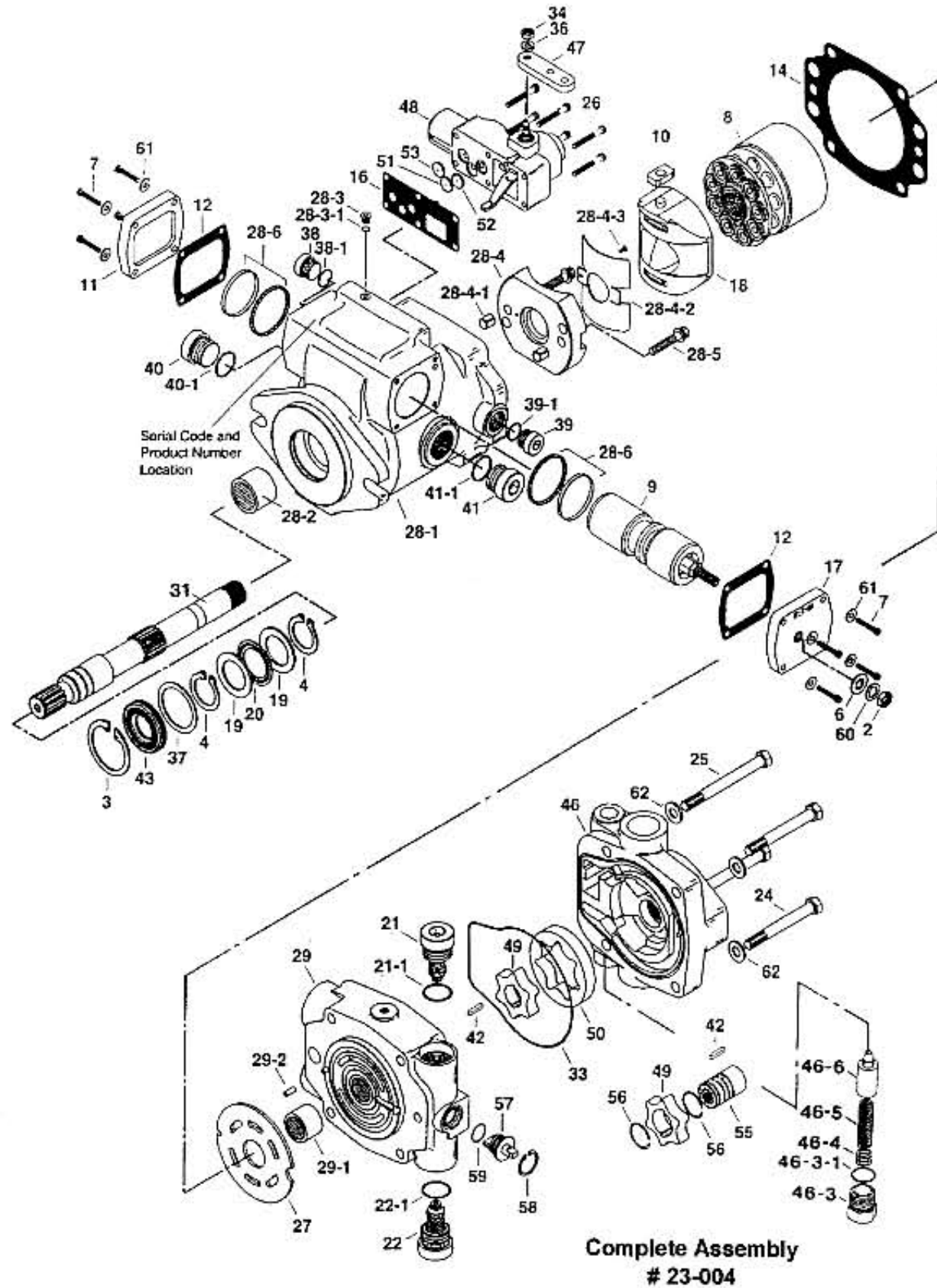


**Complete Assembly
15-469**

Item	Part #	Qty.	Description
4	23-046	1	Control Parts Assy
1	23-047	1	Plate - Wear
2	23-003	1	Seal Kit
3	23-048	1	Drive
4	23-049	1	Bearing Kit
5	23-050	1	Spring - Centering Kit
6	23-051	1	Retaining Ring - External
7	23-052	1	Pin
8	23-272	1	Spacer
9	23-054	1	Plug (Includes O-Ring)
10	23-055	1	Ball
11	23-270	1	Cap - Screw
12	23-271	1	Geroter

Item Part # Qty. Description

TRANSMISSION PUMP ASSEMBLY



Item Part # Qty. Description

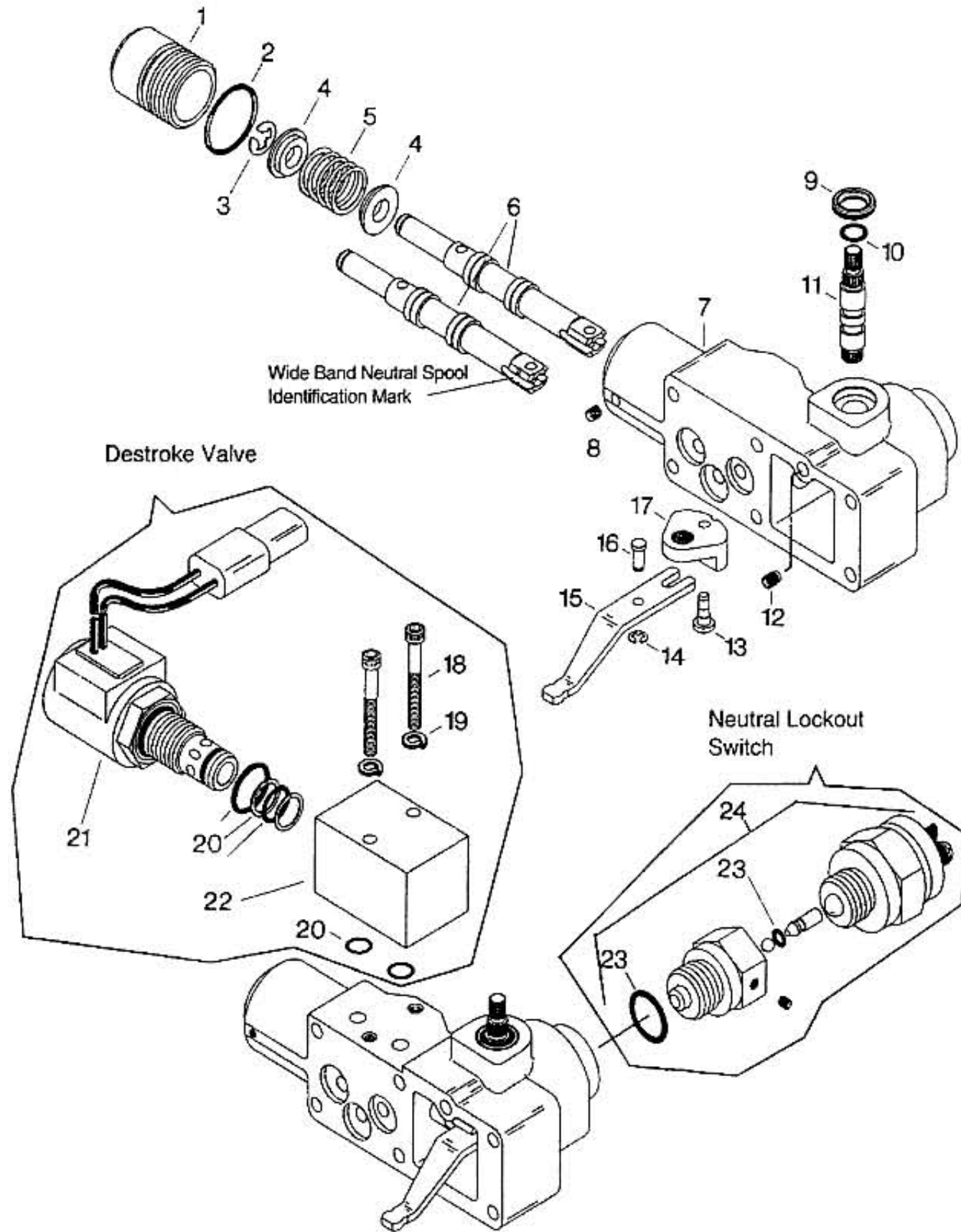
2	23-288	1	Jam Nut
3	*	1	Retaining Ring
4	*	2	Retaining Ring
6	*	1	Seal Washer
7	23-289	8	Cap Screw
8	23-290	1	Rotating Kit Assy
9	23-291	1	Servo Piston Assy
10	23-292	1	Servo Piston Follower
11	23-293	1	Cover Plate
12	*	2	Gasket - Cover Plate
14	*	1	Gasket - Housing
16	*	1	Gasket - Control Housing
17	23-294	1	Cover Plate
18	23-295	1	Cam Plate
19	23-296	2	Thrust Race
20	23-297	1	Thrust Bearing
21	23-298	1	Relief Valve
21-1	*	1	O-Ring
22	23-298	1	Relief Valve
22-1	*	1	O-Ring
24	23-299	2	Cap Screw
25	23-300	2	Cap Screw
26	23-301	6	Cap Screw
27	23-302	1	Valve Plate
28	23-303	1	Housing Assy
28-1	NSS	1	Housing
28-2	NSS	1	Bearing
28-3	23-306	1	Plug Sub-Assy
28-3-1	*	1	O-Ring
28-4	23-307	1	Cradle Sub-Assy
28-4-1	23-308	2	Dowel Bushing
28-4-2	23-309	1	Bushing
28-4-3	23-310	1	Cap Screw
28-5	23-311	2	Cap Screw
28-6	*	2	Seal Sub-Assy
29	23-312	1	Backplate Assy
29-1	23-313	1	Bearing
29-2	23-314	1	Roll Pin

Item Part # Qty. Description

31	23-315	1	Drive Shaft
33	*	1	Molded O - Ring
34	23-317	1	Nut
36	23-318	1	Lockwasher
37	23-319	1	Washer
38	23-320	1	Plug
38-1	*	1	O - Ring
39	23-320	1	Plug
39-1	*	1	O - Ring
40	23-322	1	Plug
40-1	*	1	O - Ring
41	23-322	1	Plug
41-1	*	1	O - Ring
42	23-321	1	Key
43	*	1	Shaft Seal
46	23-358	1	Charge Pump Adapter Assy
46-3	23-332	1	Plug
46-3-1	*	1	O - Ring
46-4	23-333	As	Shims
		Needed	
46-5	23-334	1	Spring
46-6	23-335	1	Poppet
47	23-323	1	Control Arm
48	23-324	1	Servo Control Assy
49	23-327	1	Inner Ring Geroter
50	23-325	1	Outer Ring Geroter
51	23-326	1	Supply Orifice
52	23-326	1	Control Valve Orifice
53	23-326	1	Control Valve Orifice
55	23-328	1	Coupler
56	23-329	1	Retaining Ring
57	23-330	1	Dump Valve
68	*	1	Retaining fling
59	*	1	Quad - Ring
60	23-331	1	Washer
61	23-305	8	Washer
62	23-316	4	Washer

* Available Through Seal Kit #23-304

TRANSMISSION MANUAL SERVO CONTROL ASSEMBLY

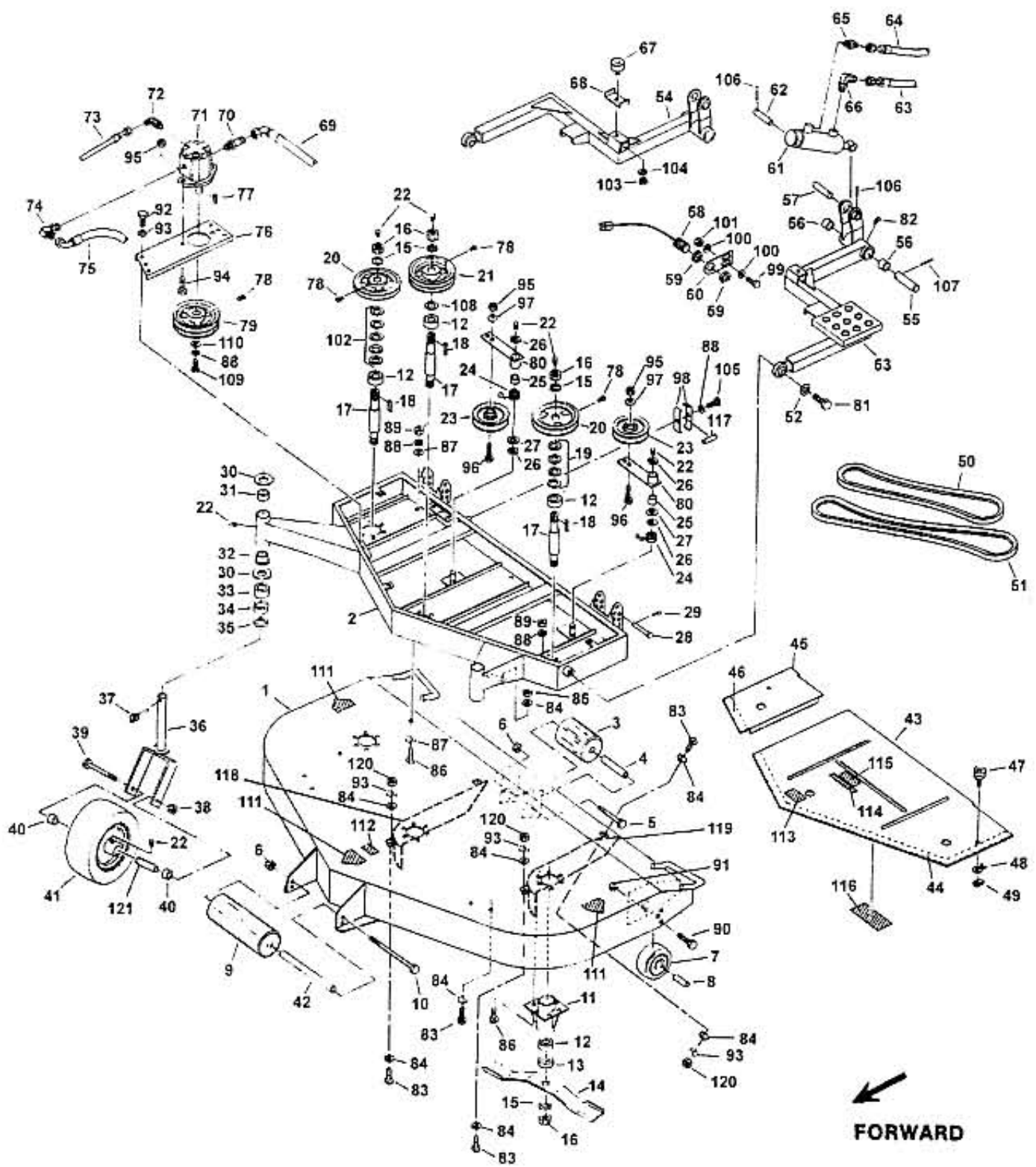


Item	Part #	Qty.	Description
1	23-337	1	Plug
2	*	1	O - Ring
3	23-338	1	Retaining Ring
4	23-339	2	Spring Retainer
5	23-340	1	Spring - Spool Centering
6	23-341	1	Valve Spool
7	23-324	1	Manual Servo Control Assy
8	23-342	1	Set Screw
9	*	1	Wiper Seal
10	*	1	O - Ring
11	23-348	1	Input Shaft
12	23-347	1	Set Screw
13	23-349	1	Headed Pin
14	23-345	1	Retaining Ring
15	23-343	1	Feedback Unk
16	23-344	1	Dowel Pin
17	23-346	1	Bellcrank
18	23-355	2	Cap Screw
19	23-354	2	Lockwasher
20	23-350	1	O - Ring kit - Destroke Valve
21	23-352	1	Destroke Valve
22	23-351	1	Manifold
23	23-356	1	O - Ring Kit - Neutral Lockout Switch
24	23-353	1	Neutral Lockout Switch Assy

* Available Through Seal kit #23-304

Item Part # Qty. Description

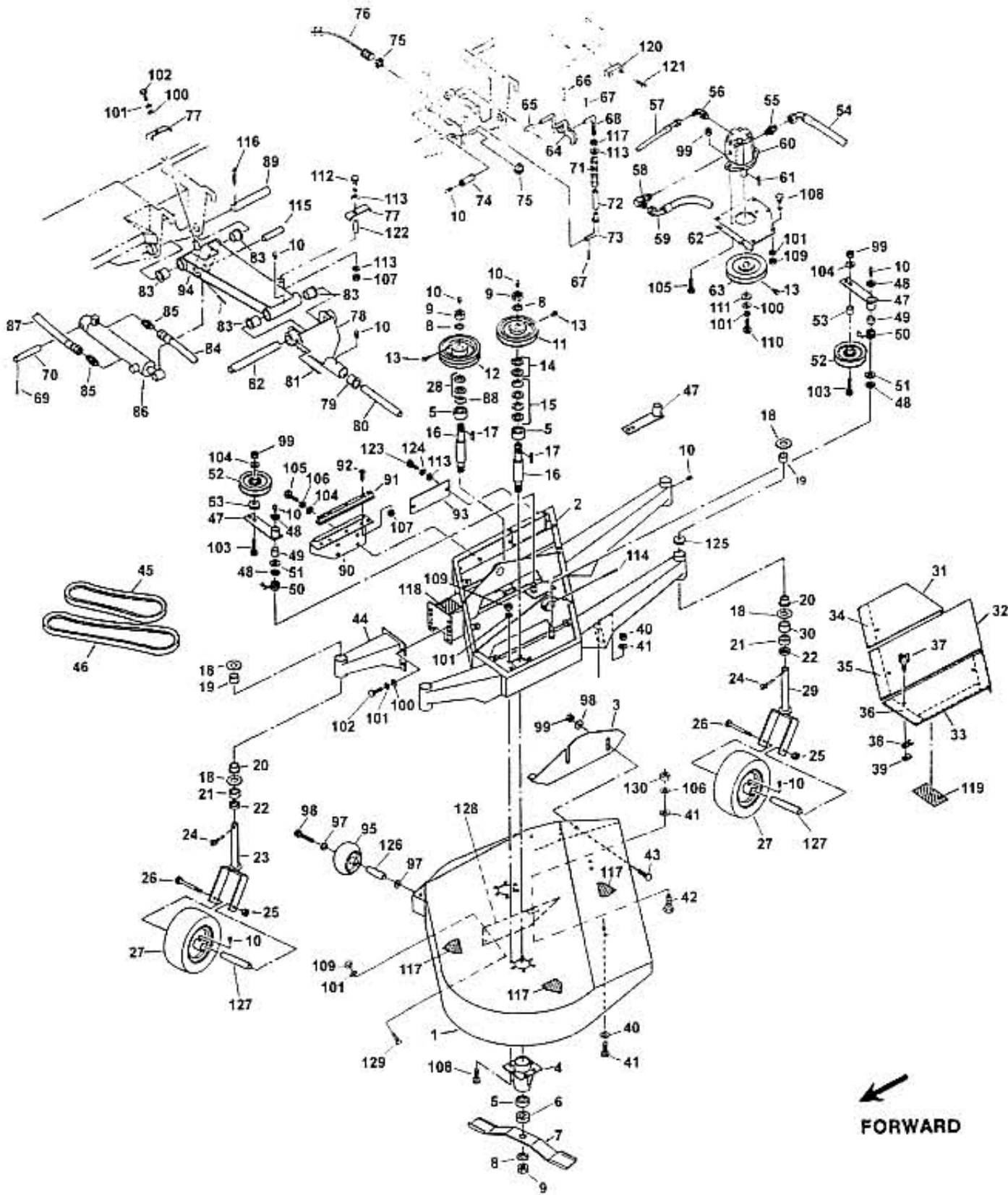
FRONT DECK ASSEMBLY



Item	Part #	Qty.	Description
1	15-300	1	Pan Assy - Front Deck
2	15-935	1	Frame Assy - Front Deck
3	07-142	1	Roller - Short
4	07-144	1	Spacer - Roller
5	1869	1	Bolt 1/2"-13 x 6"
6	1747	2	Nut 1/2"-13
7	07-497	2	Wheel - Anti Scalp
8	07-241	2	Spacer
9	07-135	1	Roller - Front
10	2124	1	Bolt 1/2"-13 x 11"
11	07-413	3	Hub - Blade Shaft
12	04-105-A	6	Bearing - Blade Shaft
13	07-006-B	3	Blade Adaptor
14	15-395	3	Blade - Mower
15	1207	6	Lockwasher 1"
16	1731	6	Jam Nut 1"-14
17	07-414	3	Shaft-Blade
18	1310	6	Key
19	07-011	4	Machine Bushing
20	09-197	2	Pulley - Single Groove
21	09-196	1	Pulley - Double Groove
22	1500	9	Grease Fitting
23	09-080	2	Pulley - Idler
24	09-272	2	Spring - Torsional
25	04-463	2	Bushing
26	09-115	4	Retaining Ring
27	2195	2	Washer - Machine
28	15-951	2	Clevis Pin
29	1793	2	Clip Pin 3/16"
30	1942	4	Flatwasher 1-1/4" SAE
31	15-269	2	Bushing
32	15-678	2	Bushing
33	07-000	4	Spacer 1"
34	07-001	2	Spacer 1/2"
35	07-759	4	Spacer 1/4"
36	07-308	2	Caster Yoke
37	07-016	2	Klick Pin
38	1113	2	Locknut 5/8"-11
39	1709	2	Bolt 5/8"-11 x 6"
40	17-088	4	Spacer
41	07-294	2	Caster Wheel
42	07-295	-	Wheel Only
43	07-296	-	Tire Only
44	07-862	2	Foam Tire/Wheel Assy
45	07-139	1	Shaft - Roller
46	15-945	1	Deck Cover - Left
47	00-083	1	Weatherstrip (39")
48	15-946	1	Deck Cover - Right
49	00-083	1	Weatherstrip (8")
50	07-315	3	Knob - Deck Hood
51	2026	3	Retaining Clip
52	2015	3	"U" Nut 5/16"-18
53	15-392	1	Belt - Short
54	15-393	1	Belt - Long
55	1206	2	Lockwasher 3/4"
56	15-751	1	Pusharm L.H.
57	1-750	1	Pusharm R.H.
58	15794	2	Pin - Pusharm Pivot
59	15-743	4	Bushing
60	15-531	2	Pin - Front Lift Cylinder
61	02-407	1	Proximity Switch
62	02-417	2	Hexnut
63	15-897	1	Mount Bracket - Sensor

Item	Part #	Qty.	Description
64	23-005	2	Lift Cylinder - Front
65	23-251	1	Seal Kit For #23-005
66	15-796	2	Pin - Front Lift Cylinder
67	23-204	1	Hose Assy - Front Left Lift Cyl. (Return)
68	23-206	-	Hose Assy - Front Right Lift Cyl. (Return)
69	23-203	1	Hose Assy - Front Left Lift Cyl. (Press)
70	23-205	1	Hose Assy - Front Right Lift Cyl. (Press)
71	23-110	2	Fitting - Straight
72	23-124	2	Fitting - 90 Degree
73	15-442	2	Rubber Stop
74	15-497	2	Stop - Front Deck
75	23-210	1	Hose Assy - Pressure
76	23-119	1	Fitting - Straight
77	23-463	1	Hyd Motor
78	23-114	1	Fitting - 90 Degree
79	23-212	1	Hose Assy - Drain
80	23-115	1	Fitting - 90 Degree
81	23-211	1	Hose Assy - Return
82	15-944	1	Motor Plate Assy
83	1300	1	Key
84	2076	8	Set Screw 5/16"-18 x 3/8"
85	15-350	1	Pulley - Motor
86	07-419	2	Lever Assy - Idler Arm
87	1085	2	Bolt 3/4"-10 x 3"
88	1502	2	Grease Fitting
89	1957	8	Bolt 3/8"-16 x 1"
90	1222	16	Flatwasher 3/8"
91	1911	4	Locknut 3/8"-16 ESNA
92	2169	2	Bolt 5/16"-18 x 1" Gr. 8
93	1221	16	Flatwasher 5/16"
94	1201	28	Lockwasher 5/16"
95	1102	16	Hexnut 5/16"-18
96	1618	2	Bolt 1/2"-13 x 3-1/2"
97	1747	2	Locknut 1/2"-13
98	1030	6	Bolt 3/8"-16 x 3/4"
99	1202	10	Lockwasher 3/8"
100	1824	2	Bolt 3/8"-16 x 1-1/4"
101	1112	4	Locknut 3/8"-16
102	1033	2	Bolt 3/8"-16 x 1-1/2"
103	1769	2	Flatwasher 3/8" SAE
104	15-261	2	Clamp - Hose
105	1020	2	Bolt 5/16"-18 x 3/4"
106	2044	4	Flatwasher 5/16" SAE
107	1111	2	Locknut 5/16"-18
108	07-011	5	Machine Bushing
109	2038	2	Hexnut 10MM-1.5
110	1996	2	Lockwasher 10MM
111	1025	1	Bolt 5/16"-18 x 2"
112	1794	4	Roll Pin 1/4" x 1-1/4"
113	1132	2	Roll Pin 1/4" x 1-1/2"
114	07-011	1	Machine Bushing
115	1213	1	Bolt 5/16"-18 x 1"
116	1229	1	Fender Washer 5/16"
117	00054	3	Decal "Danger Hands and Feet"
118	00057	1	Decal "Warning Blade Torque"
119	7018	1	Decal "Guard OSHA"
120	7003	1	Decal "Commercial"
121	00412	1	Decal "126"
122	00-669	1	Decal "Front Deck Belt Routing"
123	15-405	1	Spacer - Hose Clamp
124	15-134	1	Baffle - Center
125	15-133	1	Baffle - Front Left
126	1103	4	3/8"-16 Hex Nut
127	17-089	2	Tube Spacer

WING DECK ASSEMBLY

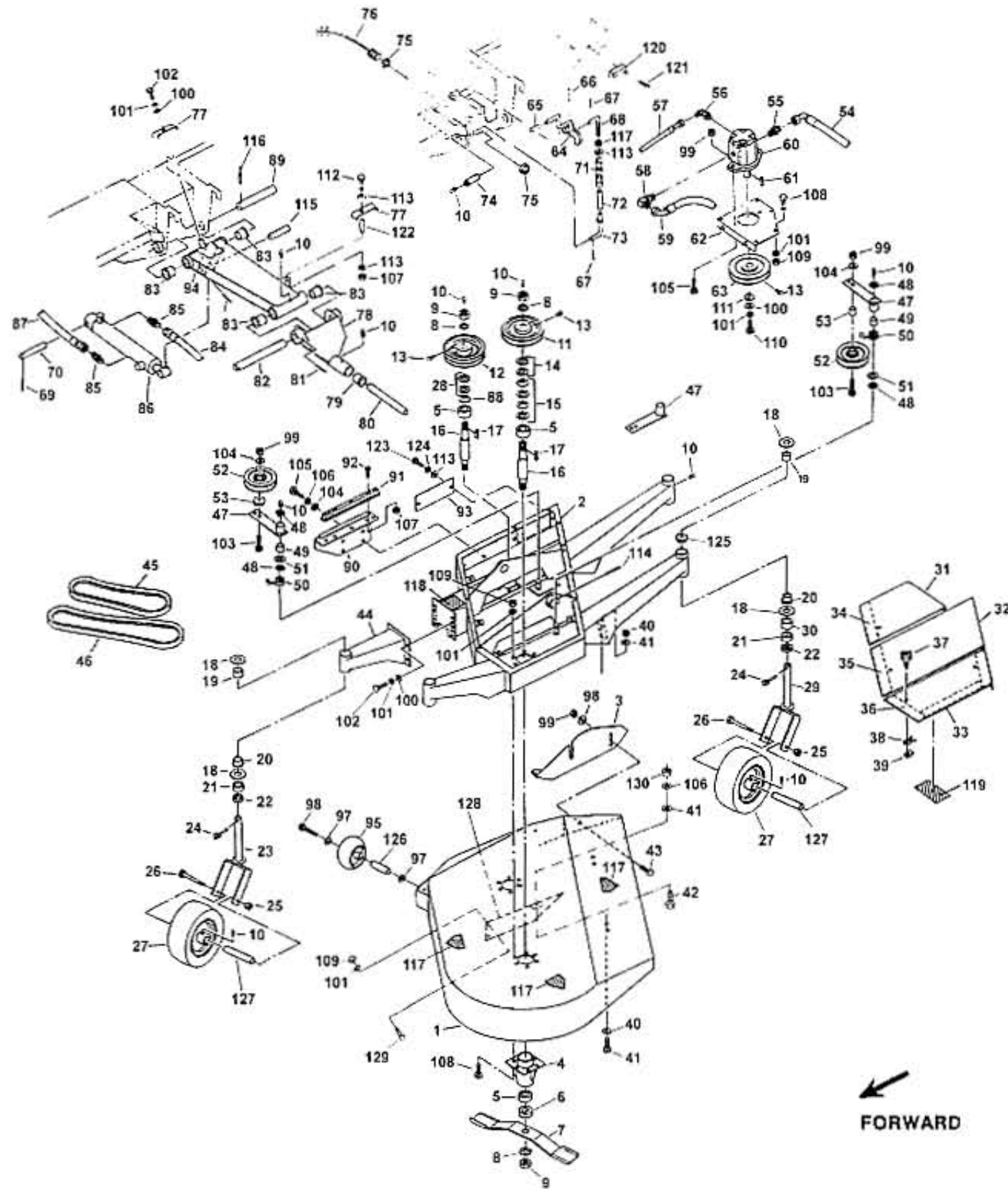


Item	Part #	Qty.	Description
NOTE: ALL QUANTITIES REFLECT LEFT SIDE ONLY			
1	15-323	1	Pan Assy - L.H. Wing
2	15-322	1	Pan Assy - R.H. Wing
3	15-841	1	Frame Assy - L.H. Wing
4	15-840	1	Frame Assy - R.H. Wing
5	15-280	1	Skid Shoe Assy - L.H. Wing
6	15-279	1	Skid Shoe Assy - R.H. Wing
7	07-413	2	Hub - Blade Shaft
8	04-105-A	4	Bearing - Blade Shaft
9	07-006-B	2	Blade Adaptor
10	15-395	2	Blade - Mower
11	1207	4	Lockwasher 1"
12	1731	4	Jam Nut 1-14
13	1500	15	Grease Filling
14	09-050	1	Pulley - Single-Groove
15	09-049	1	Pulley - Double Groove
16	1615	3	Set Screw - 5/16"-18 x 3/8"
17	1233	2	Machine Bushing - 18 ga.
18	07-011	4	Machine Bushing - 14 ga
19	07-414	2	Shaft - Blade
20	1310	2	Key
21	1408	8	Flatwasher 1-1/4" SAE
22	04-406	4	Bushing
23	09-518	4	Bushing
24	4117	4	Spacer 1/2"
25	07-760	8	Spacer 1/4"
26	15-224	1	Caster Yoke
27	07-016	4	Kick Pin
28	1113	4	Locknut 5/8"-11
29	1068	4	Bolt 5/8"-11 x 5-1/2"
30	07-188	4	Caster Wheel Assy
31	07-189	-	Wheel Only
32	07-190	-	Tire Only
33	17-009	4	Foam Tire/Wheel Assy
34	1233	2	Machine Bushing - 18 ga
35	07-441	3	Caster Yoke
36	07-000	6	Spacer 1"
37	15-788	1	Cover - Wing Deck Inside L.H. Wing
38	15-787	1	Cover - Wing Deck Inside R.H. Wing
39	15-657	1	Cover - Wing Deck Center L.H. Wing
40	15-656	1	Cover - Wing Deck Center R.H. Wing
41	15-780	1	Cover - Wing Deck Outer L.H. Wing
42	15-779	1	Cover - Wing Deck Outer R.H. Wing
43	00-083	1	Weatherstrip (11")
44	00-083	1	Weatherstrip (14 1/4")
45	00-083	1	Weatherstrip (32")
46	07-315	4	Knob - Deck Hood
47	2026	4	Retaining Clip
48	2015	4	"U" Nut 5/16"-18
49	1911	8	Locknut 3/8"-16ESNA
50	1222	16	Flatwasher 3/8"
51	1957	4	Bolt 3/8"-16 x 1"
52	1076	2	Carriage Bolt 3/8"-16 x 1"
53	15-226	1	Caster Support Assembly
54	15-390	1	Belt - Motor to Spindle
55	15-391	1	Belt - Spindle to Spindle
56	07-419	2	Lever Assy - Idler Arm

Item	Part #	Qty.	Description
48	09-115	4	Retaining Ring
49	04-463	2	Bushing
50	09-272	2	Spring - Torsional
51	2195	2	Washer - Machine
52	07-483	2	Pulley - Idler
53	07-484	2	Spacer - Idler Pulley
54	23-213	1	Hose Assy - Pressure L.H. Wing Motor
55	23-208	1	Hose Assy - Pressure R.H. Wing Motor
56	23-113	1	Fitting - Straight
57	23-128	1	Fitting - 90 Degree
58	23-215	1	Hose Assy - Motor Drain L.H. Wing Motor
59	23-207	1	Hose Assy - Motor Drain R.H. Wing Motor
60	23-115	1	Fitting - 90 Degree
61	23-214	1	Hose Assy - Return L.H. Wing
62	23-209	1	Hose Assy - Return R.H. Wing
63	23-463	1	Hyd Motor
64	23-514	1	Seal Kit For #13-779
65	1300	1	Key
66	15-064	1	Support Assy - Hyd. Motor L.H. Wing
67	15-063	1	Support Assy - Hyd. Motor R.H. Wing
68	15-394	1	Pulley - Motor
69	15-446	1	Lock Assy - L.H. Wing
70	15-445	1	Lock Assy - R.H. Wing
71	06-062-A	1	Grip - Rubber
72	1147	1	Roll Pin 3/16" x 1"
73	1601	4	Cotter Pin 1/16" x 1/2"
74	15-458	1	Rod - Wing Lock
75	1926	2	Roll Pin 1/4" x 1-1/4"
76	15-793	1	Pin - Lift Cylinder Inner
77	15-423	1	Spring - Wing Lock
78	15-461	1	Spacer - Wing Lock
79	15-459	1	Rod Assy - Wing Lock
80	15-266	1	Pin Assy - Wing Lock
81	02-417	2	Hexnut
82	02-456	1	Proximity Switch
83	15-261	2	Clamp - Hose
84	15-698	1	L.H. Bracket Assy - Wing Hanger
85	15-177	1	R.H. Bracket
86	15-743	2	Bushing
87	15-795	1	Pin - Wing Deck Hanger
88	1925	1	Roll Pin 1/4" x 1-3/4"
89	15-697	1	Pin - Wing Arm Outer
90	15-678	4	Bushing
91	23197	1	Hose Assy - Pressure L.H. Wing
92	23-195	1	Hose Assy - Pressure R.H. Wing
93	23-110	1	Fitting - Straight
94	23-028	1	Cylinder - Lift R.H. Wing
95	23-027	1	Cylinder - Lift L.H. Wing
96	23-251	1	Seal Kit For #23-028 & #23-027
97	23-198	1	Hose Assy - Return L.H. Wing
98	23-194	1	Hose Assy - Return L.H. Wing
99	07-011	1	Machine Bushing - 14 ga
100	15-375	1	Pin - Wing Arm Inner
101	15-758	1	Lock Assy - Wing LH
102	15-757	1	Lock Assy - Wing RH
103	15-763	1	Wear Strip

(CONTINUED ON PAGE 67)

WING DECK ASSEMBLY (cont.)

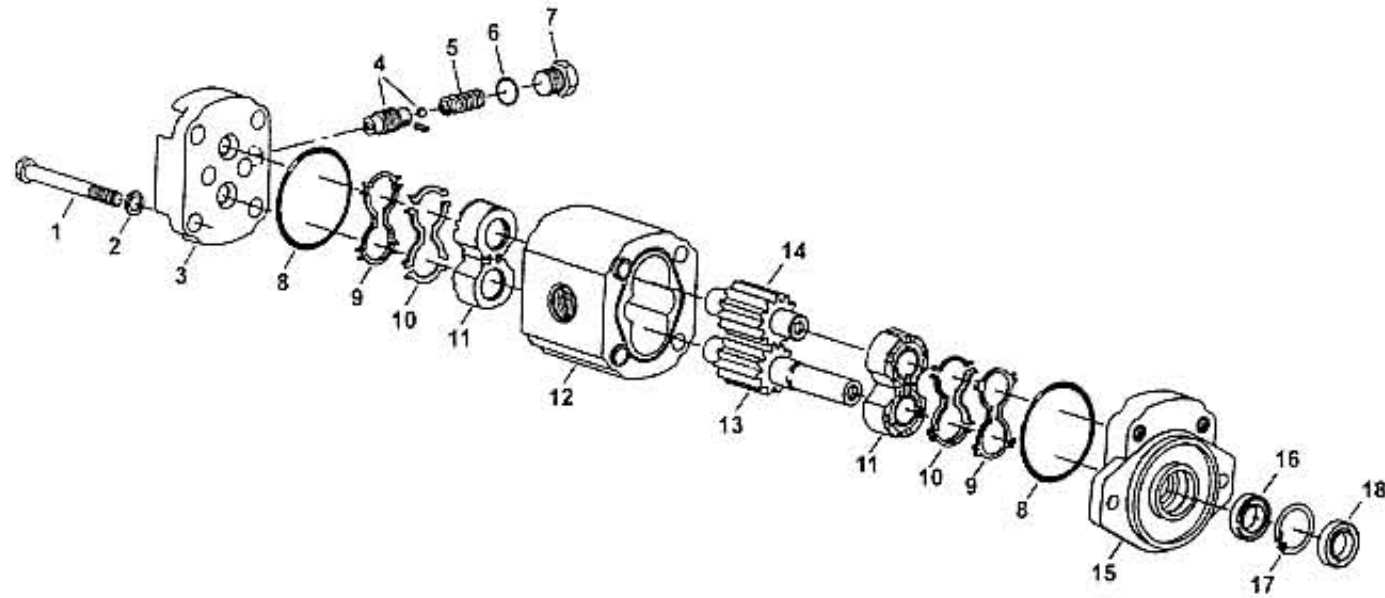


Item Part # Qty. Description

92	2263	5	Flat Head Machine Screw 1/4"-20 x 1-1/4"
93	15-332	1	Cover - Wing Deck Frame Side
94	15-653	1	Wing Arm Assy L.H.
	15-652	1	Wing Arm Assy R.H.
95	15-887	1	Wheel - Anti Scalp
96	2279	1	SH Shoulder Bolt 1/2" x 2-3/4"
97	1231	2	Flatwasher 1/2" SAE
98	2075	2	Flatwasher 3/8" Hardened
99	1112	8	Locknut 3/8"
100	2044	6	Flatwasher 5/16" SAE
101	1201	23	Lockwasher 5/16"
102	1020	5	Bolt 5/16"-18 x 3/4"
103	1507	2	Bolt 3/8"-16 x 2"
104	1765	8	Flatwasher 3/8" SAE
105	1824	8	Bolt 3/8"-16 x 1-1/4"
106	1202	4	Lockwasher 3/8"
107	1110	7	Locknut 1/4"-20
108	2189	17	Bolt 5/16"-18 x 1" Gr 8
109	1102	17	Hexnut 5/16"-18
110	1213	1	Bolt 5/16"-18 x 1"
111	1229	1	Fender Washer 5/16"
112	1015	1	Bolt 1/4"-20 x 1-3/4"
113	1056	5	Flatwasher 1/4" SAE
114	1925	1	Roll Pin 1/4"-x 1-3/4"
115	15-765	1	Pin - Lift Cylinder Outer
116	1133	1	Roll Pin 1/4" x 2"
117	00-054	3	Decal "Danger Hands and Feet"
118	00-671	1	Decal "Wing Deck Height Adjustment"
119	00-668	1	Decal "Belt Routing Left Deck"
	00-667	1	Decal "Belt Routing Right Deck"
120	15-443	1	Rubber Stop - Wing Arm
121	1896	2	Machine Screw 1/4"-20 x 1/2" Phillips
122	15-405	1	Spacer - Hose Clamp
123	1016	2	Bolt 1/4"-20 x 1/2"
124	1200	2	Lockwasher 1/4"

Item Part # Qty. Description

DECK MOTOR ASSEMBLY



**Complete Assembly
23-463**

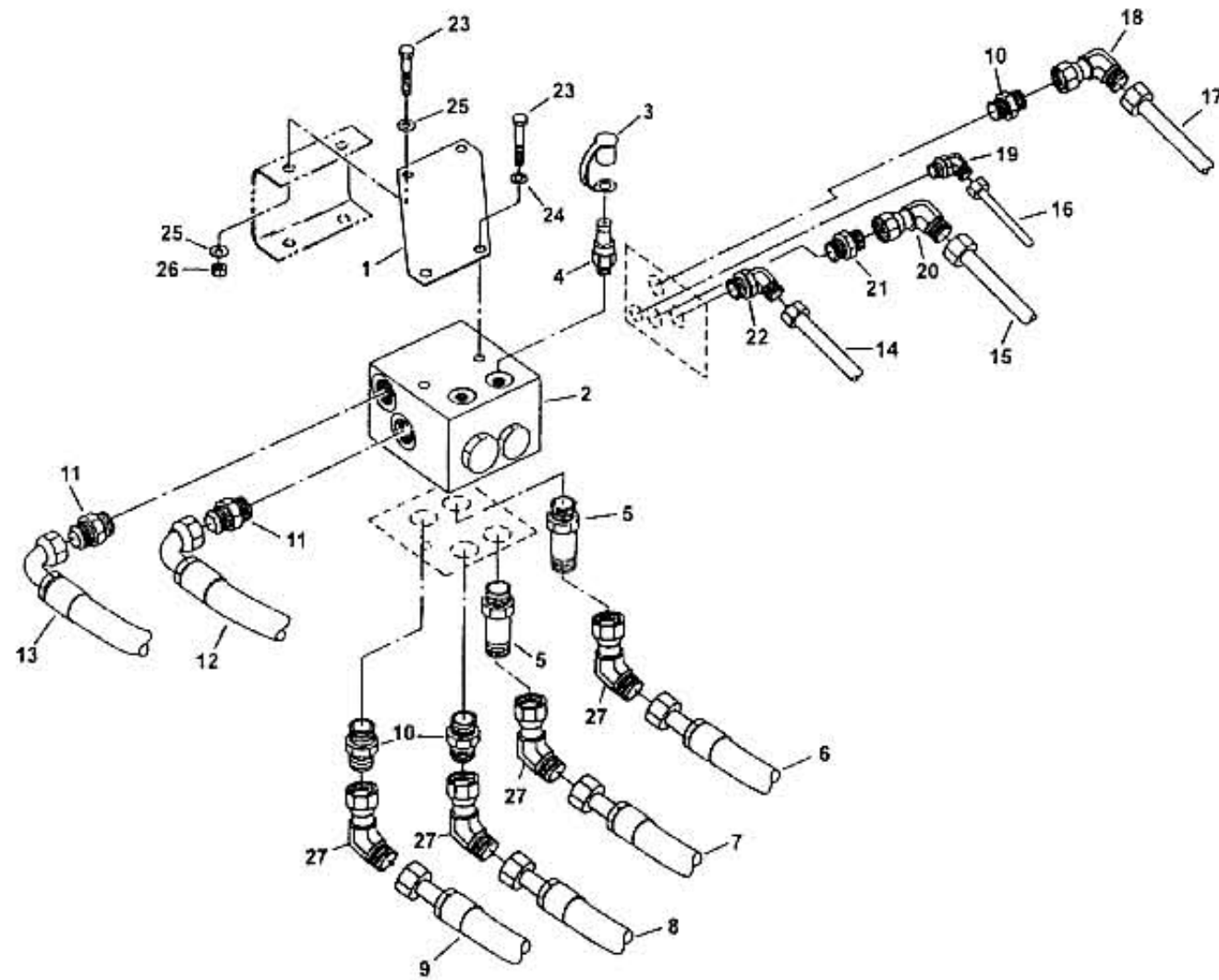
Item	Part #	Qty.	Description
1	1048	4	Bolt 3/8"-18 x 4"
2	1202	4	Locwasher 3/8"
3	13-980	1	End Cover
4	13-981	1	Valve Sub Assembly
5	13-982	1	Spring
6	13-998	1	O-Ring
7	13-983	1	Plug 1/2"
8	*	2	Body O-Ring
9	*	2	Back Up Seal
10	*	2	Bush Seal
11	NSS	4	Bush Assy
12	NSS	1	Body - Motor
13	NSS	1	Drive Gear
14	NSS	1	Driven Gear
15	13-988	1	Mounting Flange
16	13-995	1	Shaft Oil Seal
17	*	1	Circlip
18	13-995	1	Shaft Dust Seal

Can Only Be Purchased Through Seal kit
#13-954 Complete Kit Includes Items 8, 9, 10, 16, 17, 18

NSS - Not Sold Separately

Item Part # Qty. Description

TRANSMISSION MANIFOLD ASSEMBLY

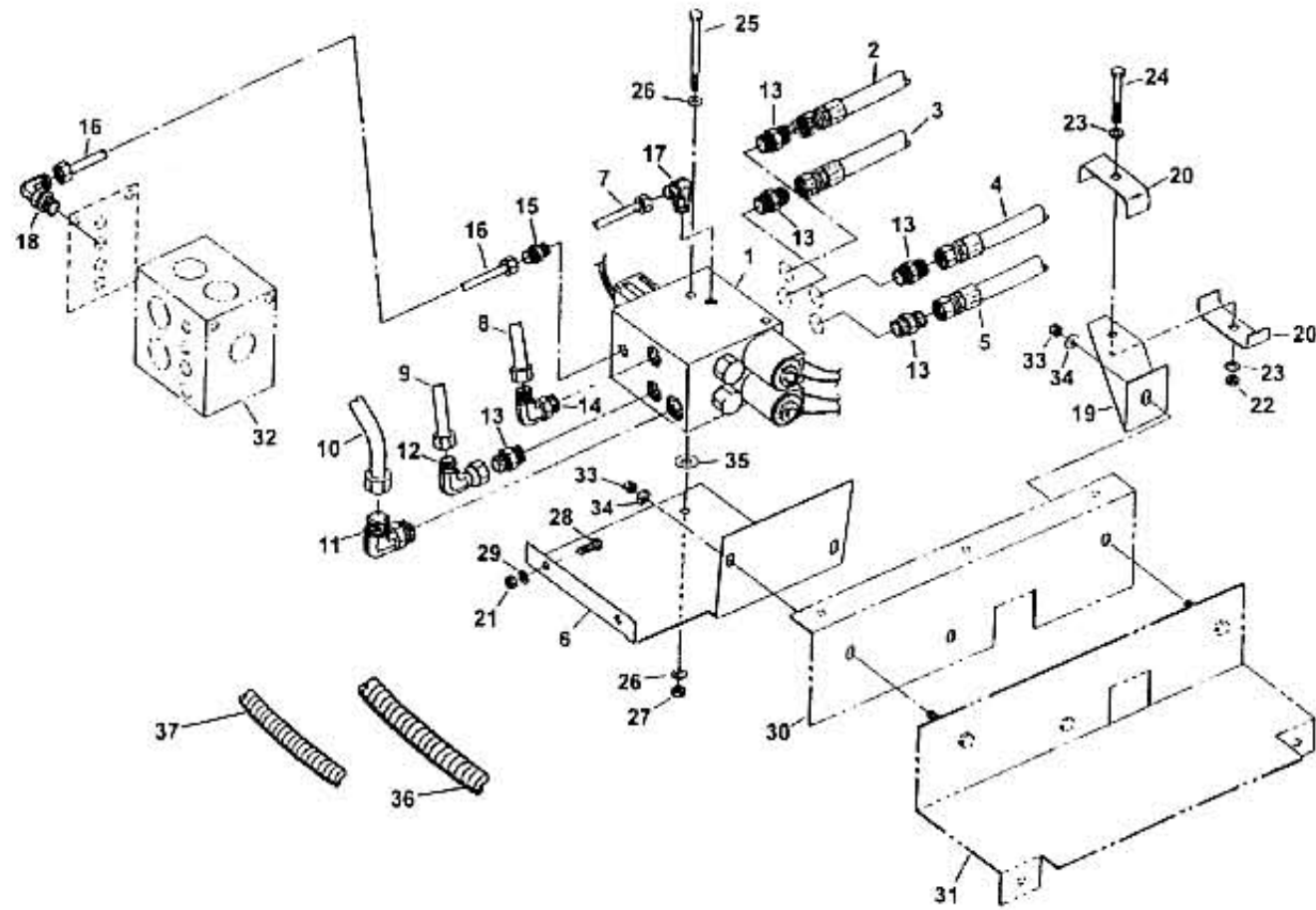


Item Part # Qty. Description

1	15-886	1	Bracket - Transmission Manifold
2	23-389	1	Transmission Manifold Assy - 4WD
3	15-482	2	Dust Cover
4	23-159	2	Diagnostic Filling
5	23-119	2	Fitting - Straight
6	23-441	1	Hose Assy - Trans. Manifold (Port "FR") To L.H. Wheel Motor (Bottom Port)
7	23-440	1	Hose Assy - Trans. Manifold (Port "FL") To R.H. Wheel Motor (Bottom Port)
8	23-440	1	Hose Assy - Trans. Manifold (Port "RL") To R.H. Wheel Motor (Top Port)
9	23-442	1	Hose Assy - Trans. Manifold (Port "RR") To L.H. Wheel Motor (Top Port)
10	23-113	3	Fitting - Straight
11	23-218	2	Fitting - Straight
12	23-228	1	Hose Assy - Pump (Right Port) To Manifold (Port "F")
13	23-228	1	Hose Assy - Pump (Left Port) To Manifold (Port "Rt")
14	23-413	1	Hose Assy - Trans. Manifold (Port "LF") To 4WD Valve (Port "RR")
15	23-414	1	Hose Assy - Trans. Manifold (Port "RF") To 4WD Valve (Port "LR")
16	23-415	1	Hose Assy - Trans. Manifold (Port "C") To 4WD Valve (Port "S")
17	23-412	1	Hose Assy - Trans. Manifold (Port "FOR") To 4WD Valve (Port "FOR")
18	23-382	1	Fitting - 90 Degree
19	23-380	1	Fitting - 90 Degree
20	23-381	1	Fitting - 90 Degree
21	23-111	1	Fitting - Straight
22	23-168	1	Fitting - 90 Degree
23	1957	4	Bolt 3/8" - 16 x 1"
24	1202	2	Lock Washer 3/8"
25	1769	4	Flat Washer 3/8"
26	1112	2	Lock Nut 3/8"-16
27	23-382	4	Fitting - 90 Degree

Item Part # Qty. Description

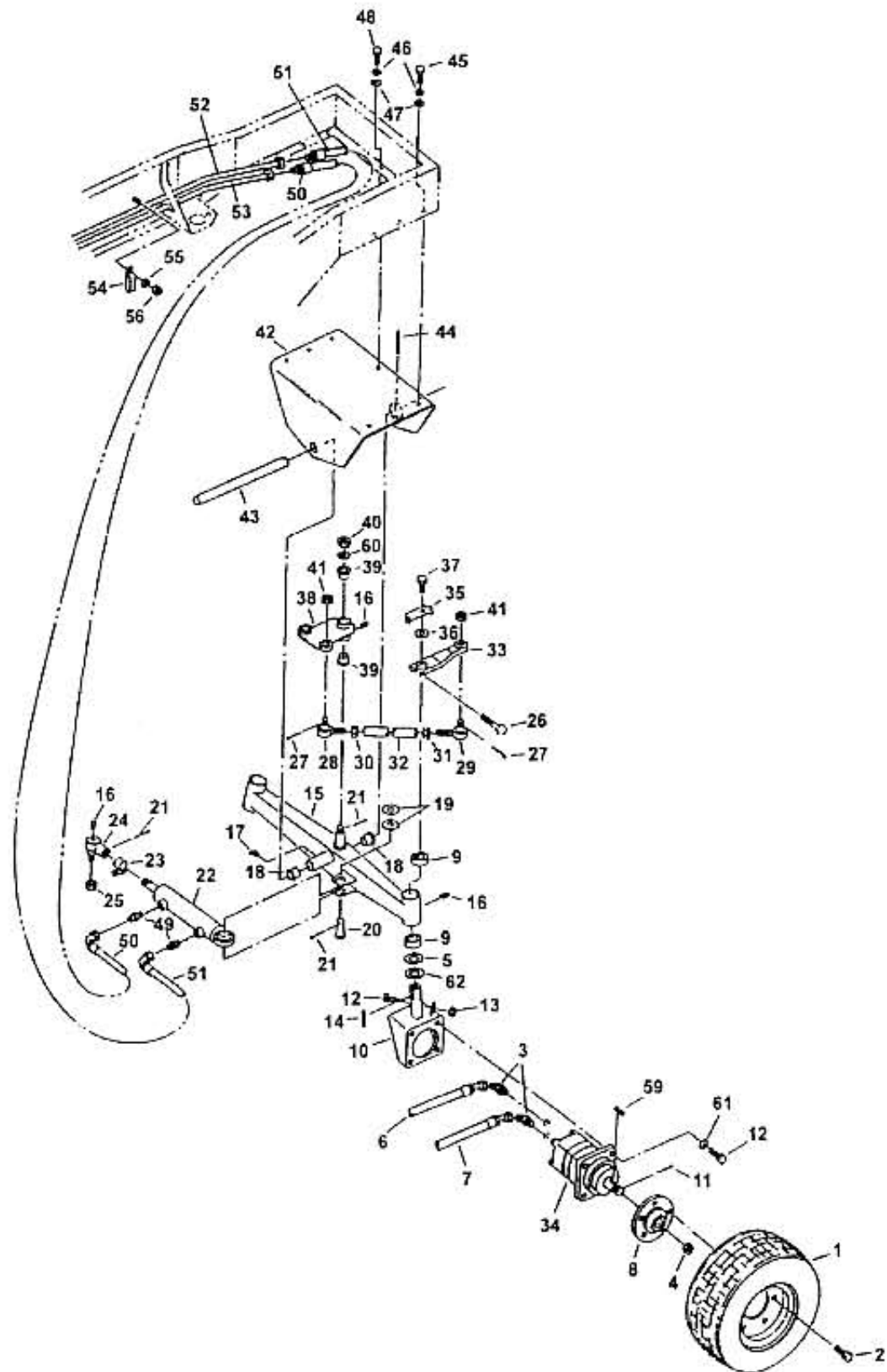
4WD FLOW DIVIDER VALVE ASSEMBLY



Item	Part #	Qty.	Description
1	23-378	1	4WD Valve
2	23-386	1	Hose Assy - 4WD Valve (Port "RF") To Right Rear Wheel Motor (Bottom Port)
3	23-388	1	Hose Assy - 4WD Valve (Port "LF") To Left Rear Wheel Motor (Top Port)
4	23-386	1	Hose Assy - 4WD Valve (Port "RR") To Right Rear Wheel Motor (Top Port)
5	23-388	1	Hose Assy - 4WD Valve (Port "LR") To Left Rear Wheel Motor (Bottom Port)
6	15-885	1	Support Bracket - 4WD Valve
7	23-415	1	Tube Assy - Trans Manifold (Port "C") To 4WD Valve (Port "S")
8	23-414	1	Tube Assy - Trans Manifold (Port "RF") To 4WD Valve (Port "LR")
9	23-413	1	Tube Assy - Trans Manifold (Port "LF") To 4WD Valve (Port "RR")
10	23-412	1	Tube Assy - Trans Manifold (Port "FOR") To 4WD Valve (Port "FOR")
11	23-115	1	Fitting - 90 Degrees
12	23-381	1	Fitting - 90 Degrees
13	23-111	5	Fitting - Straight
14	23-168	1	Fitting - 90 Degrees
15		1	Fitting - Straight
16	15-635	1	Tube Assy - Drain Manifold (Port "13") to 4WD Valve (Port "D")
17	25-044	1	Fitting - 90 Degrees
18	23-128	1	Fitting - 90-Degrees
19	15-243	1	Bracket - Hose Clamp Mount
20	15208	2	Clamp - Hose
21	1102	2	Hex Nut 5/16"-18
22	1111	1	Lock Nut 5/16"-18
23	2044	1	Flat Washer 5/16" SAE
24	1936	1	Bolt 5/16"-18 x 2-3/4"
25	1045	2	Bolt 3/8"-16 x 3-3/4"
26	1769	4	Flat Washer 3/8" SAE
27	1112	2	Lock Nut 3/8"-16
28	1213	2	Bolt 5/16"-18 x 1"
29	1201	2	Lock Washer 5/16"
30	15764	1	Saddle Mount Assy - Frame
31	15-361	1	Saddle Mount Assy - Fuel Tank
32	15-848	1	Drain Manifold
33	1112	3	Lock Nut 3/8"-16
34	1769	3	Flat Washer 3/8" SAE
35	2167	2	1/2" ID x 1-1/4" OD x 3/16" Flatwasher
36	13-884	30"	Bulk Hose Cover (For 23-412 & 23-413)
37	13-952	26"	Bulk Hose Cover (For 23-414 & 23-415)

Item Part # Qty. Description

4WD REAR STEERING AXLE ASSEMBLY



Item Part # Qty. Description

1	05-160	1	Rear Wheel / Tire Assy
-	05-161	1	Wheel Only
-	05-166	1	Tire Only
-	05-171	1	Repair Tube
2	2280	10	Lug Bolt 1/2"-20
3	23-383	2	Fitting - 45 Degree (Left Motor)
-	23-168	2	Fitting - 90 Degree (Right Motor)
4	03-312	2	Slotted Nut 1"-20
5	25-045	2	Thrust Washer
6	23-388	1	Hose Assy - 4WD Valve (Port LF") To Left Rear Wheel Motor (Top Port)
-	23-396	1	Hose Assy - 4WD Valve (Port RR") To Right Rear Wheel Motor (Top Port)
7	23-388	1	Hose Assy - 4WD Valve (Port "LR") To Left Rear Wheel Motor (Bottom Port)
-	23-388	1	Hose Assy - 4WD Valve (Port "RF") To Right Rear Wheel Motor (Bottom Port)
8	25-040	2	Wheel Hub
9	25-046	4	King Pin Bushing
10	25-042	1	Wheel Motor Frame - L H
-	25-041	1	Wheel Motor Frame - R H
11	2284	2	Cotter Pin 5/32" x 1-1/2"
12	1712	10	Bolt 1/2"-13 x 1-1/4" Gr. 8
13	1961	2	Hex Nut 1/2"-13
14	1316	2	Key 1/4" x 3/4"
15	25-043	1	Axle Assy 4WD
16	1500	4	Grease Fitting - Straight
17	1502	1	Grease Fitting - 90 Degree
18	15-502	2	Bushing
19	07-011	2	Machine Bushing
20	15-231	1	Clevis Pin - Steering
21	1863	3	Cotter Pin 1/8" x 1-1/2"
22	15-539	1	Steering Cylinder
-	23-357	1	Seal Kit For #15-539
23	04-012	1	Clamp Assy
24	04-109	1	Ball Joint
25	2182	1	Slotted Nut 5/8"-18
26	1507	1	Bolt 3/8"-16 x 2"
27	1600	4	Cotter Pin 3/32" x 1"
28	15-248	2	Tie Rod End - R.H. Thread
29	15-249	2	Tie Rod End - L.H. Thread
30	1108	2	Jam Nut 9/16"-18 R.H. Thread
31	1867	2	Jam Nut 9/16"-18 L.H. Thread
32	15-533	2	Tie Rod
33	15-637	2	Steering Lever
34	25-051	2	Wheel Motor
35	15-923	2	Bolt Retainer - Steering Lever
36	15-922	2	Washer - Steering Lever
37	1957	2	Bolt 3/8"-16 x 1"
38	15-537	1	Bellcrank Assy - Steering
39	04-325	2	Bushing
40	04-011	1	Slotted Nut 3/4"-16
41	1836	4	Castle Nut 3/8"-24
42	15500	1	Yoke - Steering Axle
43	15-514	1	Pin - Axle Pivot
44	1139	1	Roll Pin 5/16" x 2"
45	1824	6	Bolt 3/8"-16 x 1-1/4"
46	1202	7	Lock Washer 3/8"
47	1769	7	Flat Washer 3/8" SAE
48	1957	1	Bolt 3/8"-16 x 1"
49	23-110	2	Fitting - Straight

Item Part # Qty. Description

50	23-216	1	Hose Assy - Long
51	23-217	1	Hose Assy - Short
52	15-829	1	Tube Assy - Steering Right
53	15-835	1	Tube Assy - Steering Left
54	05-135	1	Clamp
55	1056	1	Flat Washer 1/4" SAE
56	1110	1	Lock Nut 1/4"-20
57	05-154	2	Spacer
58	2119	1	Flat Washer 3/8" SAE
59	2285	2	Key 5/16" x 1"
60	1235	1	Flat Washer 3/4" SAE
61	1223	8	Flat Washer 1/2"
62	25-044	2	Steel Washer